

# PROBLEM SUMMARY

Sample Rating Trend

ISO



Area  
**PROCESS CHEESE [98072715]**  
 Machine Id  
**36 - OUTER DRIVE COOLER**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 220 (--- GAL)**



## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	---	---
Particles >4µm	ASTM D7647	>10000	▲ 27577	---	---
Particles >6µm	ASTM D7647	>2500	▲ 3563	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ 22/19/14	---	---

Customer Id: KRANEW  
 Sample No.: PCA0094581  
 Lab Number: 05927200  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

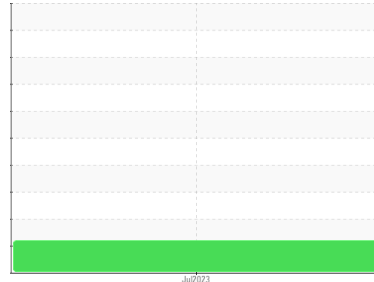
## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**PROCESS CHEESE [98072715]**  
 Machine Id  
**36 - OUTER DRIVE COOLER**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 220 (--- GAL)**

## DIAGNOSIS

### Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0094581</b>	---	---
Sample Date	Client Info	<b>22 Jul 2023</b>	---	---
Machine Age	hrs Client Info	<b>0</b>	---	---
Oil Age	hrs Client Info	<b>0</b>	---	---
Oil Changed	Client Info	<b>Changed</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>200	<b>2</b>	---	---
Chromium ppm ASTM D5185m	>15	<b>0</b>	---	---
Nickel ppm ASTM D5185m	>15	<b>0</b>	---	---
Titanium ppm ASTM D5185m		<b>&lt;1</b>	---	---
Silver ppm ASTM D5185m		<b>0</b>	---	---
Aluminum ppm ASTM D5185m	>25	<b>&lt;1</b>	---	---
Lead ppm ASTM D5185m	>100	<b>&lt;1</b>	---	---
Copper ppm ASTM D5185m	>200	<b>0</b>	---	---
Tin ppm ASTM D5185m	>25	<b>0</b>	---	---
Vanadium ppm ASTM D5185m		<b>&lt;1</b>	---	---
Cadmium ppm ASTM D5185m		<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	50	<b>0</b>	---	---
Barium ppm ASTM D5185m	15	<b>0</b>	---	---
Molybdenum ppm ASTM D5185m	15	<b>0</b>	---	---
Manganese ppm ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium ppm ASTM D5185m	50	<b>4</b>	---	---
Calcium ppm ASTM D5185m	50	<b>15</b>	---	---
Phosphorus ppm ASTM D5185m	350	<b>337</b>	---	---
Zinc ppm ASTM D5185m	100	<b>3</b>	---	---
Sulfur ppm ASTM D5185m	12500	<b>890</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>50	<b>12</b>	---	---
Sodium ppm ASTM D5185m		<b>1</b>	---	---
Potassium ppm ASTM D5185m	>20	<b>2</b>	---	---

