

PROBLEM SUMMARY

Sample Rating Trend

DIRT

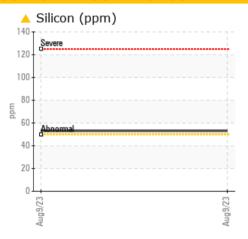
DIA

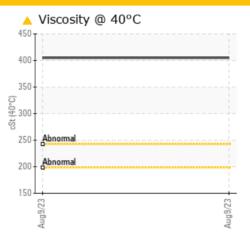
 $\overset{\text{Machine Id}}{KR\text{-}GR\text{-}003468}$ - HONEY PUMP (S/N BRINE ROOM - 11543471)

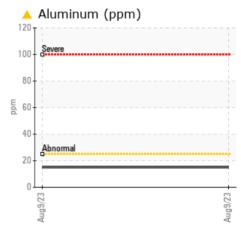
Gearbox

PETRO CANADA 220 (--- QTS)

COMPONENT CONDITION SUMMARY







RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL			
Aluminum	ppm	ASTM D5185m	>25	<u> </u>			
Silicon	ppm	ASTM D5185m	>50	△ 53			
Visc @ 40°C	cSt	ASTM D445		405			

Customer Id: KRAKIR Sample No.: PCA0101931 Lab Number: 05925191 Test Package: IND 1



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Check Dirt Access			?	We advise that you check all areas where dirt can enter the system.			

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

DIRT



history2

history2

KR-GR-003468 - HONEY PUMP (S/N BRINE

Gearbox

PETRO CANADA 220 (--- QTS)

DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition

Viscosity of sample indicates oil is within ISO 460 range, advise investigate. Confirm oil type.

1	NE ROOM - 1154	13471)			Aug [‡] 023		
	SAMPLE INFORM	MATION	method	limit/base	current	history1	
	Sample Number		Client Info		PCA0101931		
	Sample Date		Client Info		09 Aug 2023		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
	WEAR METALS	S	method	limit/base	current	history1	
	Iron	ppm	ASTM D5185m	>200	21		
	Chromium	ppm	ASTM D5185m	>15	<1		
	Nickel	ppm	ASTM D5185m	>15	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	nnm	ACTM DE10Em	- 25	A 15		

Iron	ppm	ASTM D5185m	>200	21		
Chromium	ppm	ASTM D5185m	>15	<1		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	<u> </u>		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	0		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		6		
Phosphorus	ppm	ASTM D5185m		431		
Zinc	ppm	ASTM D5185m		789		
Sulfur	ppm	ASTM D5185m		576		
CONTAMINAN	TS	method	limit/base	current	history1	history2
CONTAMINAN Silicon	TS ppm	method ASTM D5185m	limit/base >50	current 53	history1	history2
Silicon	ppm	ASTM D5185m ASTM D5185m		▲ 53		
Silicon Sodium	ppm ppm	ASTM D5185m ASTM D5185m	>50	▲ 53 8		
Silicon Sodium Potassium	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	>50 >20	▲ 53 8 0		
Silicon Sodium Potassium VISUAL	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method	>50 >20 limit/base	53 8 0 current	 history1	 history2
Silicon Sodium Potassium VISUAL White Metal	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual	>50 >20 limit/base NONE	53 8 0 current NONE	 history1	history2
Silicon Sodium Potassium VISUAL White Metal Yellow Metal	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual	>50 >20 limit/base NONE NONE	53 8 0 current NONE NONE	 history1	 history2
Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate	ppm ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual *Visual *Visual	>50 >20 limit/base NONE NONE NONE	53 8 0 current NONE NONE NONE	 history1 	 history2
Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt	ppm ppm ppm scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual *Visual *Visual *Visual	>50 >20 limit/base NONE NONE NONE NONE	53 8 0 current NONE NONE NONE NONE NONE	 history1 	history2

Visc @ 40°C

Free Water

Emulsified Water

FLUID PROPERTIES

cSt ASTM D445

scalar *Visual

scalar *Visual

*Visual

method

scalar

limit/base

NORML

>0.2

NORML

current

NEG

NEG

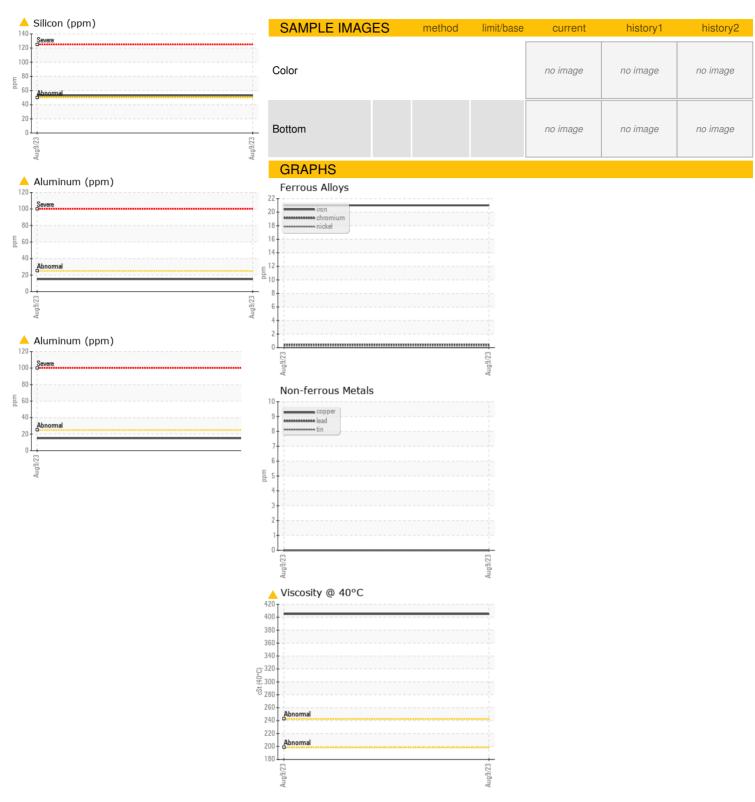
Odor

history1

history2



OIL ANALYSIS REPORT





Certificate L2367

Laboratory Sample No. Lab Number

Unique Number : 10605138 Test Package : IND 1

: PCA0101931 : 05925191

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 15 Aug 2023 : 18 Aug 2023 Diagnosed Diagnostician : Jonathan Hester

KraftHeinz - Kirksville - Plant 8333 PCA

2504 INDUSTRIAL DR KIRKSVILLE, MO US 63501

Contact: WALLACE WARD

wallace.ward@kraftheinzcompany.com T: (660)627-1031

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (660)627-5887