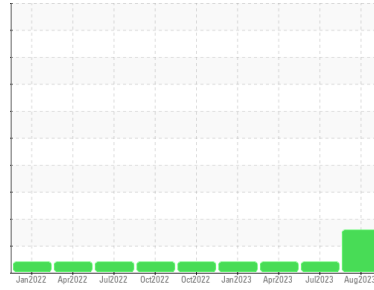


PROBLEM SUMMARY

Area
[98272597]
 Machine Id
KR-GR-003067 - TUMBLER 2 (S/N TUMBLE ROOM - 11513090)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (10 GAL)

Sample Rating Trend

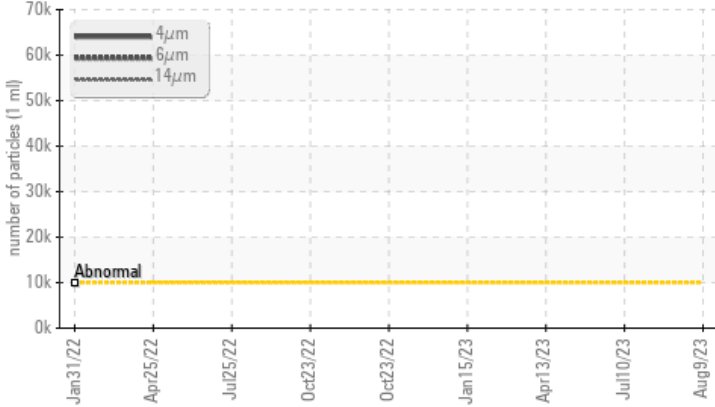


VISCOSITY

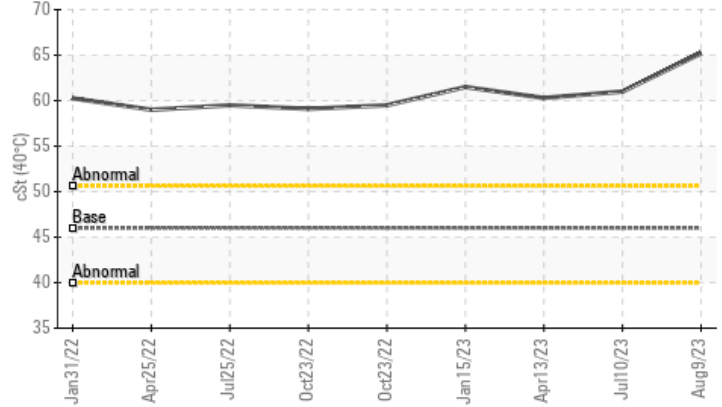


COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Viscosity @ 40°C



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ATTENTION	ATTENTION
Particles >4µm	ASTM D7647	>10000	▲ 62773	---	---
Particles >6µm	ASTM D7647	>2500	▲ 6229	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ 23/20/13	---	---
Visc @ 40°C	cSt	ASTM D445 46	▲ 65.2	▲ 61.0	▲ 60.3

Customer Id: KRAKIR
 Sample No.: PCA0103743
 Lab Number: 05924822
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

10 Jul 2023 Diag: Don Baldrige

VISCOSITY



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type.

view report



13 Apr 2023 Diag: Don Baldrige

VISCOSITY



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type.

view report



15 Jan 2023 Diag: Don Baldrige

VISCOSITY



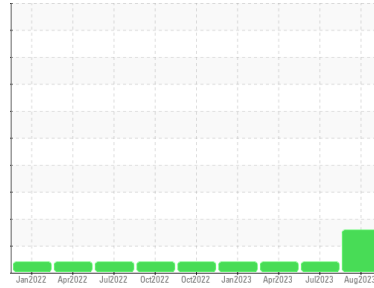
No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area
[98272597]
 Machine Id
KR-GR-003067 - TUMBLER 2 (S/N TUMBLE ROOM - 11513090)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (10 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0103743	PCA0096624	PCA0092417
Sample Date	Client Info	09 Aug 2023	10 Jul 2023	13 Apr 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ATTENTION	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	3	5	8
Chromium	ppm	ASTM D5185m >20	<1	1	2
Nickel	ppm	ASTM D5185m >20	<1	<1	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	<1	0
Aluminum	ppm	ASTM D5185m >20	<1	1	0
Lead	ppm	ASTM D5185m >20	<1	<1	3
Copper	ppm	ASTM D5185m >20	3	7	8
Tin	ppm	ASTM D5185m >20	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	<1
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 25	<1	0	2
Calcium	ppm	ASTM D5185m 200	3	16	32
Phosphorus	ppm	ASTM D5185m 300	379	313	393
Zinc	ppm	ASTM D5185m 370	40	230	303
Sulfur	ppm	ASTM D5185m 2500	1082	3730	3676

