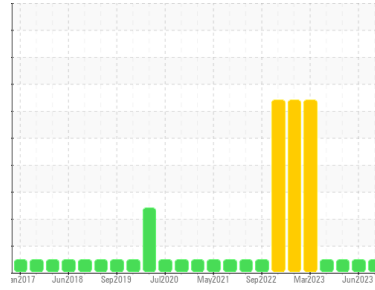


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL


Area
KEMP QUARRIES / BCS - GRAVETTE
 Machine Id
WL117
 Component
Diesel Engine
 Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

DIAGNOSIS
Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid and filters)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0086420	PCA0085785	PCA0086059
Sample Date	Client Info		01 Aug 2023	12 Jun 2023	18 Apr 2023
Machine Age	hrs	Client Info	5552	5317	5178
Oil Age	hrs	Client Info	5552	5317	5178
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	18	16	26
Chromium	ppm	ASTM D5185m >20	<1	<1	<1
Nickel	ppm	ASTM D5185m >4	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >20	3	3	5
Lead	ppm	ASTM D5185m >40	0	0	0
Copper	ppm	ASTM D5185m >330	<1	0	0
Tin	ppm	ASTM D5185m >15	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	2	<1
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 60	62	64	63
Manganese	ppm	ASTM D5185m 0	<1	<1	1
Magnesium	ppm	ASTM D5185m 1010	976	1042	1050
Calcium	ppm	ASTM D5185m 1070	1165	1235	1305
Phosphorus	ppm	ASTM D5185m 1150	1018	1111	996
Zinc	ppm	ASTM D5185m 1270	1216	1371	1316
Sulfur	ppm	ASTM D5185m 2060	2994	4000	3363

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	10	9	20
Sodium	ppm	ASTM D5185m	0	<1	1
Potassium	ppm	ASTM D5185m >20	1	0	<1

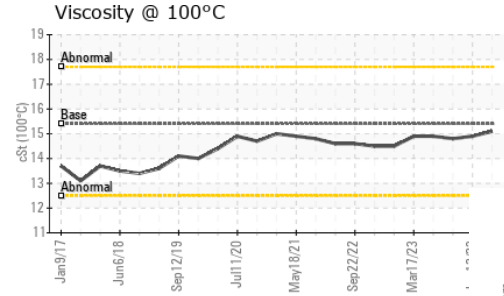
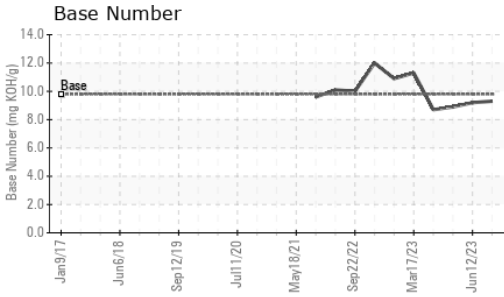
INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.7	0.4	0.5
Nitration	Abs/cm	*ASTM D7624 >20	6.8	5.9	6.3
Sulfation	Abs/.1mm	*ASTM D7415 >30	19.0	19.0	17.6

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	14.3	15.2	14.2
Base Number (BN)	mg KOH/g	ASTM D2896 9.8	9.3	9.2	8.9

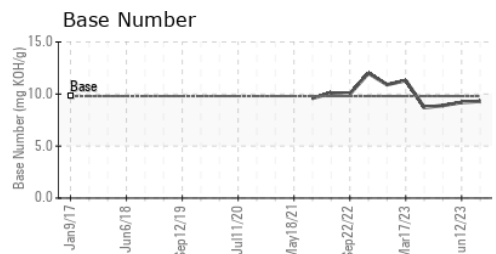
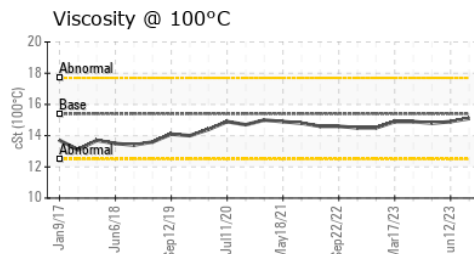
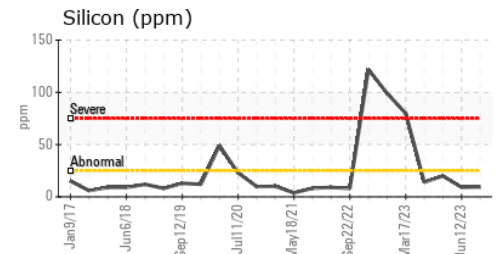
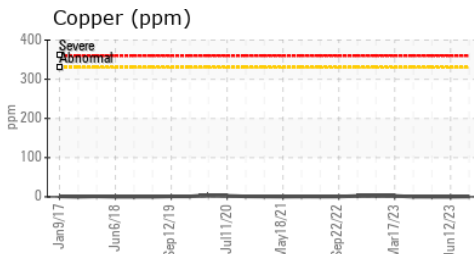
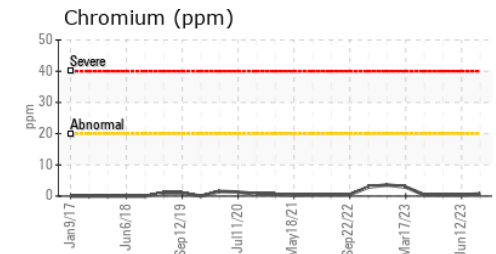
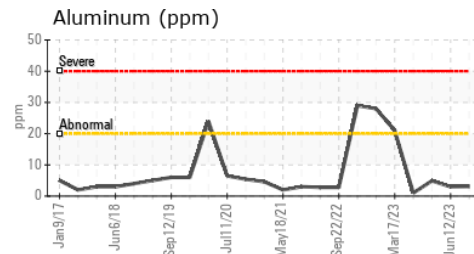
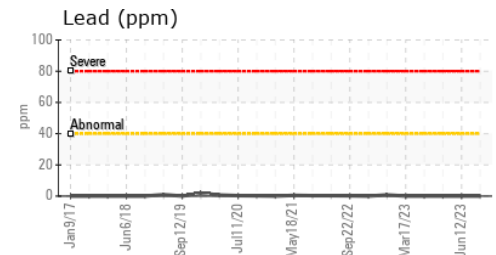
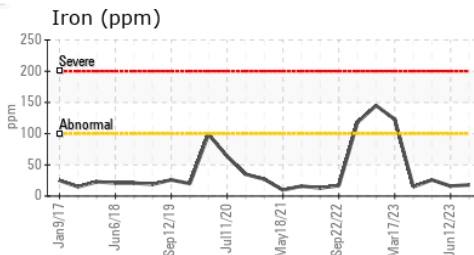
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.4	15.1	14.9	14.8

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0086420 **Received** : 16 Aug 2023
Lab Number : 05926544 **Diagnosed** : 17 Aug 2023
Unique Number : 10606491 **Diagnostician** : Sean Felton
Test Package : MOB 1 (Additional Tests: TBN)

Kemp Quarries - Benton County Stone - Gravette
 15100 N Hwy 59
 Sulphur Springs, AR
 US 72768
 Contact:
 gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: