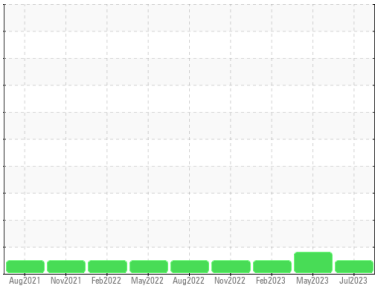
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Galv Line
Machine Id
[Galv Line] 640160-STEERING UNITS 1- 2
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0101470**	PCA0095420	PCA0089488
Sample Date		Client Info		**01 Jul 2023**	01 May 2023	01 Feb 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	Not Changd
Sample Status				**NORMAL**	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**16**	---	---
Iron	ppm	ASTM D5185m	>20	**16**	14	14
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**<1**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	<1	0
Lead	ppm	ASTM D5185m	>20	**2**	<1	2
Copper	ppm	ASTM D5185m	>20	**15**	12	13
Tin	ppm	ASTM D5185m	>20	**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**<1**	<1	<1
Manganese	ppm	ASTM D5185m	0	**<1**	<1	<1
Magnesium	ppm	ASTM D5185m	0	**4**	6	3
Calcium	ppm	ASTM D5185m	50	**64**	59	61
Phosphorus	ppm	ASTM D5185m	330	**319**	324	303
Zinc	ppm	ASTM D5185m	430	**393**	387	372
Sulfur	ppm	ASTM D5185m	760	**3859**	4156	3933

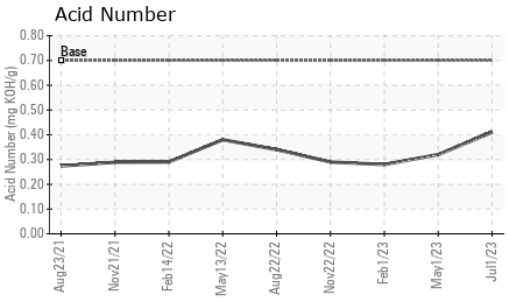
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**0**	0	<1
Sodium	ppm	ASTM D5185m		**0**	1	2
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0

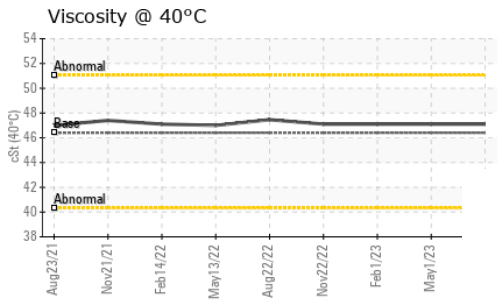
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.70	**0.41**	0.32	0.28

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

OIL ANALYSIS REPORT

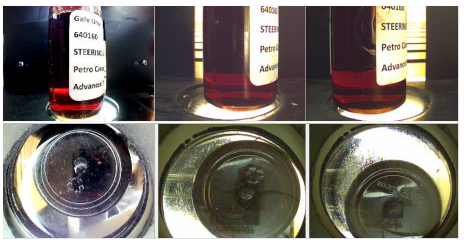
OIL DIAGNOSTICS



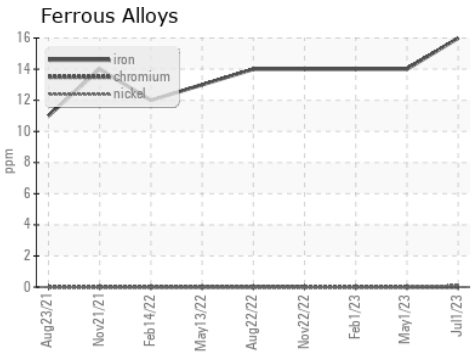


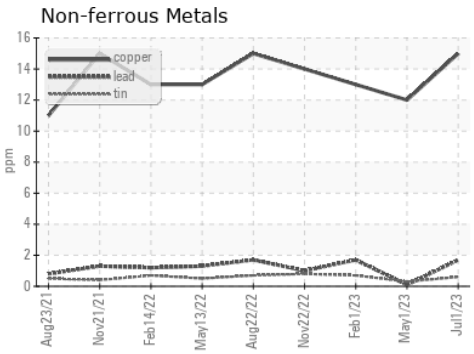
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	**47.1**	47.1	47.1

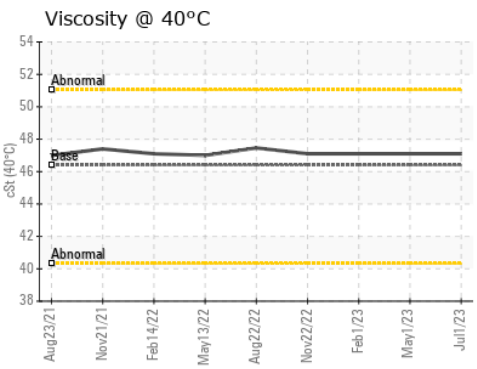
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

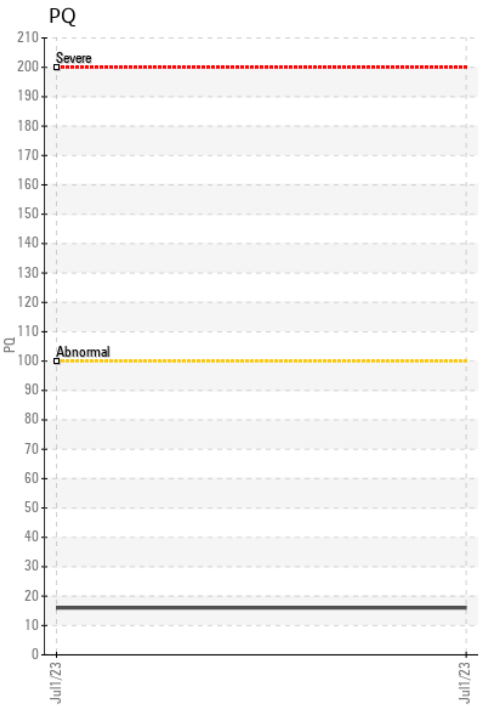


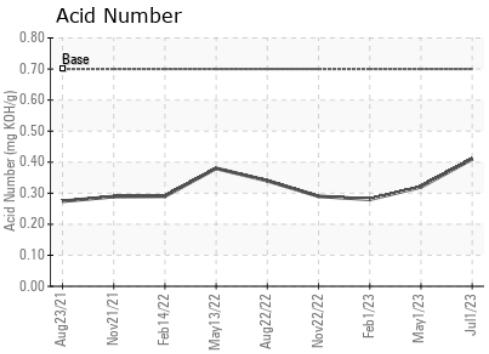
GRAPHS











Certificate L2367

Laboratory	: WearCheck USA - 501 Madison Ave., Cary, NC 27513		
Sample No.	: PCA0101470	**Received**	: 21 Aug 2023
Lab Number	: 05929792	**Diagnosed**	: 22 Aug 2023
Unique Number	: 10615063	**Diagnostician**	: Wes Davis
Test Package	: PLANT		

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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