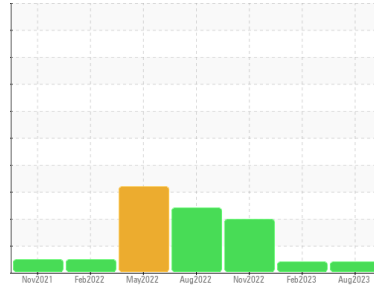


PROBLEM SUMMARY

Area
Roll Shop
 Machine Id
[Roll Shop] #1 Grinder-BIG GRINDER CALIPER CARRIAGE
 Component
Circulating System
 Fluid
PETRO CANADA ACCUFLO TK 68 (--- GAL)

Sample Rating Trend



VIS DEBRIS



COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER	LIGHT

Customer Id: SDITER
 Sample No.: PCA0101463
 Lab Number: 05924158
 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

01 Feb 2023 Diag: Don Baldrige

VIS DEBRIS



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



22 Nov 2022 Diag: Angela Borella

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



22 Aug 2022 Diag: Don Baldrige

ISO



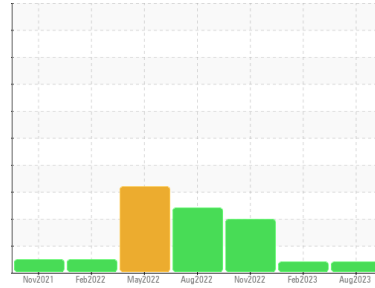
We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Area
Roll Shop
 Machine Id
[Roll Shop] #1 Grinder-BIG GRINDER CALIPER CARRIAGE
 Component
Circulating System
 Fluid
PETRO CANADA ACCUFLO TK 68 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0101463	PCA0089494	PCA0081784
Sample Date	Client Info	14 Aug 2023	01 Feb 2023	22 Nov 2022
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	Not Changd	Not Changd
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	8	6	6
Chromium	ppm	ASTM D5185m	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m	0	<1	<1
Lead	ppm	ASTM D5185m	0	<1	<1
Copper	ppm	ASTM D5185m	0	<1	<1
Tin	ppm	ASTM D5185m	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m	0	0	<1	
Barium	ppm	ASTM D5185m	0	0	1	
Molybdenum	ppm	ASTM D5185m	0	<1	<1	
Manganese	ppm	ASTM D5185m	<1	<1	<1	
Magnesium	ppm	ASTM D5185m	4	6	5	
Calcium	ppm	ASTM D5185m	85	102	114	
Phosphorus	ppm	ASTM D5185m	73	67	66	64
Zinc	ppm	ASTM D5185m	29	34	33	
Sulfur	ppm	ASTM D5185m	3600	2101	1929	1997

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	11	9	10	
Sodium	ppm	ASTM D5185m	5	2	2	
Potassium	ppm	ASTM D5185m	>20	0	<1	1

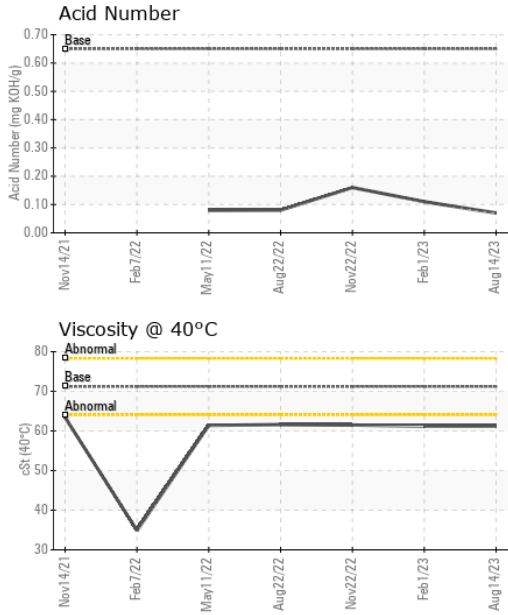
FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>5000	---	---	▲ 11309
Particles >6µm	ASTM D7647	>1300	---	---	▲ 2726
Particles >14µm	ASTM D7647	>160	---	---	▲ 172
Particles >21µm	ASTM D7647	>40	---	---	▲ 65
Particles >38µm	ASTM D7647	>10	---	---	11
Particles >71µm	ASTM D7647	>3	---	---	2
Oil Cleanliness	ISO 4406 (c)	>19/17/14	---	---	▲ 21/19/15

FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.65	0.07	0.11	0.16

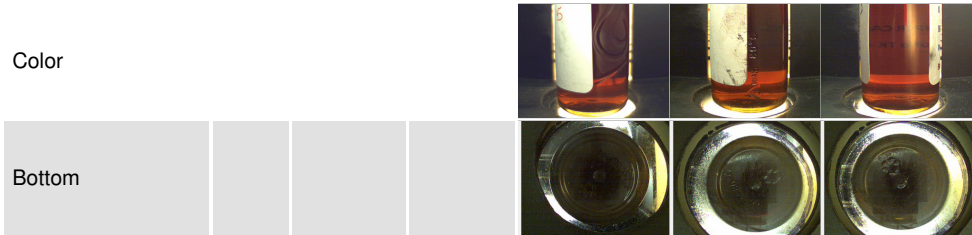
OIL ANALYSIS REPORT



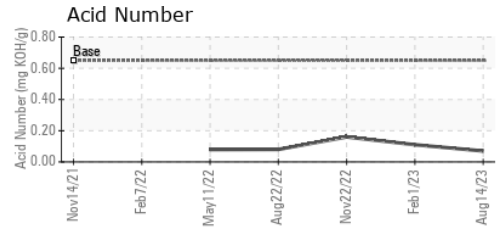
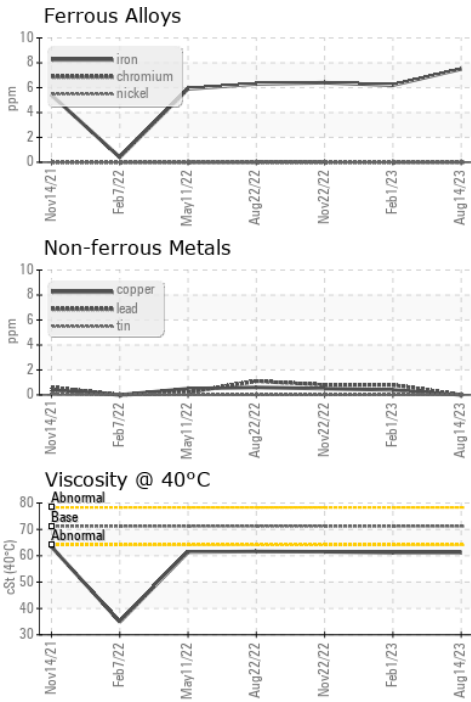
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	71.2	61.2	61.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0101463
Lab Number : 05924158
Unique Number : 10604105
Test Package : PLANT

SDI - Steel Dynamics Inc. - Heartland
 455 West Industrial Drive
 Terre Haute, IN
 US 47802
 Contact: BRAD ELLIS
 brad.ellis@steeldynamics.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: