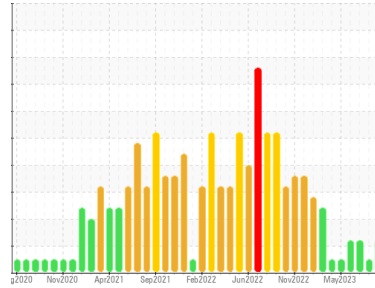


# PROBLEM SUMMARY

Sample Rating Trend



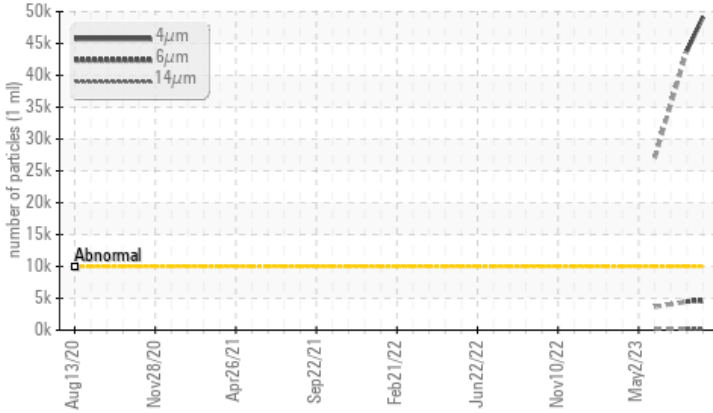
ISO



Area  
**[98405899]**  
 Machine Id  
**KR-GR-003114 - EAST DUMPER (S/N MIX D - 11513073)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	---	ABNORMAL
Particles >4µm	ASTM D7647	>10000	▲ <b>49164</b>	---	▲ 43868
Particles >6µm	ASTM D7647	>2500	▲ <b>4578</b>	---	▲ 4499
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ <b>23/19/14</b>	---	▲ 23/19/15

Customer Id: KRAKIR  
 Sample No.: PCA0103749  
 Lab Number: 05924829  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

There are no recommended actions for this sample.

## HISTORICAL DIAGNOSIS

**31 Jul 2023 Diag:**

UNKNOWN



view report



**31 Jul 2023 Diag: Don Baldrige**

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



**31 May 2023 Diag: Angela Borella**

ISO



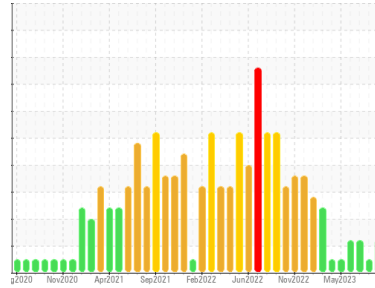
We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**[98405899]**  
 Machine Id  
**KR-GR-003114 - EAST DUMPER (S/N MIX D - 11513073)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0103749</b>	PCA0101718	PCA0103231
Sample Date	Client Info	<b>10 Aug 2023</b>	31 Jul 2023	31 Jul 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	---	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>1</b>	---	1
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	<1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	---	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	---	0
Silver	ppm	ASTM D5185m	<b>0</b>	---	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	---	0
Copper	ppm	ASTM D5185m >20	<b>0</b>	---	0
Tin	ppm	ASTM D5185m >20	<b>0</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	<b>0</b>	---	0
Barium	ppm	ASTM D5185m 5	<b>0</b>	---	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	---	0
Manganese	ppm	ASTM D5185m	<b>0</b>	---	0
Magnesium	ppm	ASTM D5185m 25	<b>&lt;1</b>	---	0
Calcium	ppm	ASTM D5185m 200	<b>3</b>	---	<1
Phosphorus	ppm	ASTM D5185m 300	<b>408</b>	---	400
Zinc	ppm	ASTM D5185m 370	<b>0</b>	---	0
Sulfur	ppm	ASTM D5185m 2500	<b>423</b>	---	464

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>2</b>	---	2
Sodium	ppm	ASTM D5185m	<b>0</b>	---	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	<1

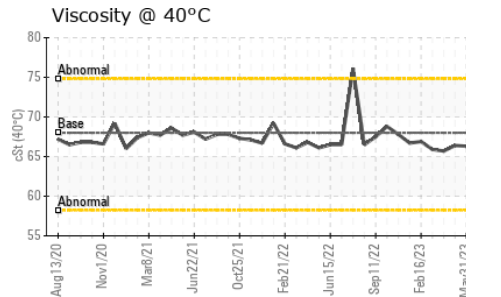
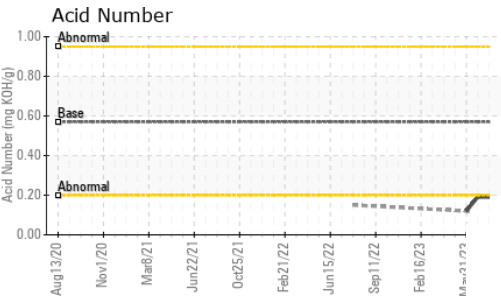
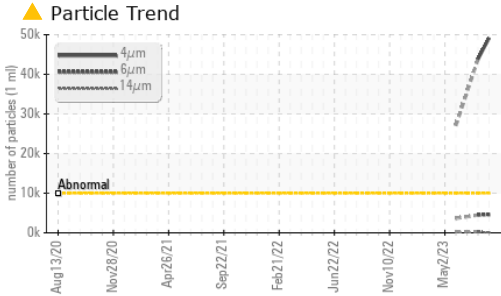
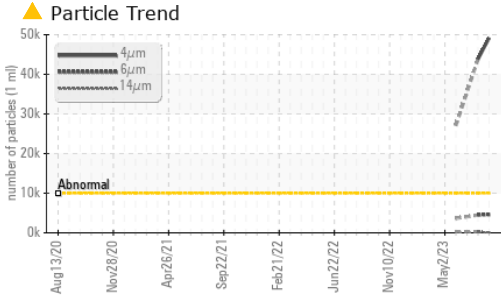
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>▲ 49164</b>	---	▲ 43868
Particles >6µm	ASTM D7647 >2500	<b>▲ 4578</b>	---	▲ 4499
Particles >14µm	ASTM D7647 >640	<b>124</b>	---	167
Particles >21µm	ASTM D7647 >160	<b>22</b>	---	26
Particles >38µm	ASTM D7647 >40	<b>1</b>	---	1
Particles >71µm	ASTM D7647 >10	<b>0</b>	---	1
Oil Cleanliness	ISO 4406 (c) >20/18/16	<b>▲ 23/19/14</b>	---	▲ 23/19/15

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.19</b>	---	0.19

# OIL ANALYSIS REPORT

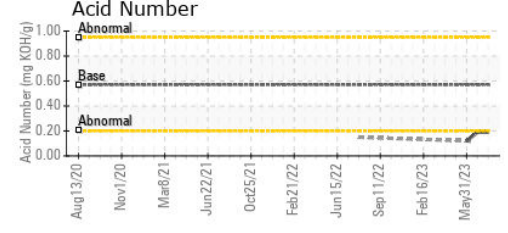
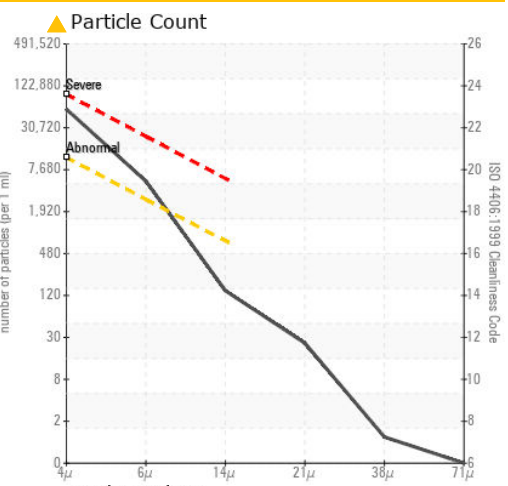
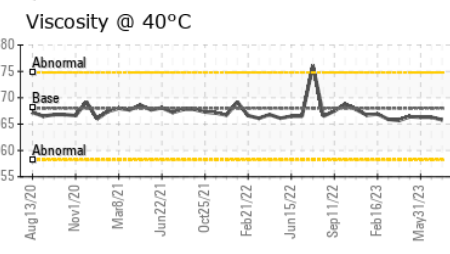
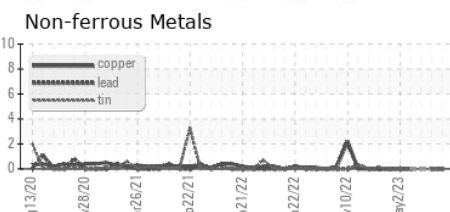
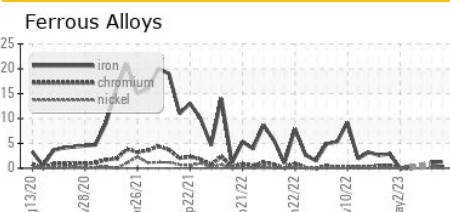


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	LIGHT
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	65.8	---	66.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0103749  
**Lab Number** : 05924829  
**Unique Number** : 10604776  
**Test Package** : IND 2

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)