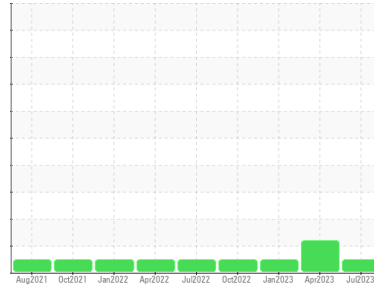


Area  
**Galv Line**  
 Machine Id  
**[Galv Line] 620170-FLATTENER 2**  
 Component  
**Gearbox**  
 Fluid  
**PETRO CANADA ENDURATEX EP 220 (--- GAL)**



**DIAGNOSIS**

**Recommendation**  
 Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0101578</b>	PCA0089422	PCA0081796
Sample Date	Client Info	<b>01 Jul 2023</b>	23 Apr 2023	01 Jan 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	Not Changd	Not Changd
Sample Status		<b>NORMAL</b>	ATTENTION	NORMAL

**WEAR METALS**

method	limit/base	current	history1	history2	
PQ	ASTM D8184	<b>15</b>	---	12	
Iron	ppm	ASTM D5185m >200	<b>6</b>	48	27
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >100	<b>&lt;1</b>	0	<1
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	2	2
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

**ADDITIVES**

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 60	<b>15</b>	1	8
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	1	<1
Magnesium	ppm	ASTM D5185m 0	<b>2</b>	1	1
Calcium	ppm	ASTM D5185m 0	<b>16</b>	14	14
Phosphorus	ppm	ASTM D5185m 270	<b>230</b>	272	245
Zinc	ppm	ASTM D5185m 0	<b>10</b>	22	17
Sulfur	ppm	ASTM D5185m 11200	<b>7401</b>	11808	10093

**CONTAMINANTS**

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>0</b>	0	2
Sodium	ppm	ASTM D5185m	<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0

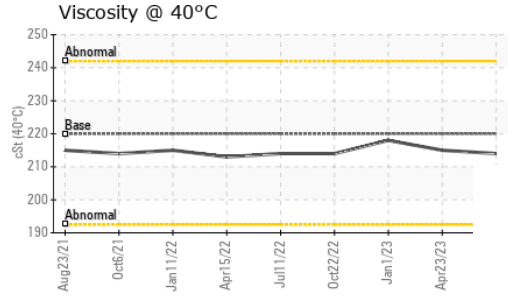
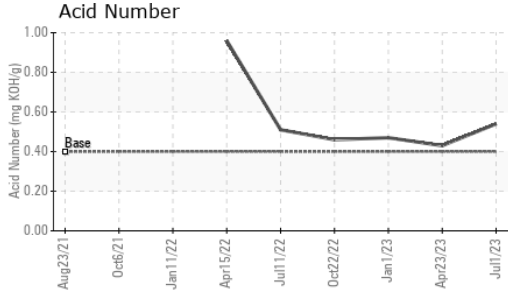
**FLUID DEGRADATION**

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.40	<b>0.54</b>	0.43	0.47

**VISUAL**

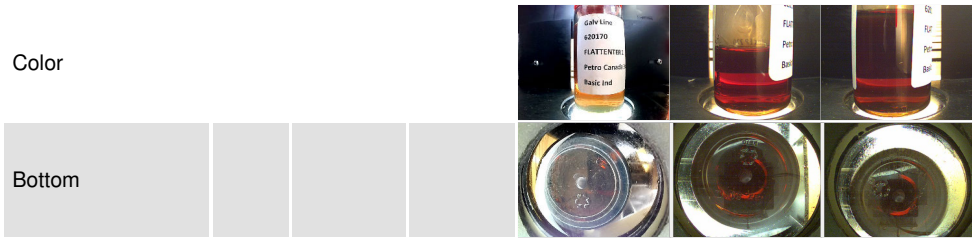
method	limit/base	current	history1	history2	
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

