

OIL ANALYSIS REPORT



NORMAL

[24A] 24A Calender - Cooling Rolls Gearbox #4

omponen **Gear Drive** Fluic

Area **24**A

MOBIL MOBILGEAR 600 XP 220 (--- GAL)

DIAGNOSIS

Recommendation

Wear

Contamination

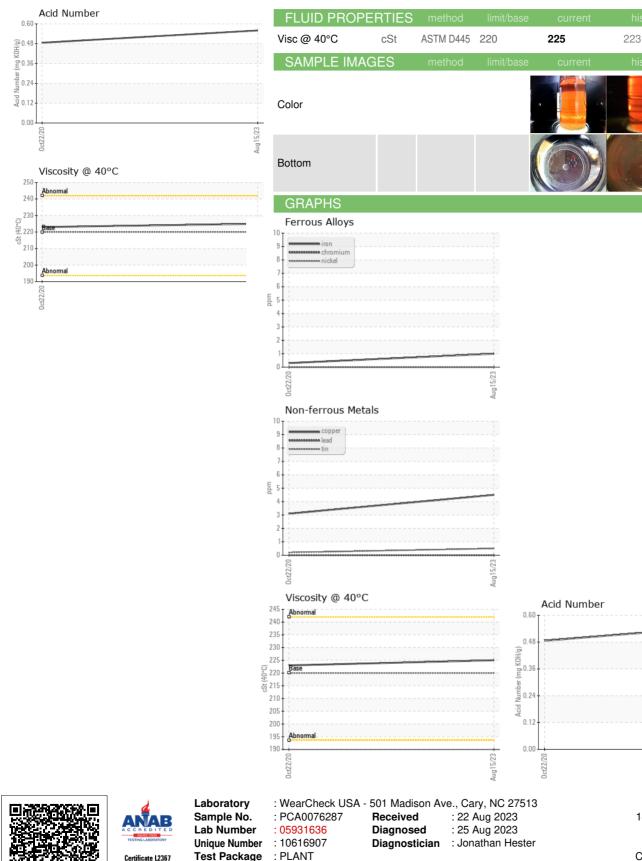
Fluid Condition

DIAGNOSIS	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		PCA0076287	PCA0024765	
Resample at the next service interval to monitor.	Sample Date		Client Info		15 Aug 2023	22 Oct 2020	
Wear	Machine Age	hrs	Client Info		8760	0	
All component wear rates are normal.	Oil Age	hrs	Client Info		0	0	
Contamination	Oil Changed		Client Info		Oil Added	Changed	
There is no indication of any contamination in the	Sample Status				NORMAL	NORMAL	
oil.	WEAR METAL	c	method	limit/base		history1	history2
Fluid Condition							
The AN level is acceptable for this fluid. The	Iron	ppm	ASTM D5185m		1	<1	
condition of the oil is suitable for further service.	Chromium	ppm	ASTM D5185m		0	0	
	Nickel	ppm	ASTM D5185m	>10	0	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m	05	0	0	
	Aluminum	ppm	ASTM D5185m		0	0	
	Lead	ppm	ASTM D5185m		0	0	
	Copper	ppm	ASTM D5185m		4	3	
	Tin	ppm	ASTM D5185m		<1	<1	
	Antimony	ppm	ASTM D5185m	>5		0	
	Vanadium	ppm	ASTM D5185m		0	0	
	Cadmium	ppm	ASTM D5185m		0	0	
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m		18	27	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m		<1	<1	
	Calcium	ppm	ASTM D5185m		2	<1	
	Phosphorus	ppm	ASTM D5185m		317	306	
	Zinc	ppm	ASTM D5185m		0	0	
	Sulfur	ppm	ASTM D5185m		10048	7704	
	CONTAMINAN	ITS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>50	6	3	
	Sodium	ppm	ASTM D5185m		2	0	
	Potassium	ppm	ASTM D5185m	>20	0	<1	
	FLUID DEGRAI	DATION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.56	0.486	
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Report Id: ACHEVE [WUSCAR] 05931636 (Generated: 08/25/2023 0	Free Water	scalar	*Visual		NEG	mitterder: SHAN	E UNDERHILL
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Sample Rating Trend



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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Submitted By: SHANE UNDERHILL

Aug15/23

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