

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend



## Line 4 [Line 4] LINE 4 LINE 4 Component

Gearbox

Wear

oil

DIAGNOSIS

Recommendation

Contamination

Fluid Condition

### PETRO CANADA ENDURATEX SYNTHETIC EP 460 (--- GAL)

#### SAMPLE INFORMATION method PCA0080353 PCA0067204 Client Info PCA0103717 Sample Number Resample at the next service interval to monitor. 14 Aug 2023 04 Nov 2022 28 Jan 2022 Sample Date Client Info 0 0 0 Machine Age hrs **Client Info** All component wear rates are normal. Oil Age hrs Client Info 3000 0 3000 Oil Changed **Client Info** Not Changd N/A N/A NORMAL NORMAL Sample Status NORMAL There is no indication of any contamination in the WEAR METALS PQ ASTM D8184 35 16 21 The AN level is acceptable for this fluid. The ASTM D5185m >200 77 37 14 Iron ppm condition of the oil is suitable for further service. Chromium ppm ASTM D5185m >15 0 <1 <1 Nickel ASTM D5185m >15 0 0 0 ppm Titanium ppm ASTM D5185m <1 <1 <1 Silver ASTM D5185m 0 <1 ppm <1 2 Aluminum ASTM D5185m >25 3 0 ppm 0 Lead ASTM D5185m >100 ppm <1 <1 Copper ppm ASTM D5185m >200 <1 <1 <1 ASTM D5185m >25 0 <1 0 Tin ppm Antimony ppm ASTM D5185m >5 ----<1 Vanadium ASTM D5185m <1 0 <1 ppm Cadmium ASTM D5185m 0 <1 0 ppm ADDITIVES 330 0 1 1 Boron ASTM D5185m ppm 0 Barium ppm ASTM D5185m 5 3 0 0 0 Molybdenum ASTM D5185m 0 ppm Manganese ppm ASTM D5185m <1 <1 <1 2 Magnesium ppm ASTM D5185m 5 2 0 Calcium ppm ASTM D5185m 5 29 31 2 Phosphorus 437 434 441 468 ppm ASTM D5185m Zinc ASTM D5185m 5 31 44 24 ppm 580 Sulfur 5000 572 349 ppm ASTM D5185m CONTAMINANTS >50 11 13 Silicon ASTM D5185m 10 ppm Sodium 0 0 ppm ASTM D5185m 1 ASTM D5185m Potassium >20 6 3 0 ppm FLUID DEGRADATION 0.58 Acid Number (AN) mg KOH/g ASTM D8045 0.7 0.57 0.63



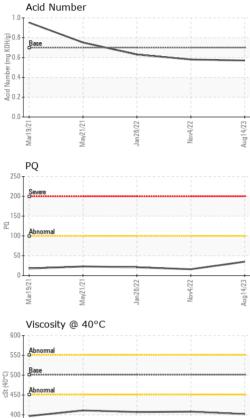
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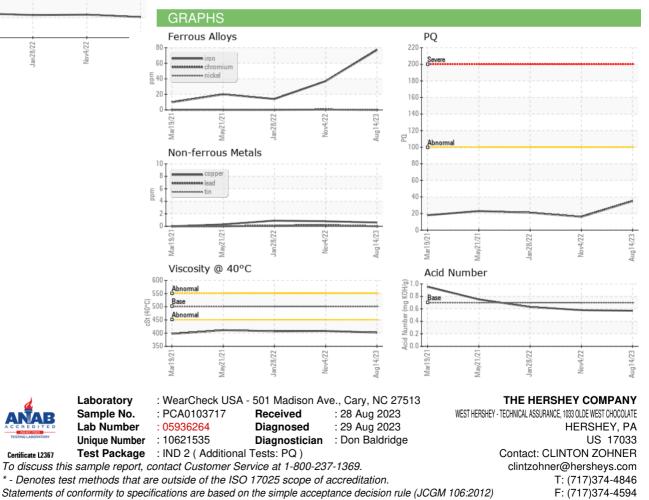
May21/21

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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	501	402	408	407
SAMPLE IMAG	θES	method	limit/base	current	history1	history2
Color						

Bottom



Contact/Location: CLINTON ZOHNER - HERHER