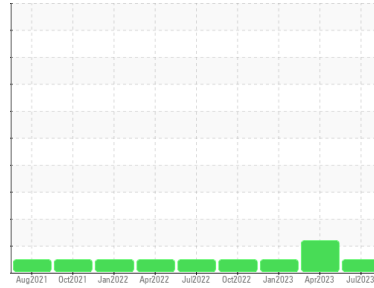


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Galv Line
 Machine Id
[Galv Line] 640075-2 BRIDLE ROLL 2
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX EP 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0095502	PCA0089431	PCA0081763
Sample Date	Client Info		01 Jul 2023	23 Apr 2023	01 Jan 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	Not Changd	Not Changd
Sample Status			NORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		15	---	15
Iron	ppm	ASTM D5185m >200	17	35	38
Chromium	ppm	ASTM D5185m >15	0	<1	<1
Nickel	ppm	ASTM D5185m >15	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >100	<1	0	1
Copper	ppm	ASTM D5185m >200	<1	0	<1
Tin	ppm	ASTM D5185m >25	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 60	54	25	16
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	0	0
Manganese	ppm	ASTM D5185m 0	<1	<1	<1
Magnesium	ppm	ASTM D5185m 0	<1	1	2
Calcium	ppm	ASTM D5185m 0	5	14	15
Phosphorus	ppm	ASTM D5185m 270	259	242	226
Zinc	ppm	ASTM D5185m 0	7	17	21
Sulfur	ppm	ASTM D5185m 11200	6973	6996	7192

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	0	4	5
Sodium	ppm	ASTM D5185m	0	0	1
Potassium	ppm	ASTM D5185m >20	<1	0	0

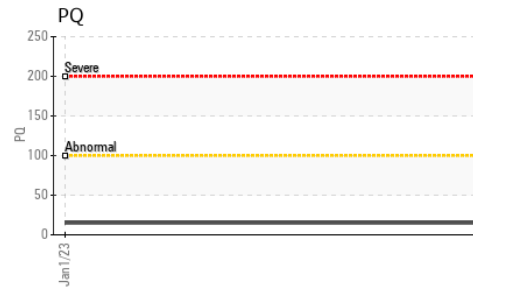
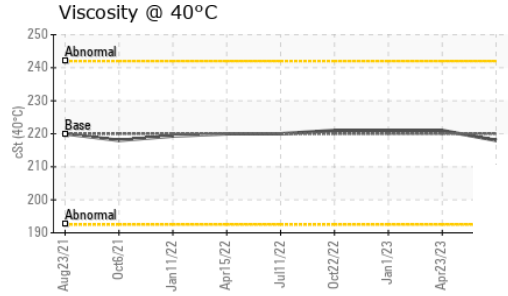
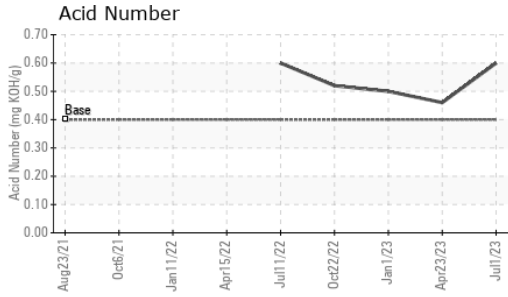
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.40	0.60	0.46	0.50

VISUAL

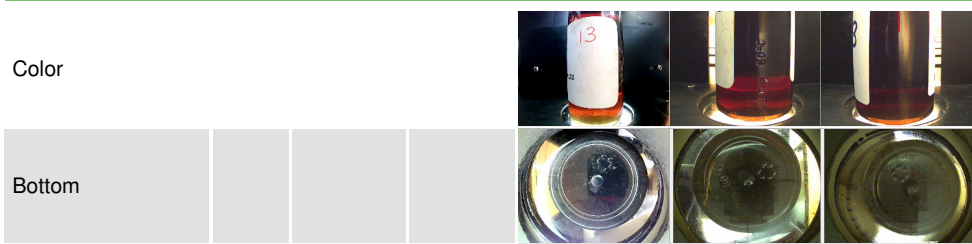
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

