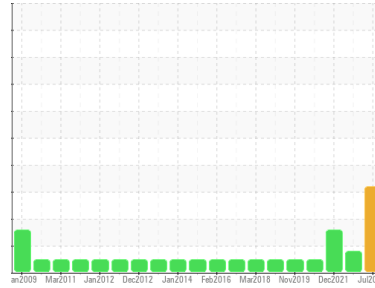


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / NEOSHO
Machine Id
OHT052
Component
Diesel Engine
Fluid
MOBIL DELVAC 1300 SUPER15W40 (--- GAL)

Sample Rating Trend



SOOT



DIAGNOSIS

Recommendation

We advise that you check for faulty combustion, plugged air filters, or aftercoolers. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: High solids (carbon/soot) in the sample have limited the accuracy of Infra-Red data including Total Base Number (TBN) value. (Customer Sample Comment: PM-2 changed fluid and filters)

Wear

All component wear rates are normal.

Contamination

There is an abnormal amount of solids and carbon present in the oil.

Fluid Condition

The BN level is low.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0084522	PCA0062059	PCA0025449
Sample Date	Client Info		31 Jul 2023	29 Dec 2022	15 Dec 2021
Machine Age	hrs	Client Info	21296	20780	14712
Oil Age	hrs	Client Info	21296	20780	0
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			SEVERE	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	76	70	99
Chromium	ppm	ASTM D5185m >20	3	3	4
Nickel	ppm	ASTM D5185m >2	<1	0	<1
Titanium	ppm	ASTM D5185m >2	0	0	<1
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >25	5	3	4
Lead	ppm	ASTM D5185m >40	3	3	8
Copper	ppm	ASTM D5185m >330	4	4	11
Tin	ppm	ASTM D5185m >15	3	3	5
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	5	5
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	59	55	56
Manganese	ppm	ASTM D5185m	<1	<1	1
Magnesium	ppm	ASTM D5185m 0	901	837	966
Calcium	ppm	ASTM D5185m	1058	1163	1216
Phosphorus	ppm	ASTM D5185m	981	1015	1080
Zinc	ppm	ASTM D5185m	1170	1201	1211
Sulfur	ppm	ASTM D5185m	3071	3584	2686

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	6	11	▲ 31
Sodium	ppm	ASTM D5185m	<1	2	6
Potassium	ppm	ASTM D5185m >20	<1	1	<1

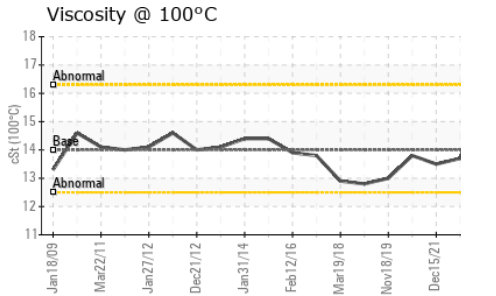
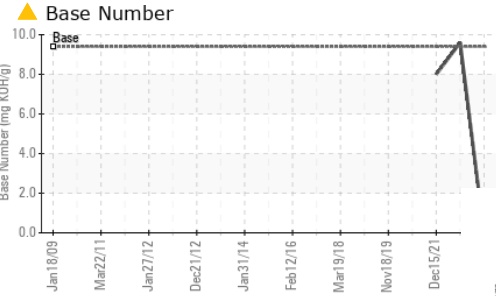
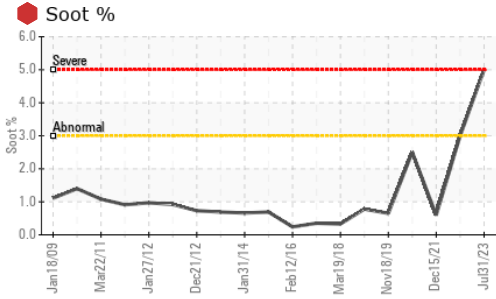
INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	● 5	▲ 3	0.6
Nitration	Abs/cm	*ASTM D7624 >20	10.8	9.2	9.2
Sulfation	Abs./1mm	*ASTM D7415 >30	29.4	24.3	22.8

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs./1mm	*ASTM D7414 >25	14.2	14.8	18.8
Base Number (BN)	mg KOH/g	ASTM D2896 9.4	▲ 0.0	9.6	8

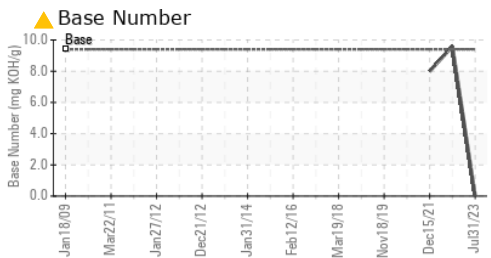
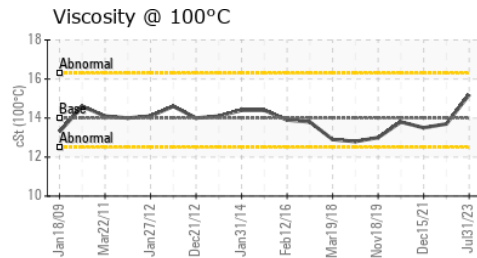
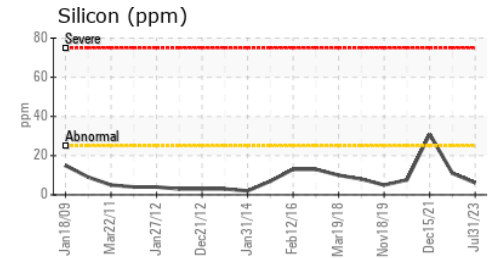
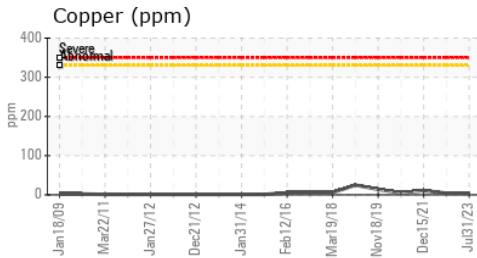
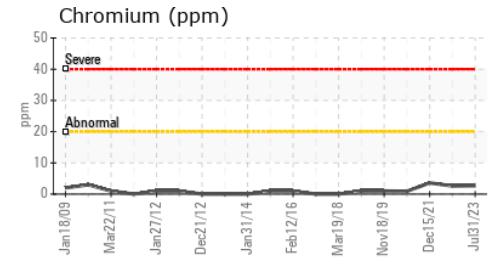
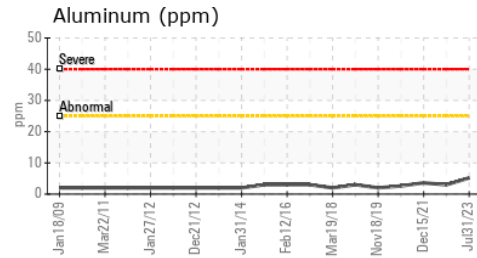
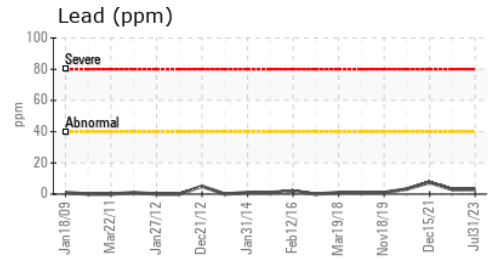
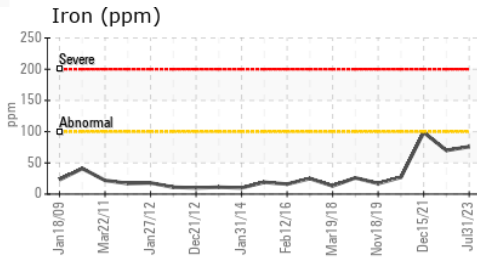
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445 14	15.2	13.7	13.5

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0084522 **Received** : 16 Aug 2023
Lab Number : 05926546 **Diagnosed** : 18 Aug 2023
Unique Number : 10606493 **Diagnostician** : Jonathan Hester
Test Package : MOB 1 (Additional Tests: TBN)

Kemp Quarries - Kemp Stone - Neosho
 19148 Ingersol Lane
 Neosho, MO
 US 64850

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: neosho@kempstone.com

T:

F: