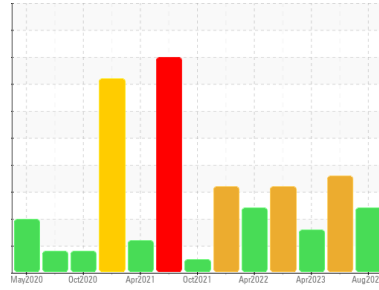


# PROBLEM SUMMARY

Sample Rating Trend



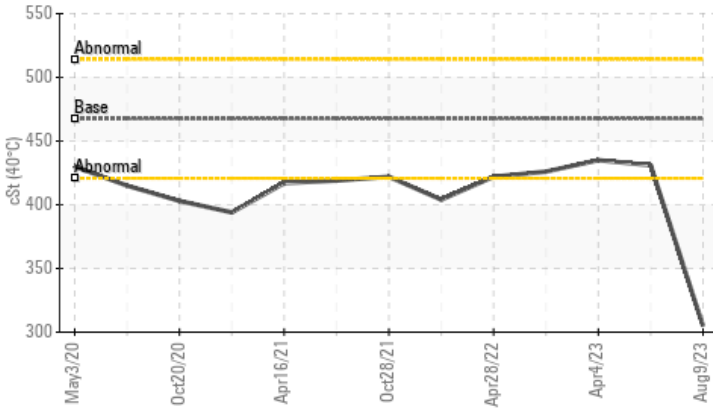
## VISCOSITY



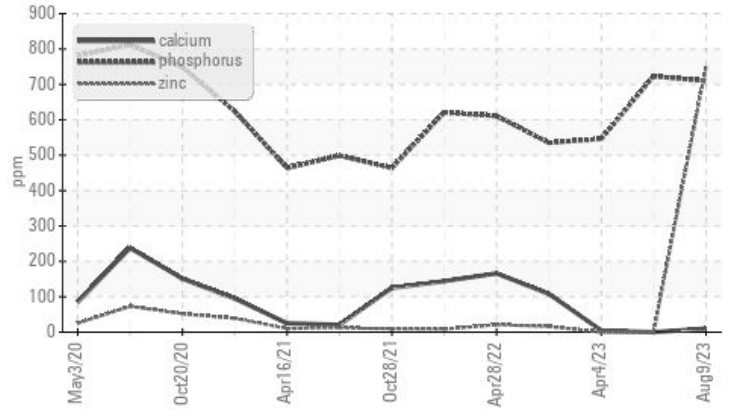
Machine Id  
**KR-HA-005549 - TRIMMER 2 SMALL (S/N HAM PACK - 10193004)**  
 Component  
**Gear Reducer**  
 Fluid  
**SCHAEFFER 294 SUPREME GEAR LUBE ISO 460 (--- GAL)**

### COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



▲ Additives



### RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

### PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ABNORMAL	ABNORMAL
Boron	ppm	ASTM D5185m	124	▲ 0	0	0
Molybdenum	ppm	ASTM D5185m	306	▲ 23	<1	<1
Phosphorus	ppm	ASTM D5185m	1100	▲ 710	723	546
Zinc	ppm	ASTM D5185m	2	▲ 750	0	0
Sulfur	ppm	ASTM D5185m	25200	▲ 9381	565	249
Visc @ 40°C	cSt	ASTM D445	467.5	▲ 305	431	435

Customer Id: KRAKIR  
 Sample No.: PCA0101930  
 Lab Number: 05925190  
 Test Package: IND 1



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 06 Jul 2023 Diag: Doug Bogart

#### DIRT



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Particle count performed inadvertently. All component wear rates are normal. There is a high amount of particulates present in the oil. Elemental level of silicon (Si) above normal. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



### 04 Apr 2023 Diag: Jonathan Hester

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report



### 02 Aug 2022 Diag: Jonathan Hester

#### DIRT



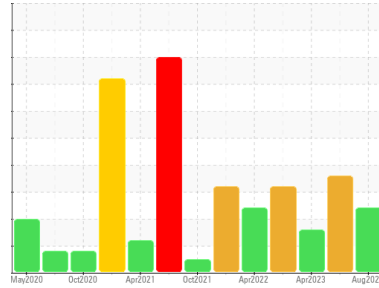
No corrective action is recommended at this time. Resample at the next service interval to monitor. Bearing and/or bushing wear is indicated. Elemental level of silicon (Si) above normal indicating ingress of seal material. The condition of the oil is acceptable for the time in service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



