

# OIL ANALYSIS REPORT

## Sample Rating Trend

**WEAR**

Area  
**KEMP QUARRIES / PRYOR STONE**  
 Machine Id  
**LFT013**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA HYDREX AW 68 (--- GAL)**



## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. ( Customer Sample Comment: Changed filters )

### Wear

The lead level is abnormal. All other component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0086454</b>	PCA0062420	PCA0010898
Sample Date	Client Info		<b>21 Aug 2023</b>	04 Aug 2022	06 Apr 2020
Machine Age	hrs	Client Info	<b>3832</b>	3520	2970
Oil Age	hrs	Client Info	<b>3832</b>	3520	0
Oil Changed	Client Info		<b>N/A</b>	Not Changd	Not Changd
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>11</b>	12	11
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	1	<1
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>4</b>	2	2
Lead	ppm	ASTM D5185m >10	<b>▲ 13</b>	▲ 14	▲ 14
Copper	ppm	ASTM D5185m >75	<b>20</b>	19	19
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>▲ 23</b>	▲ 23	24
Barium	ppm	ASTM D5185m 0	<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m 0	<b>6</b>	6	7
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 0	<b>17</b>	16	20
Calcium	ppm	ASTM D5185m 50	<b>▲ 2682</b>	▲ 2472	▲ 3165
Phosphorus	ppm	ASTM D5185m 330	<b>▲ 896</b>	▲ 833	▲ 954
Zinc	ppm	ASTM D5185m 430	<b>▲ 1094</b>	▲ 1041	▲ 1181
Sulfur	ppm	ASTM D5185m 760	<b>▲ 5446</b>	▲ 4173	▲ 4118

## CONTAMINANTS

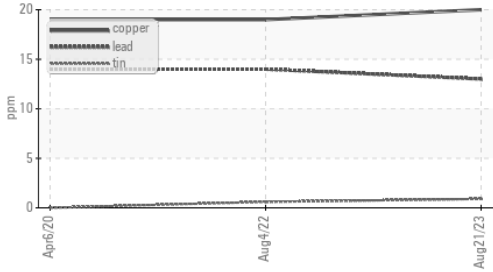
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>7</b>	7	8
Sodium	ppm	ASTM D5185m	<b>2</b>	2	2
Potassium	ppm	ASTM D5185m >20	<b>0</b>	1	6

## VISUAL

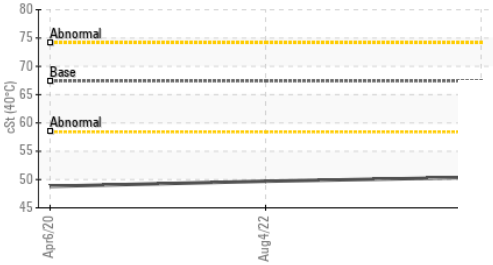
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>LIGHT</b>	VLITE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

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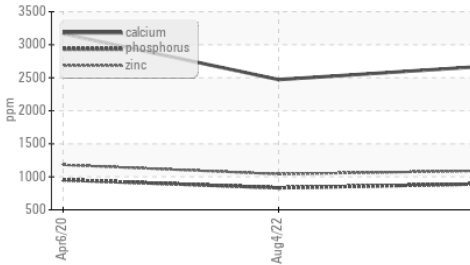
▲ Non-ferrous Metals



▲ Viscosity @ 40°C



▲ Additives



**FLUID PROPERTIES**

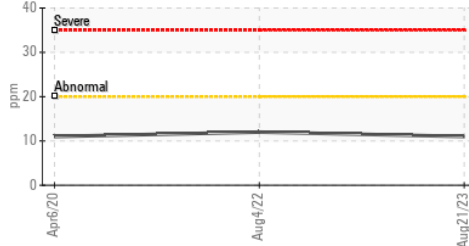
method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445	67.4 ▲ 50.4	▲ 49.7	▲ 48.8

**SAMPLE IMAGES**

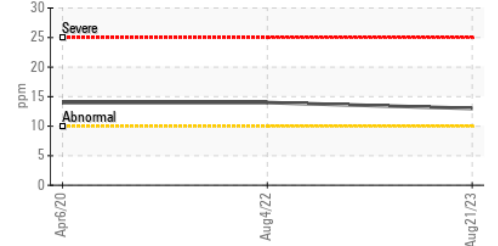
method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

**GRAPHS**

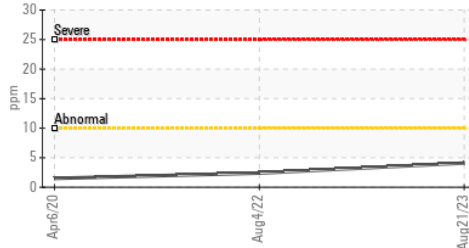
Iron (ppm)



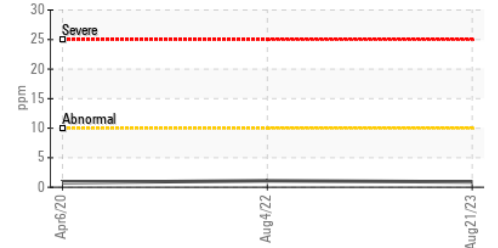
▲ Lead (ppm)



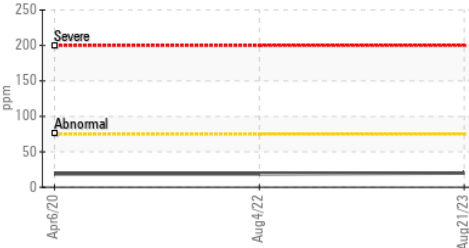
Aluminum (ppm)



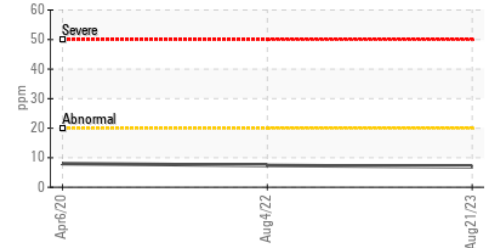
Chromium (ppm)



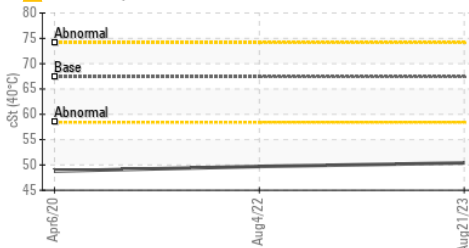
Copper (ppm)



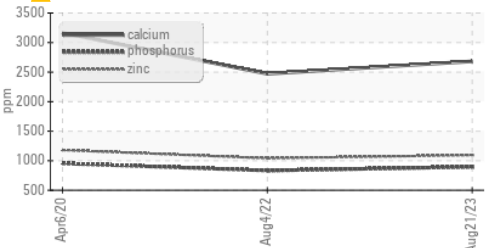
Silicon (ppm)



▲ Viscosity @ 40°C



▲ Additives



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0086454 **Received** : 25 Aug 2023  
**Lab Number** : 05935800 **Diagnosed** : 28 Aug 2023  
**Unique Number** : 10621071 **Diagnostician** : Don Baldrige  
**Test Package** : MOB 1

**Kemp Quarries - Pryor Stone - Pryor**  
 1050 E 520 Rd  
 Pryor, OK  
 US 74361  
 Contact:  
 pryor@pryorstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)