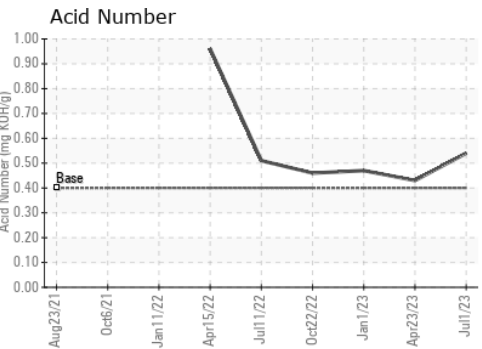
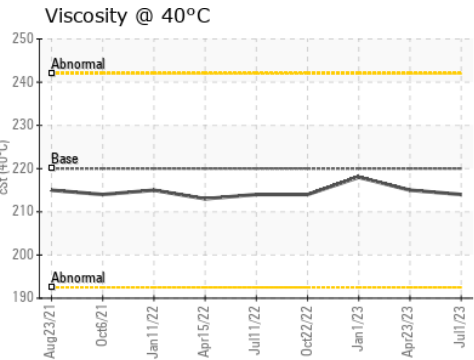
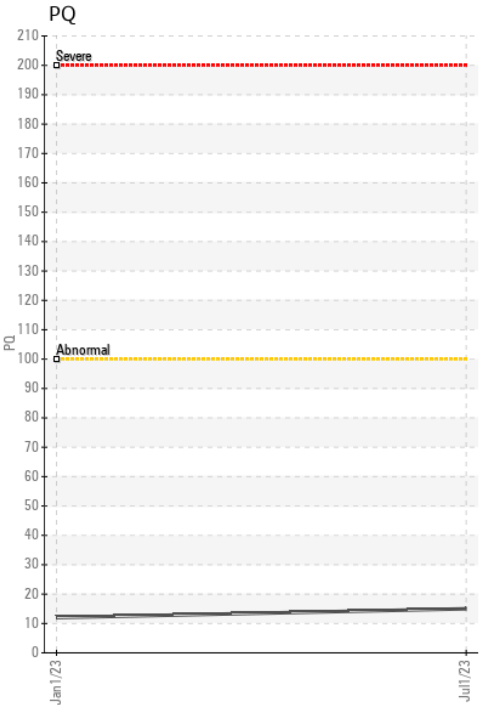
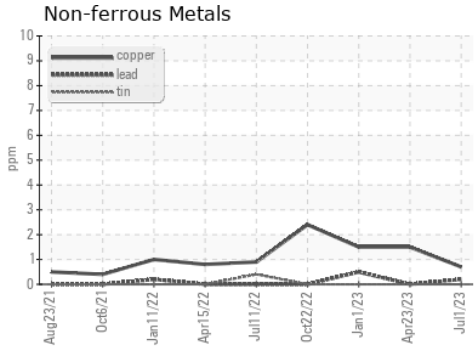
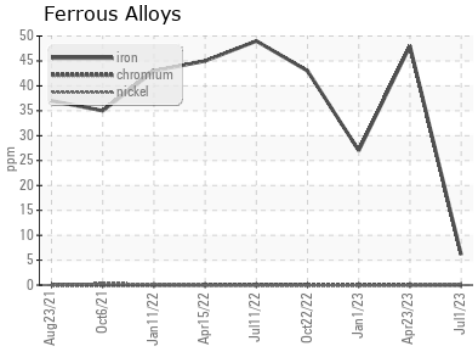


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	214	215	218

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0101578 **Received** : 21 Aug 2023  
**Lab Number** : 05929805 **Diagnosed** : 22 Aug 2023  
**Unique Number** : 10615076 **Diagnostician** : Wes Davis  
**Test Package** : PLANT

**SDI - Steel Dynamics Inc. - Heartland**  
 455 West Industrial Drive  
 Terre Haute, IN  
 US 47802  
 Contact: BRAD ELLIS  
 brad.ellis@steeldynamics.com  
 T:  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)