

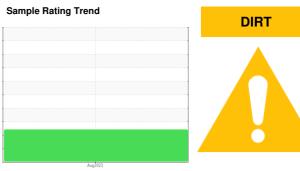
OIL ANALYSIS REPORT

KEMP QUARRIES / MUSKOGEE SAND **WL074**

Component

Left Final Drive

PETRO CANADA PRODURO TO-4 SAE 50



DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid, might be combined with right)

The iron level is abnormal. All other metal levels are typical for a new component breaking in.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

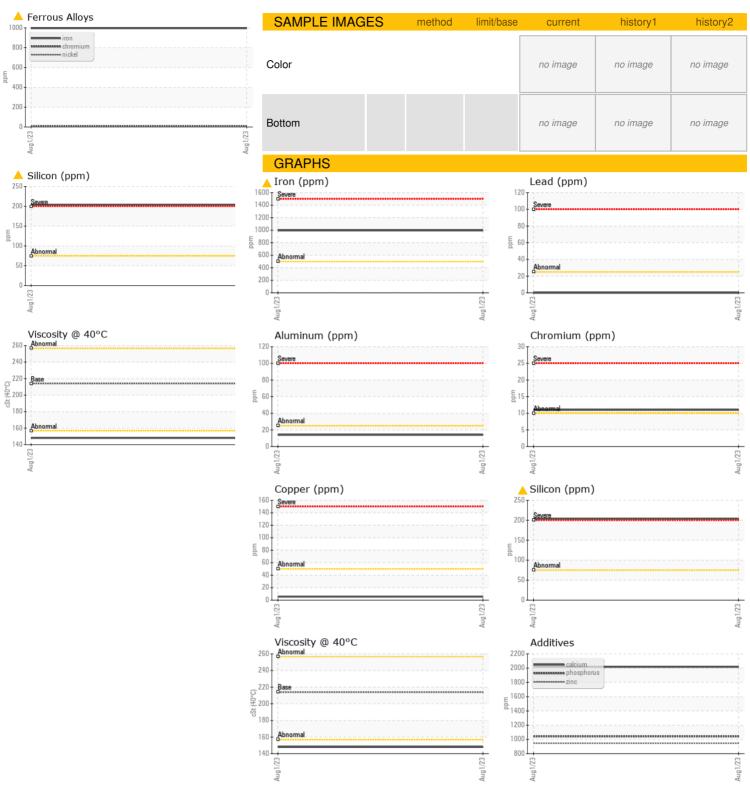
Fluid Condition

The condition of the oil is acceptable for the time in service.

GAL)				Aug2023		
SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0084510		
Sample Date		Client Info		01 Aug 2023		
Machine Age	hrs	Client Info		407		
Oil Age	hrs	Client Info		407		
Oil Changed	1110	Client Info		Changed		
Sample Status		Oliciti IIIIo		ABNORMAL		
WEAR METAI	I.S.	method	limit/base	current	history1	history2
ron		ASTM D5185m	>500	<u> </u>		
Chromium	ppm	ASTM D5185m	>10	11		
Vickel	ppm		>10	7		
	ppm	ASTM D5185m	>10			
Γitanium	ppm	ASTM D5185m		3		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	14		
_ead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	6		
Γin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	75		
Barium	ppm	ASTM D5185m	0	34		
Molybdenum	ppm	ASTM D5185m	0	12		
Manganese	ppm	ASTM D5185m	0	20		
Magnesium	ppm	ASTM D5185m	9	189		
Calcium	ppm	ASTM D5185m	3114	2017		
Phosphorus	ppm	ASTM D5185m	1099	1043		
Zinc	ppm	ASTM D5185m	1245	947		
Sulfur	ppm	ASTM D5185m	7086	14587		
CONTAMINAL	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	<u>204</u>		
Sodium	ppm	ASTM D5185m	>10	15		
Potassium	ppm	ASTM D5185m	>20	9		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
ellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
			NORML			
Appearance	scalar	*Visual		NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPI	ERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	148		



OIL ANALYSIS REPORT





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : PCA0084510 : 05926898

: 10606845 Test Package : MOB 1

Received Diagnosed Diagnostician

: 16 Aug 2023 : 18 Aug 2023 : Don Baldridge

Kemp Quarries - Muskogee Sand

3395 W 50th St N Porter, OK US 74454

Contact: muskogee@muskogeesand.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)