

## **OIL ANALYSIS REPORT**

Sample Rating Trend





### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

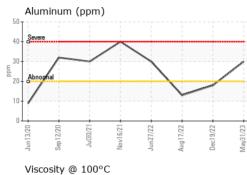
#### **Fluid Condition**

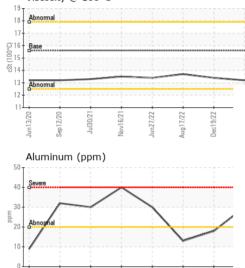
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

		Jun2020 \$	epŹ020 JulŹ021 NovŹ0;		May2023	
SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0069609	PCA0069267	PCA0058352
Sample Date		Client Info		31 May 2023	19 Dec 2022	17 Aug 2022
Machine Age	hrs	Client Info		5149	1094	1094
Oil Age	hrs	Client Info		303	1094	1094
Oil Changed		Client Info		Not Changd	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINA	ΓΙΟΝ	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METAI	_S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	23	23	14
Chromium	ppm	ASTM D5185m	>20	2	2	1
Nickel	ppm	ASTM D5185m	>4	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>20	30	18	13
Lead	ppm	ASTM D5185m	>40	0	1	<1
Copper	ppm	ASTM D5185m	>330	<1	1	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		3	91	8
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		67	64	63
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		1040	889	890
Calcium	ppm	ASTM D5185m		1216	1224	1181
Phosphorus	ppm	ASTM D5185m		1137	1013	1010
Zinc	ppm	ASTM D5185m		1382	1254	1228
Sulfur	ppm	ASTM D5185m		3813	3390	3633
CONTAMINA	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	8	10	8
Sodium	ppm	ASTM D5185m		2	<1	2
Potassium	ppm	ASTM D5185m	>20	57	41	23
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.3	0.4	0.3
Nitration	Abs/cm	*ASTM D7624	>20	9.6	9.8	8.6
Sulfation	Abs/.1mm	*ASTM D7415	>30	20.4	21.0	20.8
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	17.3	18.3	16.9
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	7.6	7.3	9.1



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Vov16/21

Jun13/20

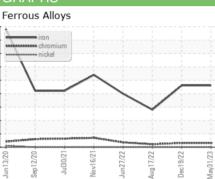
Sep 12/20

130/21

Aug17/22 -

Dec19/22 -

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.6	13.2	13.4	13.7
GRAPHS						



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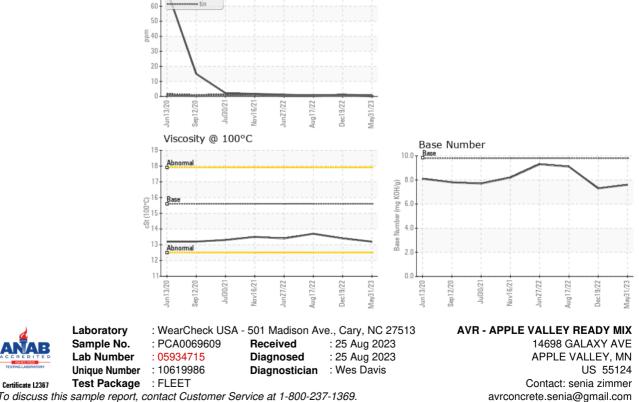
80

70

un13/20

Non-ferrous Metals

e lead



To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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