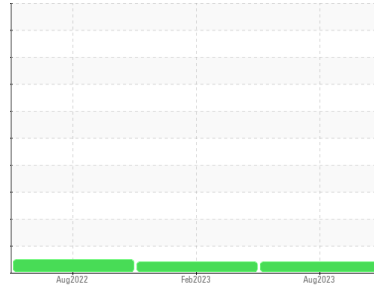


PROBLEM SUMMARY

Area
[98332537]
 Machine Id
KR-GR-003253 - EMULSIFIER VAC PUMP (S/N STUFF A - 11530626)
 Component
Pump
 Fluid
R&O OIL ISO 100 (2 QTS)

Sample Rating Trend



VIS DEBRIS



COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Debris	scalar	*Visual	NONE	▲ HEAVY	▲ MODER	NONE

Customer Id: KRAKIR
Sample No.: PCA0102526
Lab Number: 05924819
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

11 Feb 2023 Diag: Angela Borella

VIS DEBRIS



Resample at the next service interval to monitor. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The condition of the oil is acceptable for the time in service.

[view report](#)



01 Aug 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

[view report](#)

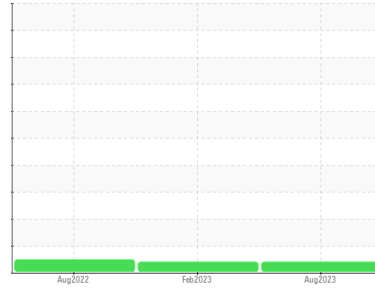


OIL ANALYSIS REPORT

Sample Rating Trend

VIS DEBRIS

Area
[98332537]
 Machine Id
KR-GR-003253 - EMULSIFIER VAC PUMP (S/N STUFF A - 11530626)
 Component
Pump
 Fluid
R&O OIL ISO 100 (2 QTS)



DIAGNOSIS

- Recommendation**
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.
- Wear**
All component wear rates are normal.
- Contamination**
High concentration of visible dirt/debris present in the oil.
- Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0102526	PCA0092409	PCA0078677
Sample Date	Client Info	10 Aug 2023	11 Feb 2023	01 Aug 2022
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	3	<1	0
Chromium	ppm	ASTM D5185m >5	0	<1	0
Nickel	ppm	ASTM D5185m >5	0	<1	0
Titanium	ppm	ASTM D5185m >3	0	<1	0
Silver	ppm	ASTM D5185m >3	0	<1	0
Aluminum	ppm	ASTM D5185m >7	<1	0	<1
Lead	ppm	ASTM D5185m >12	0	3	0
Copper	ppm	ASTM D5185m >30	0	<1	0
Tin	ppm	ASTM D5185m >9	0	1	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	0	0	<1
Barium	ppm	ASTM D5185m 5	0	0	2
Molybdenum	ppm	ASTM D5185m 5	0	<1	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 5	0	11	0
Calcium	ppm	ASTM D5185m 5	0	0	0
Phosphorus	ppm	ASTM D5185m 100	4	5	15
Zinc	ppm	ASTM D5185m 25	0	0	0
Sulfur	ppm	ASTM D5185m 1500	20	0	41

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	<1	1	0
Sodium	ppm	ASTM D5185m	0	11	0
Potassium	ppm	ASTM D5185m >20	<1	27	<1

FLUID DEGRADATION

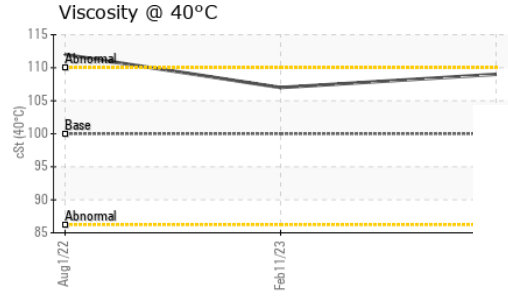
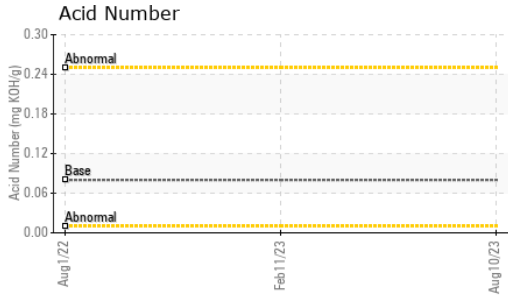
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.08	0.085	---	---

VISUAL

method	limit/base	current	history1	history2	
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	▲ HEAVY	▲ MODER	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG



OIL ANALYSIS REPORT



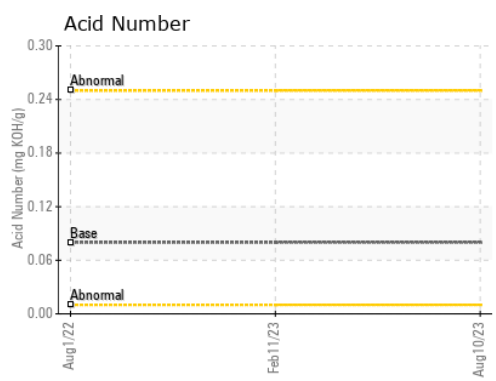
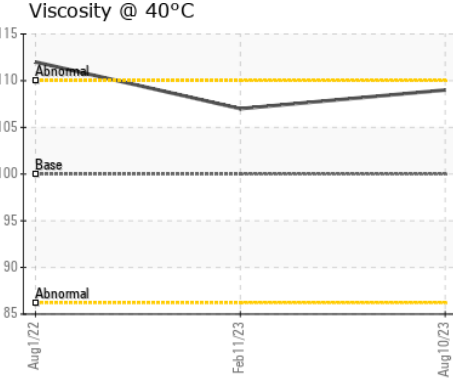
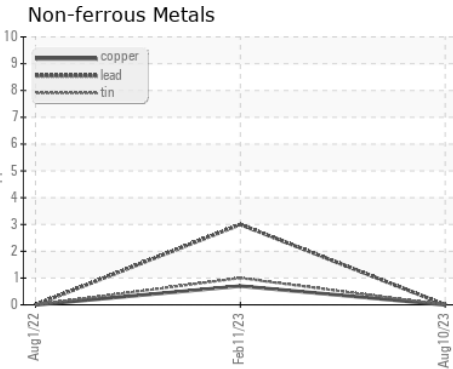
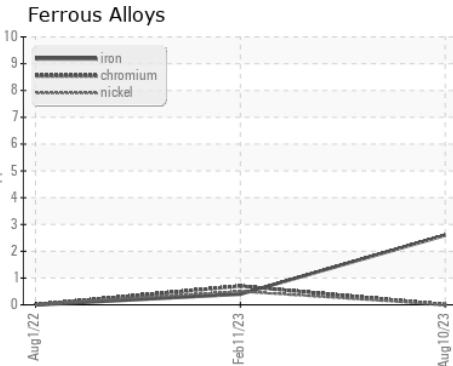
FLUID PROPERTIES

method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445 100	109	107	112

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				no image
Bottom				no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0102526 **Received** : 15 Aug 2023
Lab Number : 05924819 **Diagnosed** : 16 Aug 2023
Unique Number : 10604766 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501
 Contact: WALLACE WARD
 wallace.ward@kraftheinzcompany.com
 T: (660)627-1031
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)