

## **OIL ANALYSIS REPORT**



NORMAL

## KEMP QUARRIES / RIVER VALLEY BACKBONE

WL135 Component Front Left Final Drive

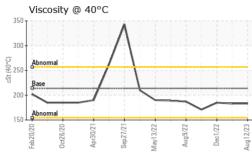
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

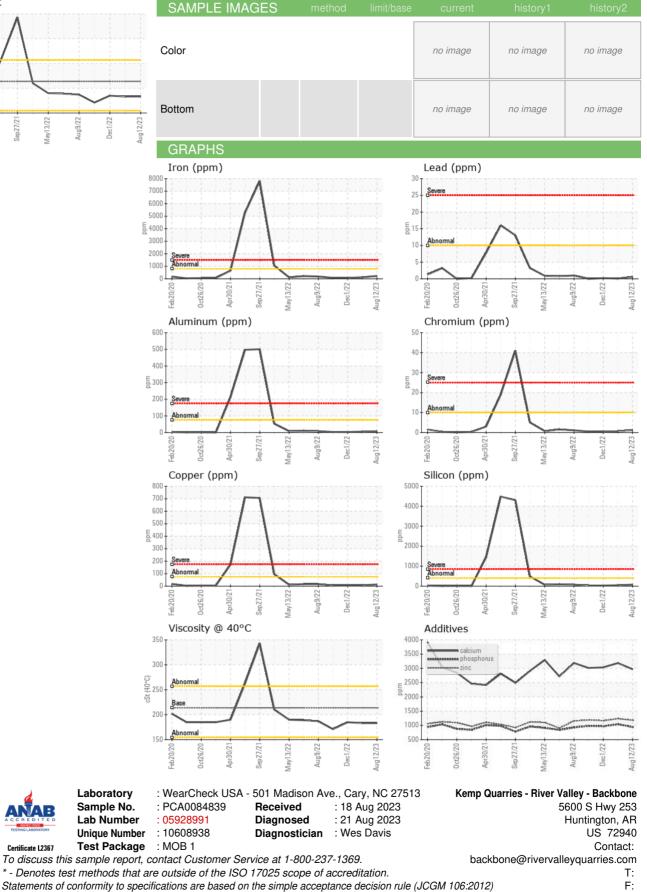
DIAGNOSIS	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		PCA0084839	PCA0037138	PCA0037196
Resample at the next service interval to monitor.	Sample Date		Client Info		12 Aug 2023	13 Jan 2023	01 Dec 2022
Wear	Machine Age	hrs	Client Info		52602	52005	51722
All component wear rates are normal.	Oil Age	hrs	Client Info		900	900	600
Contamination	Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
There is no indication of any contamination in the	Sample Status				NORMAL	NORMAL	NORMAL
oil.	WEAR METAL	S	method	limit/base	current	history1	history2
Fluid Condition	Iron	ppm	ASTM D5185m	>800	224	124	72
The condition of the oil is acceptable for the time in service.	Chromium	ppm	ASTM D5185m	>10	1	<1	<1
	Nickel	ppm	ASTM D5185m		0	0	0
	Titanium	ppm	ASTM D5185m		<1	<1	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m		8	6	3
	Lead	ppm	ASTM D5185m		<1	<1	<1
	Copper	ppm	ASTM D5185m		13	7	4
	Tin	ppm	ASTM D5185m		<1	0	<1
	Vanadium	ppm	ASTM D5185m	20	0	0	0
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	2	2	1	<1
	Barium	ppm	ASTM D5185m	0	0	0	0
	Molybdenum	ppm	ASTM D5185m	0	2	2	2
	Manganese	ppm	ASTM D5185m	0	2	1	<1
	Magnesium	ppm	ASTM D5185m	9	42	28	28
	Calcium	ppm	ASTM D5185m	3114	2970	3187	3036
	Phosphorus	ppm	ASTM D5185m	1099	943	1041	967
	Zinc	ppm	ASTM D5185m	1245	1181	1236	1165
	Sulfur	ppm	ASTM D5185m		7955	7643	8015
	CONTAMINAN	TS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>400	73	41	26
	Sodium	ppm	ASTM D5185m		1	0	1
	Potassium	ppm	ASTM D5185m		<1	3	0
	VISUAL		method	limit/base		history1	history2
	White Metal	scalar		NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG
	FLUID PROPE		method	limit/base		history1	history2
	Visc @ 40°C	cSt	ASTM D445	213.9	183	183	185

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Certificate L2367