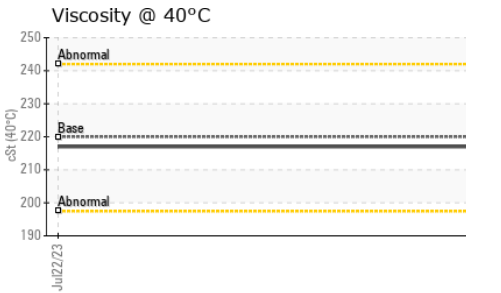
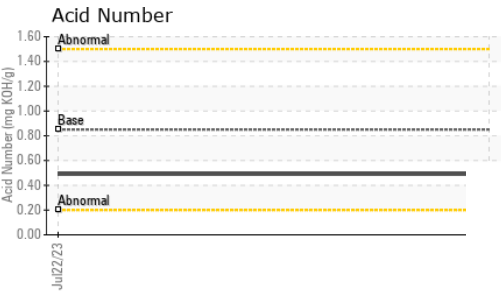
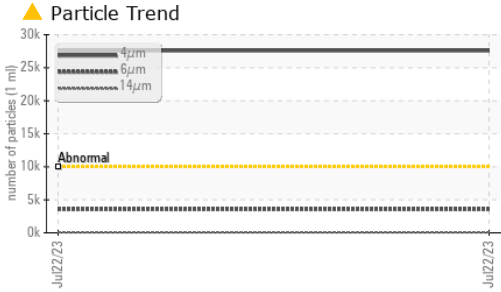
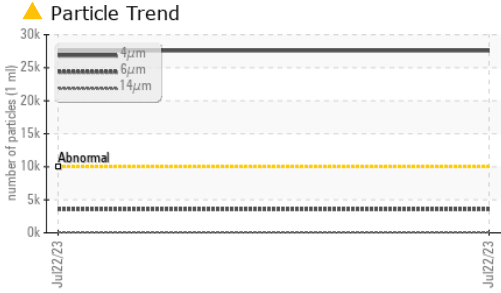
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>10000	<b>▲ 27577</b>	---	---
Particles >6µm ASTM D7647	>2500	<b>▲ 3563</b>	---	---
Particles >14µm ASTM D7647	>640	<b>87</b>	---	---
Particles >21µm ASTM D7647	>160	<b>17</b>	---	---
Particles >38µm ASTM D7647	>40	<b>0</b>	---	---
Particles >71µm ASTM D7647	>10	<b>0</b>	---	---
Oil Cleanliness ISO 4406 (c)	>20/18/16	<b>▲ 22/19/14</b>	---	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.85	<b>0.49</b>	---	---

# OIL ANALYSIS REPORT



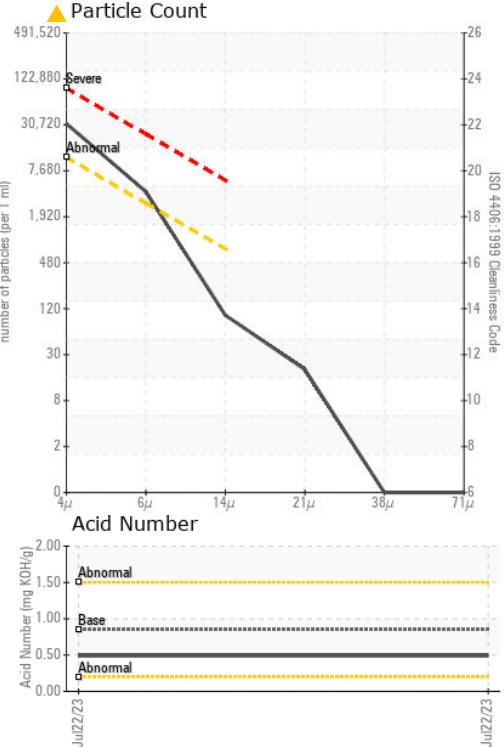
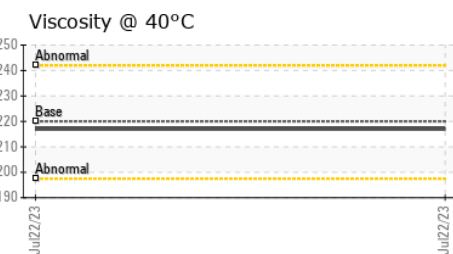
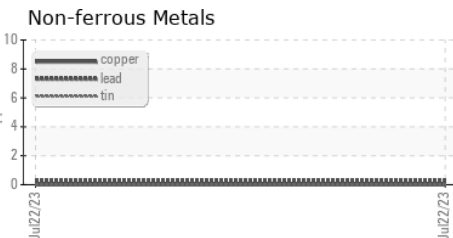
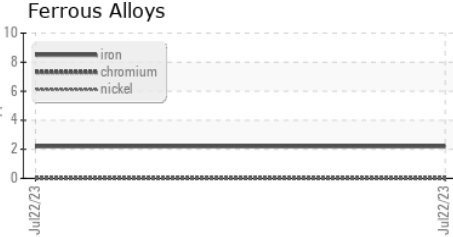
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	217	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0094581 **Received** : 17 Aug 2023  
**Lab Number** : 05927200 **Diagnosed** : 21 Aug 2023  
**Unique Number** : 10607147 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - New Ulm - Plant 8302**  
 2525 S BRIDGE STREET  
 NEW ULM, MN  
 US 56073  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)