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	5	2	5
Sodium	ppm	ASTM D5185m	0	<1	0
Potassium	ppm	ASTM D5185m >20	<1	<1	2

FLUID CLEANLINESS

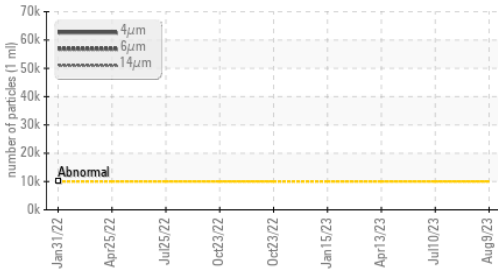
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 62773	---	---
Particles >6µm	ASTM D7647 >2500	▲ 6229	---	---
Particles >14µm	ASTM D7647 >640	67	---	---
Particles >21µm	ASTM D7647 >160	13	---	---
Particles >38µm	ASTM D7647 >40	1	---	---
Particles >71µm	ASTM D7647 >10	0	---	---
Oil Cleanliness	ISO 4406 (c) >20/18/16	▲ 23/20/13	---	---

FLUID DEGRADATION

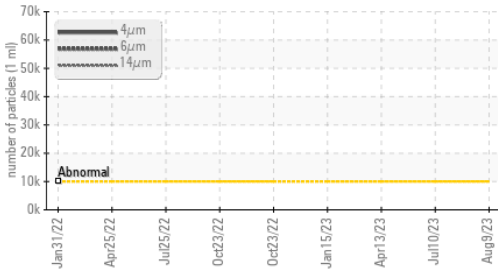
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.21	---	---

OIL ANALYSIS REPORT

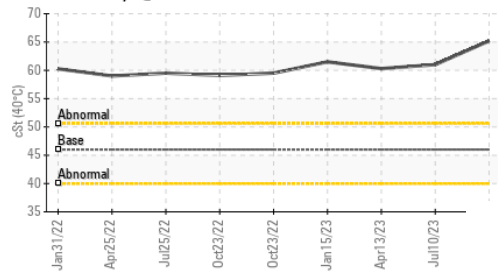
▲ Particle Trend



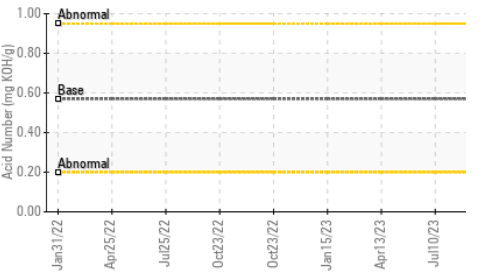
▲ Particle Trend



▲ Viscosity @ 40°C



Acid Number



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	66	▲ 65.2	▲ 61.0	▲ 60.3

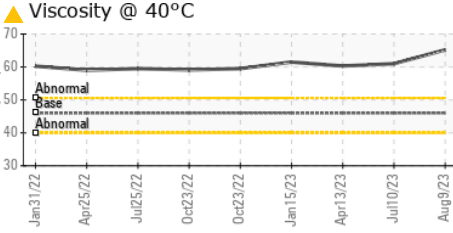
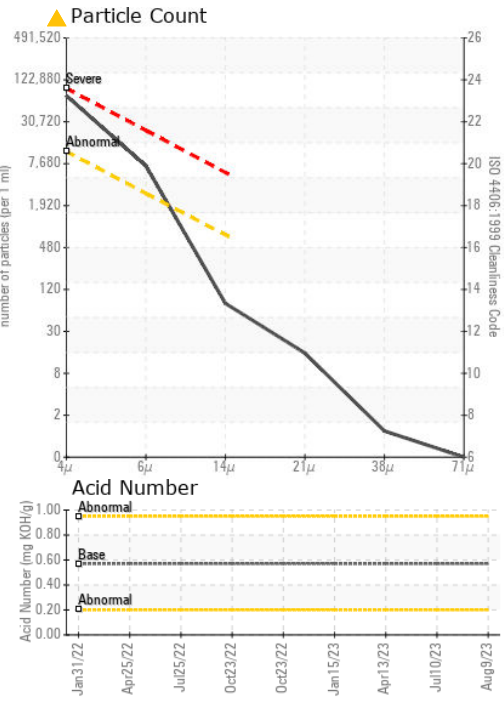
SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				
Bottom				

GRAPHS

Ferrous Alloys

Non-ferrous Metals



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0103743 **Received** : 15 Aug 2023
Lab Number : 05924822 **Diagnosed** : 16 Aug 2023
Unique Number : 10604769 **Diagnostician** : Jonathan Hester
Test Package : IND 2

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501
 Contact: WALLACE WARD
 wallace.ward@kraftheinzcompany.com
 T: (660)627-1031
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)