

OIL ANALYSIS REPORT



Machine Id 336813

Component Diesel Engine Fluid PETRO CANADA DURON SHP 10W30 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. Elemental level of silicon (Si) above normal indicating ingress of seal material.

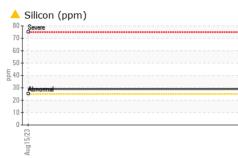
Fluid Condition

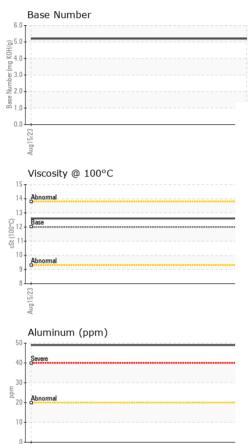
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

AL)				Aug2023		
SAMPLE INFOR		method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0099118		
Sample Date		Client Info		15 Aug 2023		
Machine Age	mls	Client Info		0		
Oil Age	mls	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINAT	TION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0		
Glycol		WC Method		NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	99		
Chromium	ppm	ASTM D5185m	>20	3		
Nickel	ppm	ASTM D5185m	>4	۵ <1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m	>3	0		
Aluminum	ppm	ASTM D5185m	>20	49		
Lead	ppm	ASTM D5185m	>40	<1		
Copper	ppm	ASTM D5185m	>330	79		
Tin	ppm	ASTM D5185m	>15	1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	43		
Barium	ppm	ASTM D5185m	0	0		
Molybdenum	ppm	ASTM D5185m	50	120		
Manganese	ppm	ASTM D5185m	0	6		
Magnesium	ppm	ASTM D5185m	950	732		
Calcium	ppm	ASTM D5185m	1050	1366		
Phosphorus	ppm	ASTM D5185m	995	750		
Zinc	ppm	ASTM D5185m	1180	890		
Sulfur	ppm	ASTM D5185m	2600	3198		
CONTAMINAN	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<u> </u>		
Sodium	ppm	ASTM D5185m		8		
Potassium	ppm	ASTM D5185m	>20	120		
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.8		
Nitration	Abs/cm	*ASTM D7624	>20	12.7		
0 16 11	Abs/.1mm	*ASTM D7415	>30	22.2		
Sulfation						
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
	DATION Abs/.1mm	method *ASTM D7414	limit/base	current 21.3	history1	history2



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Aug15/23 -

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	VISUAL	n	nethod	limit/base	current	history1	history2
	White Metal	scalar *Vi	isual	NONE	NONE		
	Yellow Metal			NONE	NONE		
	Precipitate	scalar *Vi	isual	NONE	NONE		
	Silt			NONE	NONE		
	Debris	scalar *Vi	isual	NONE	NONE		
	Sand/Dirt	scalar *Vi	isual	NONE	NONE		
Aud 15/23	Appearance	scalar *Vi	isual	NORML	NORML		
Aud	Odor	scalar *Vi	isual	NORML	NORML		
	Emulsified Water	scalar *Vi	isual	>0.2	NEG		
	Free Water	scalar *Vi	isual		NEG		
	FLUID PROPER	RTIES m	nethod	limit/base	current	history1	history2
	Visc @ 100°C		TM D445	12.00	12.6		
	GRAPHS						
	Iron (ppm)				Lead (ppm)		
	250 Severe			10	Severe		
	200 - 4					,	
	E 150 B 100 - Abnormal			E 60			
					Ĩ		
	50			2	0		
	Aug15/23			Aug 15/23	Aug15/23		
	Aluminum (ppm)				Chromium (pp	om)	
	50 Severe			- 50	Smurro		
	40 - Severe			41			
	E 30 20 - Abnormal			E 20	0 Abnormal		
	10-			10			
	01+			123			
	Aug15/23			Aug15/23	Aug15/23		
	Copper (ppm)			4	Silicon (ppm)		
	400 Severe			80			
	300			60	0		
	튭 200 -			E 41	0		
					Abnormal		
	100			2	0		
				- 53			
	Aug 15/23			Aug 15/23	Aug15/23		
	√ Viscosity @ 100°C			Aı	⊲ Base Number		
	¹⁶ 1			6.0	0		
	14 Abnormal			B/H0X	0		
	() 0 Base				0		
	(2-00) 12 - Base 83			(0)HOX HOX bm) tag unung Bm3 Bm3 Bm3 Bm3 Bm3 Bm3 Bm3 Bm3 Bm3 Bm3	0		
	10 Abnormal				0 -		
	8			0.0	0++		
	Aug15/23			Aug 15/23	Aug15/23		
Laboratory Sample No. Lab Number	: WearCheck USA - 50 : PCA0099118 R	01 Madison Received Diagnosed	: 28 A				
Unique Number		Diagnosed Diagnosticia		n Felton			US 083
						Conta	ct: JOHN KEE
12367 Test Package						Contac	
12367 Test Package Uss this sample report	t, contact Customer Servic are outside of the ISO 17	ce at 1-800-2				jkeen@miller	

Contact/Location: JOHN KEEN - MILVIN