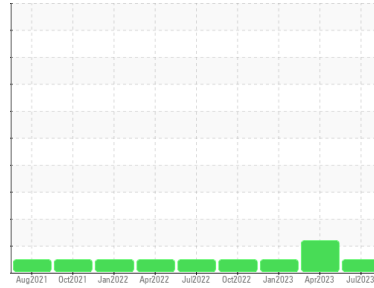


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**Galv Line**  
 Machine Id  
**[Galv Line] 615155-FLATTENER 1**  
 Component  
**Gearbox**  
 Fluid  
**PETRO CANADA ENDURATEX EP 220 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0101575</b>	PCA0089427	PCA0081795
Sample Date	Client Info	<b>01 Jul 2023</b>	23 Apr 2023	01 Jan 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	Not Changd	Not Changd
Sample Status		<b>NORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	<b>10</b>	---	13	
Iron	ppm	ASTM D5185m >200	<b>21</b>	15	10
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	<1	3
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 60	<b>11</b>	8	2
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	0
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>1</b>	1	<1
Calcium	ppm	ASTM D5185m 0	<b>24</b>	18	11
Phosphorus	ppm	ASTM D5185m 270	<b>340</b>	255	273
Zinc	ppm	ASTM D5185m 0	<b>22</b>	18	15
Sulfur	ppm	ASTM D5185m 11200	<b>9585</b>	7453	10870

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>0</b>	<1	7
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	0

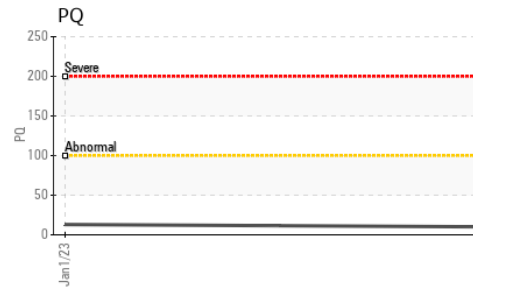
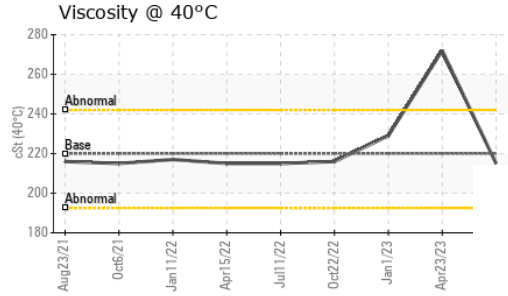
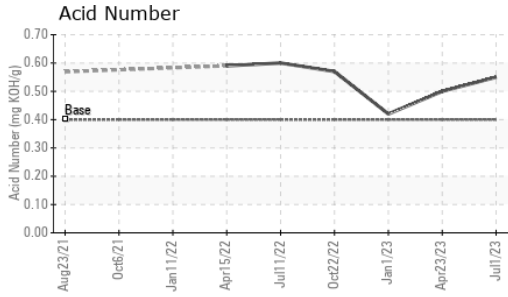
## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.40	<b>0.55</b>	0.50	0.42

## VISUAL

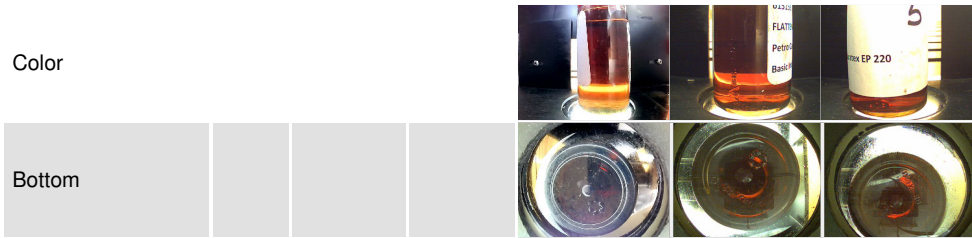
method	limit/base	current	history1	history2	
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

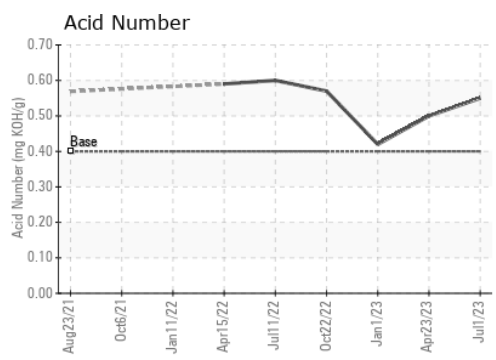
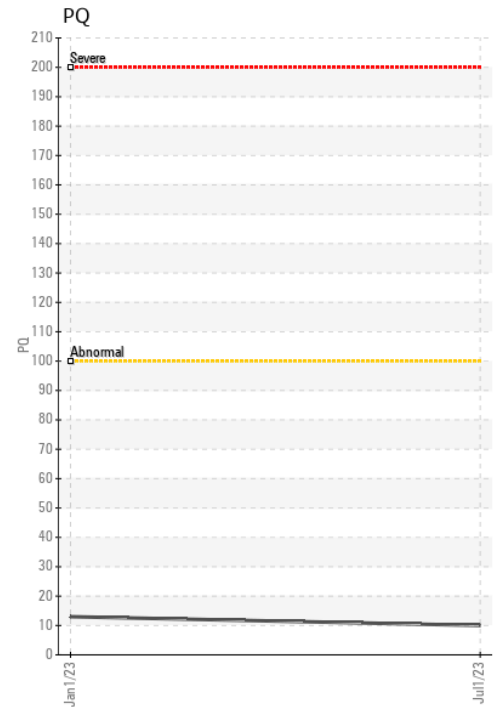
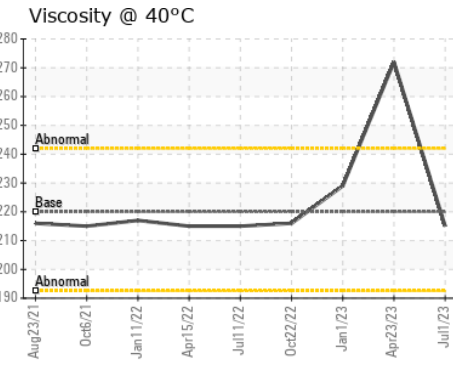
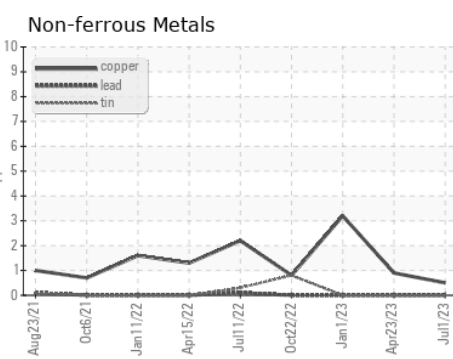
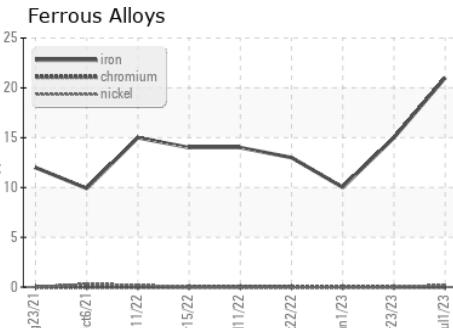


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	<b>215</b>	272	229

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0101575 **Received** : 21 Aug 2023  
**Lab Number** : **05929809** **Diagnosed** : 22 Aug 2023  
**Unique Number** : 10615080 **Diagnostician** : Wes Davis  
**Test Package** : PLANT

**SDI - Steel Dynamics Inc. - Heartland**  
 455 West Industrial Drive  
 Terre Haute, IN  
 US 47802  
 Contact: BRAD ELLIS  
 brad.ellis@steeldynamics.com  
 T:  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)