## VISCOSITY



Machine Id  
**KR-HA-005549 - TRIMMER 2 SMALL (S/N HAM PACK - 10193004)**  
 Component  
**Gear Reducer**  
 Fluid  
**SCHAEFFER 294 SUPREME GEAR LUBE ISO 460 (--- GAL)**

### DIAGNOSIS

#### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### ▲ Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0101930</b>	PCA0101716	PCA0094061
Sample Date	Client Info	<b>09 Aug 2023</b>	06 Jul 2023	04 Apr 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ATTENTION</b>	ABNORMAL	ABNORMAL

### WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >150	<b>7</b>	3	6
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>23</b>	45	▲ 145
Tin	ppm	ASTM D5185m >10	<b>0</b>	6	▲ 14
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 124	▲ <b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 306	▲ <b>23</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	2
Calcium	ppm	ASTM D5185m 23	<b>10</b>	0	4
Phosphorus	ppm	ASTM D5185m 1100	▲ <b>710</b>	723	546
Zinc	ppm	ASTM D5185m 2	▲ <b>750</b>	0	0
Sulfur	ppm	ASTM D5185m 25200	▲ <b>9381</b>	565	249

### CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>13</b>	▲ 71	46
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0

### VISUAL

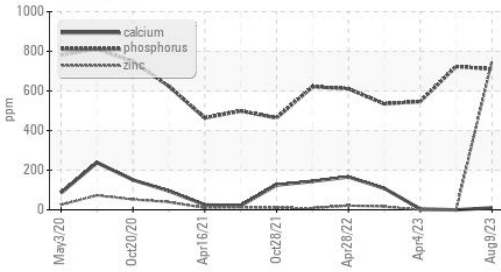
method	limit/base	current	history1	history2	
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	MODER
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	LIGHT	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

### FLUID PROPERTIES

method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445 467.5	▲ <b>305</b>	431	435

# OIL ANALYSIS REPORT

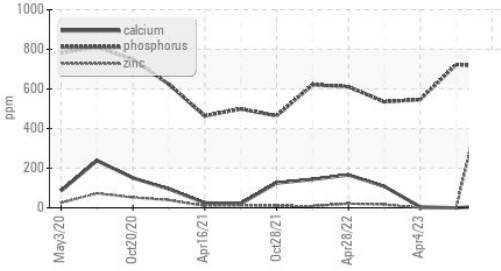
▲ Additives



**SAMPLE IMAGES**    method    limit/base    current    history1    history2

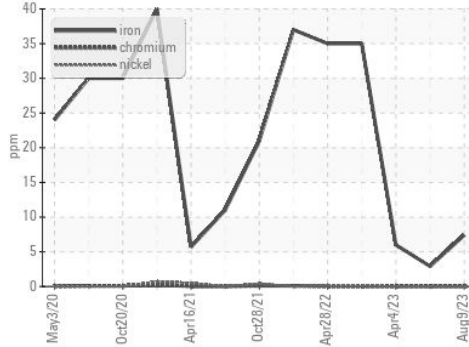
Color				no image		
Bottom				no image		

▲ Additives

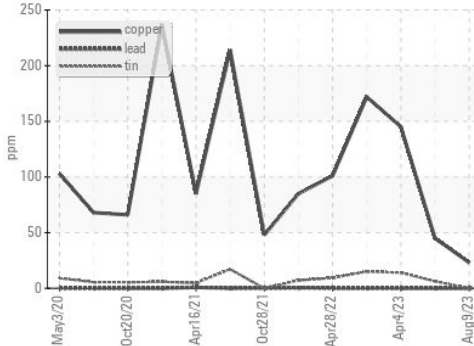


**GRAPHS**

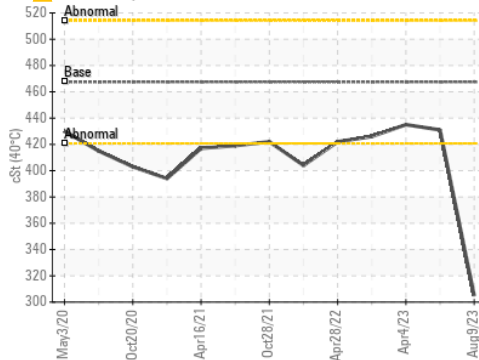
Ferrous Alloys



Non-ferrous Metals



▲ Viscosity @ 40°C



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0101930    **Received** : 15 Aug 2023  
**Lab Number** : 05925190    **Diagnosed** : 18 Aug 2023  
**Unique Number** : 10605137    **Diagnostician** : Jonathan Hester  
**Test Package** : IND 1

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)