

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id **TTH034** Component **Hydraulic System** Fluid **AW HYDRAULIC OIL ISO 68 (--- GAL)**

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

| SAMPLE INFORM | /ATION | method | limit/base | current | history1 | history2 |
|--------------------------------|--------|--------------------|------------|-------------|-------------|--------------------------------------|
| Sample Number | | Client Info | | PCA0084291 | PCA0084164 | PCA0062690 |
| Sample Date | | Client Info | | 04 Aug 2023 | 10 May 2023 | 02 Sep 2022 |
| Machine Age | hrs | Client Info | | 5598 | 5028 | 4035 |
| Oil Age | hrs | Client Info | | 5028 | 0 | 4035 |
| Oil Changed | | Client Info | | Not Changd | Not Changd | Not Changd |
| Sample Status | | | | ABNORMAL | NORMAL | NORMAL |
| WEAR METALS | S | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 2 | 2 | <1 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >10 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | <1 | 2 | 1 |
| Lead | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >75 | 8 | 6 | 5 |
| Tin | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 5 | 1 | <1 | 7 |
| Barium | ppm | ASTM D5185m | 5 | 0 | 0 | <1 |
| Molybdenum | ppm | ASTM D5185m | 5 | 2 | 1 | 3 |
| Manganese | ppm | ASTM D5185m | - | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 25 | 14 | 0 | 19 |
| Calcium | ppm | ASTM D5185m | 200 | 101 | 124 | 101 |
| Phosphorus | ppm | ASTM D5185m | 300 | 377 | 322 | 338 |
| Zinc | ppm | ASTM D5185m | 370 | 458 | 390 | 430 |
| Sulfur | ppm | ASTM D5185m | 2500 | 1154 | 690 | 894 |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >20 | 1 | 2 | 1 |
| Sodium | ppm | ASTM D5185m | | <1 | <1 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | | | NEG | | NEG |
| Free Water | scalar | *Visual *Visual | >0.1 | NEG | NEG NEG | NEG |
| FLUID PROPEI | | method | limit/base | current | history1 | history2 |
| Visc @ 40°C 1:09:38) Rev: 1 | cSt | | 68 | 64.4 | 64.4 | 64.3 Submitted By: Page 1 of 2 |

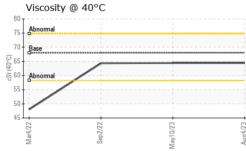


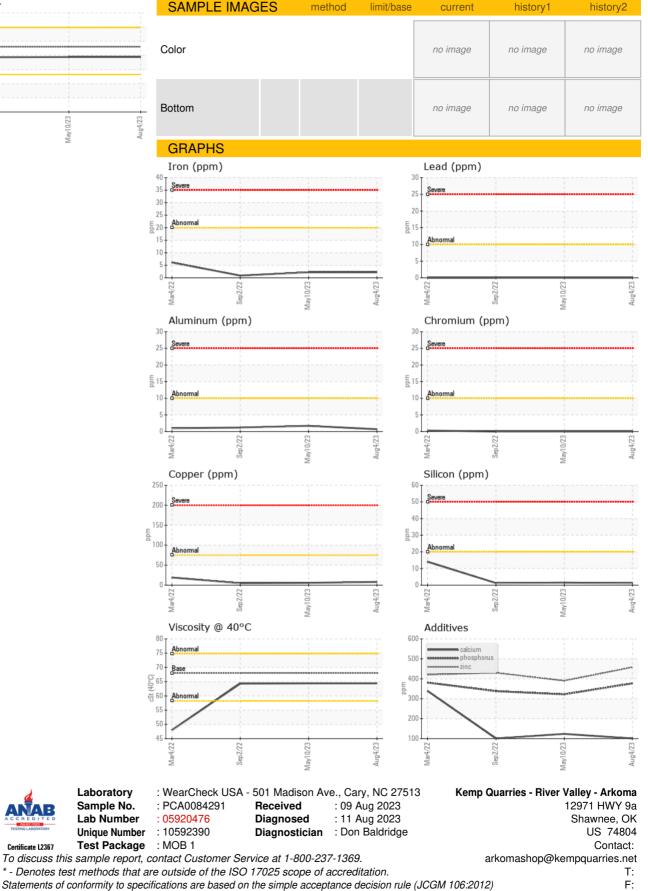
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method

limit/base

current





Certificate L2367

history2

history1