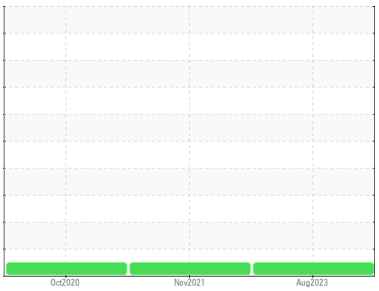
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
24A
Machine Id
[24A] 24A Calender Pinion
Component
Circulating System
Fluid
MOBIL SHC 630 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Particle Count ran inadvertently.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0076292**	PCA0049848	PCA0024785
Sample Date		Client Info		**15 Aug 2023**	04 Nov 2021	22 Oct 2020
Machine Age	hrs	Client Info		**8760**	0	0
Oil Age	hrs	Client Info		**8760**	0	0
Oil Changed		Client Info		**Oil Added**	N/A	Changed
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m		**4**	3	3
Chromium	ppm	ASTM D5185m		**0**	0	0
Nickel	ppm	ASTM D5185m		**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	<1
Aluminum	ppm	ASTM D5185m		**<1**	<1	0
Lead	ppm	ASTM D5185m		**0**	<1	<1
Copper	ppm	ASTM D5185m		**2**	<1	<1
Tin	ppm	ASTM D5185m		**0**	<1	<1
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**53**	26	23
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m		**0**	0	0
Calcium	ppm	ASTM D5185m		**2**	0	7
Phosphorus	ppm	ASTM D5185m		**285**	362	329
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**8701**	9466	8810

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		**2**	2	4
Sodium	ppm	ASTM D5185m		**<1**	<1	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0

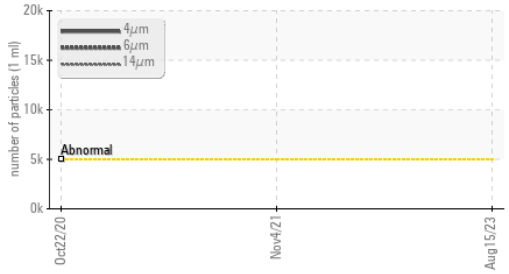
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	**17018**	---	---
Particles >6µm	ASTM D7647	>1300	**1812**	---	---
Particles >14µm	ASTM D7647	>160	**84**	---	---
Particles >21µm	ASTM D7647	>40	**17**	---	---
Particles >38µm	ASTM D7647	>10	**0**	---	---
Particles >71µm	ASTM D7647	>3	**0**	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	**21/18/14**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.51**	0.697	0.649

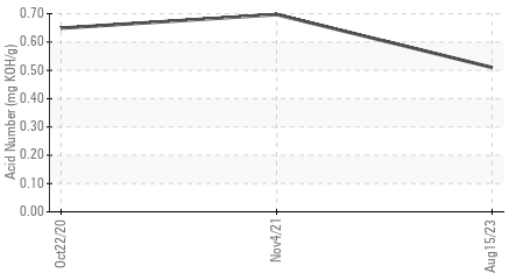
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

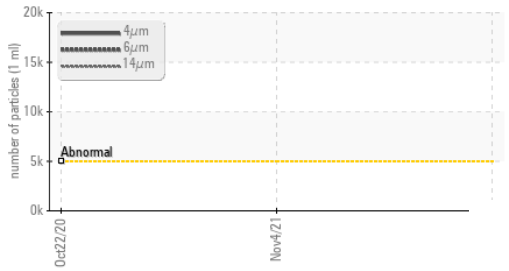
Particle Trend



Acid Number



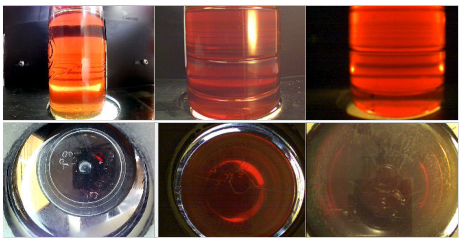
Particle Trend



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	VLITE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual		**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

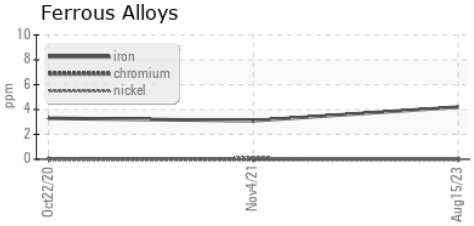
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	**227**	213	212

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

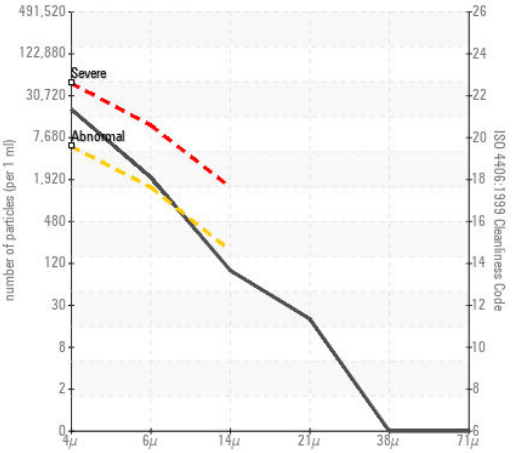


GRAPHS

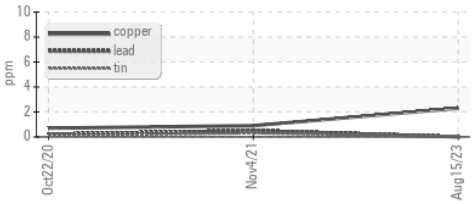
Ferrous Alloys



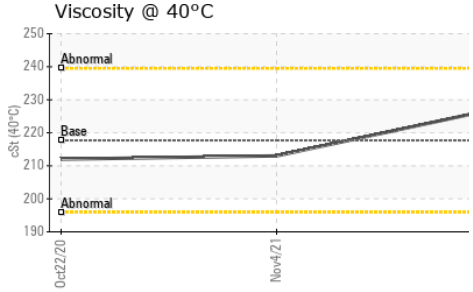
Particle Count



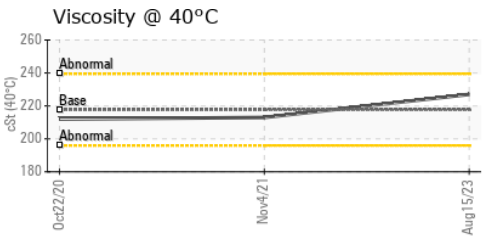
Non-ferrous Metals



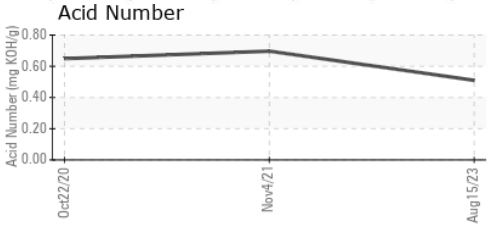
Viscosity @ 40°C



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0076292 **Received** : 22 Aug 2023
Lab Number : 05931511 **Diagnosed** : 24 Aug 2023
Unique Number : 10616782 **Diagnostician** : Don Baldridge
Test Package : PLANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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