OIL ANALYSIS REPORT

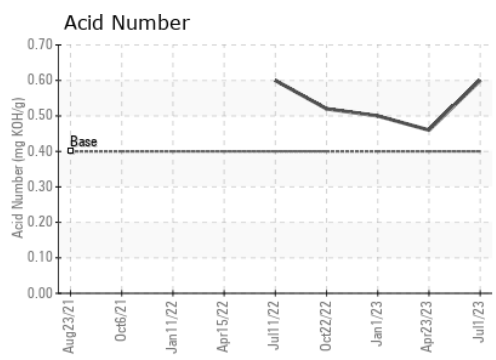
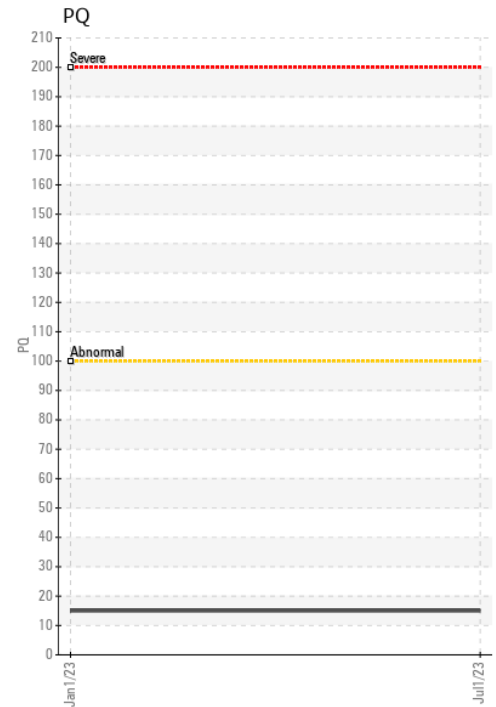
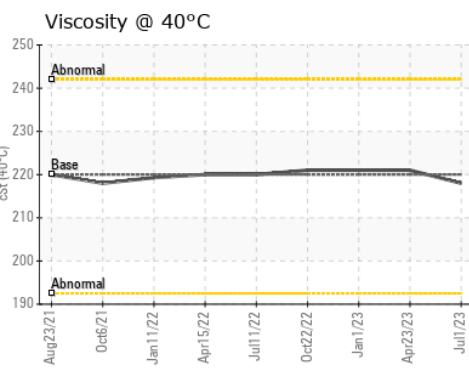
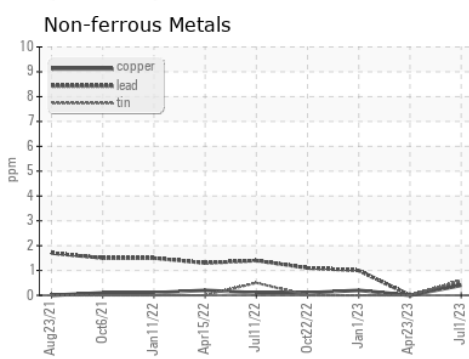
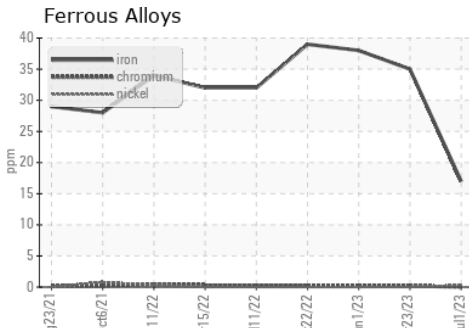


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	218	221	221

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0095502
Lab Number : **05929786**
Unique Number : 10615057
Test Package : PLANT

SDI - Steel Dynamics Inc. - Heartland
 455 West Industrial Drive
 Terre Haute, IN
 US 47802
 Contact: BRAD ELLIS
 brad.ellis@steeldynamics.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: