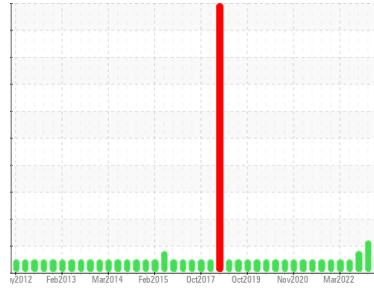


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / PRYOR STONE [65064]
Machine Id
OHT058
Component
Diesel Engine
Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

Sample Rating Trend



WEAR



DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: Pm3 performed. All oil samples taken. Engine oil, and all filters changed.)

Wear

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core).

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0084057	PCA0083982	PCA0049013
Sample Date	Client Info		09 Aug 2023	05 May 2023	07 Nov 2022
Machine Age	hrs	Client Info	51041	50583	50124
Oil Age	hrs	Client Info	458	459	623
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	31	39	30
Chromium	ppm	ASTM D5185m >20	<1	<1	<1
Nickel	ppm	ASTM D5185m >2	<1	<1	0
Titanium	ppm	ASTM D5185m >2	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >25	3	2	1
Lead	ppm	ASTM D5185m >40	2	10	2
Copper	ppm	ASTM D5185m >330	▲ 533	283	▲ 599
Tin	ppm	ASTM D5185m >15	<1	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	3	11	6
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 60	59	56	71
Manganese	ppm	ASTM D5185m 0	<1	<1	<1
Magnesium	ppm	ASTM D5185m 1010	916	761	998
Calcium	ppm	ASTM D5185m 1070	1047	894	1180
Phosphorus	ppm	ASTM D5185m 1150	1021	880	1109
Zinc	ppm	ASTM D5185m 1270	1278	1089	1347
Sulfur	ppm	ASTM D5185m 2060	3336	2998	3771

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	6	13	4
Sodium	ppm	ASTM D5185m	69	▲ 252	49
Potassium	ppm	ASTM D5185m >20	<1	4	2
Glycol	%	*ASTM D2982	NEG	0.0	NEG

INFRA-RED

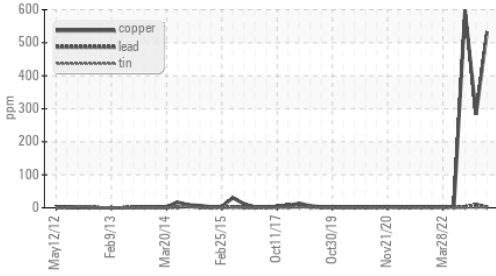
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.7	0.5	0.8
Nitration	Abs/cm	*ASTM D7624 >20	9.1	9.5	10.1
Sulfation	Abs/.1mm	*ASTM D7415 >30	19.4	19.7	22.7

FLUID DEGRADATION

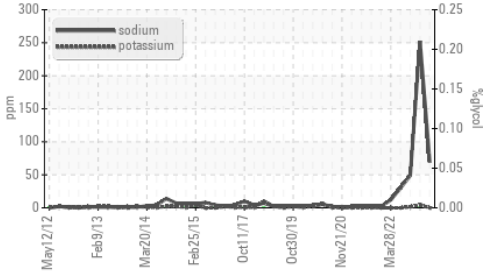
	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	15.5	14.6	18.8
Base Number (BN)	mg KOH/g	ASTM D2896 9.8	7.3	7.5	10.1

OIL ANALYSIS REPORT

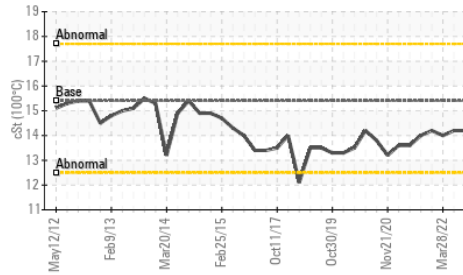
▲ Non-ferrous Metals



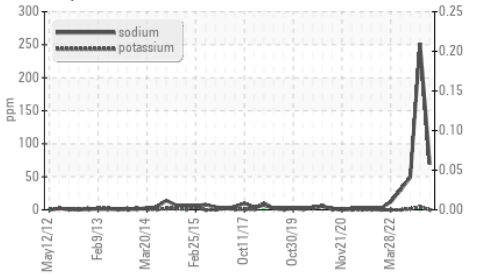
Glycol Contamination



Viscosity @ 100°C



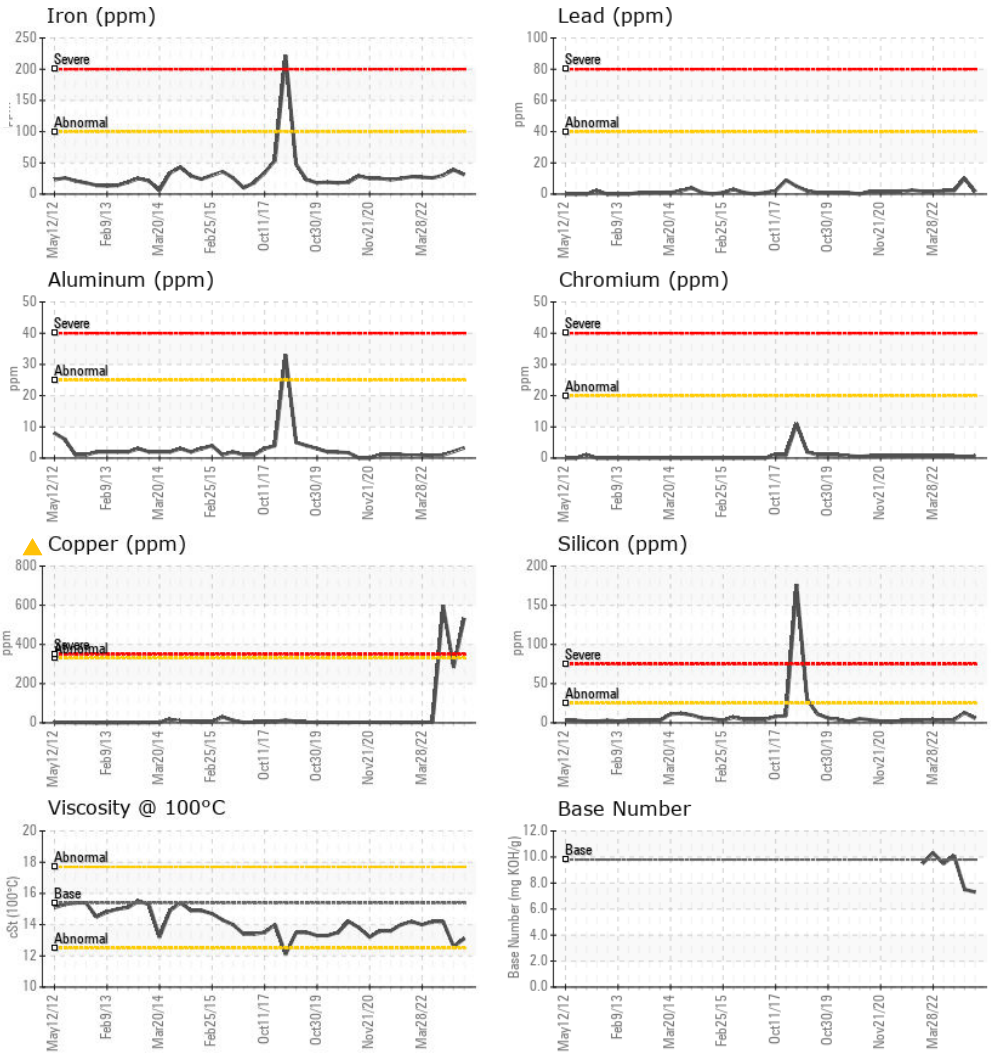
Glycol Contamination



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.4	13.1	12.6	14.2

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0084057 **Received** : 25 Aug 2023
Lab Number : **05935201** **Diagnosed** : 29 Aug 2023
Unique Number : 10620472 **Diagnostician** : Jonathan Hester
Test Package : MOB 1 (Additional Tests: Glycol, TBN)

Kemp Quarries - Pryor Stone - Pryor
 1050 E 520 Rd
 Pryor, OK
 US 74361
 Contact:
 pryor@pryorstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: