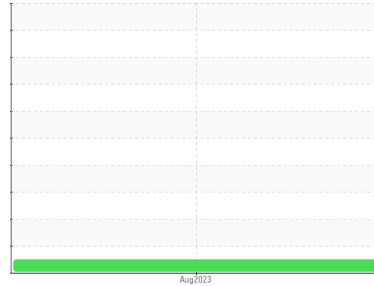


OIL ANALYSIS REPORT



Area
EXCAVATOR
Machine Id
CATERPILLAR 325F 2448
Component
Swing Drive
Fluid
NOT GIVEN (--- GAL)

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. (Customer Sample Comment: Swing drive)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0064443	---	---
Sample Date	Client Info	23 Aug 2023	---	---
Machine Age	hrs Client Info	5971	---	---
Oil Age	hrs Client Info	5971	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		NORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >400	77	---	---
Chromium ppm	ASTM D5185m >10	<1	---	---
Nickel ppm	ASTM D5185m >10	0	---	---
Titanium ppm	ASTM D5185m	<1	---	---
Silver ppm	ASTM D5185m	0	---	---
Aluminum ppm	ASTM D5185m >25	<1	---	---
Lead ppm	ASTM D5185m >50	<1	---	---
Copper ppm	ASTM D5185m >200	<1	---	---
Tin ppm	ASTM D5185m >10	0	---	---
Vanadium ppm	ASTM D5185m	<1	---	---
Cadmium ppm	ASTM D5185m	<1	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m	2	---	---
Barium ppm	ASTM D5185m	0	---	---
Molybdenum ppm	ASTM D5185m	1	---	---
Manganese ppm	ASTM D5185m	1	---	---
Magnesium ppm	ASTM D5185m	12	---	---
Calcium ppm	ASTM D5185m	3371	---	---
Phosphorus ppm	ASTM D5185m	1074	---	---
Zinc ppm	ASTM D5185m	1366	---	---
Sulfur ppm	ASTM D5185m	7598	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >50	15	---	---
Sodium ppm	ASTM D5185m	2	---	---
Potassium ppm	ASTM D5185m >20	6	---	---

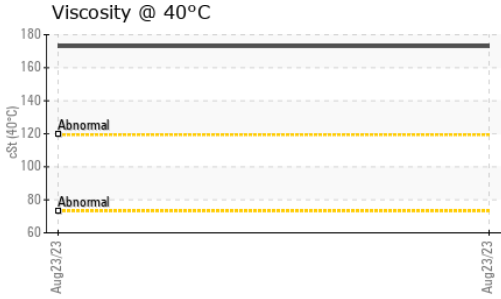
VISUAL

method	limit/base	current	history1	history2
White Metal scalar	*Visual NONE	NONE	---	---
Yellow Metal scalar	*Visual NONE	NONE	---	---
Precipitate scalar	*Visual NONE	NONE	---	---
Silt scalar	*Visual NONE	LIGHT	---	---
Debris scalar	*Visual NONE	NONE	---	---
Sand/Dirt scalar	*Visual NONE	NONE	---	---
Appearance scalar	*Visual NORML	NORML	---	---
Odor scalar	*Visual NORML	NORML	---	---
Emulsified Water scalar	*Visual >0.2	NEG	---	---
Free Water scalar	*Visual	NEG	---	---

FLUID PROPERTIES

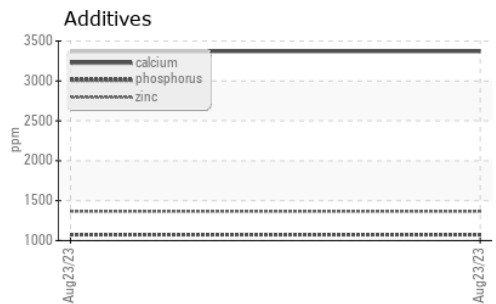
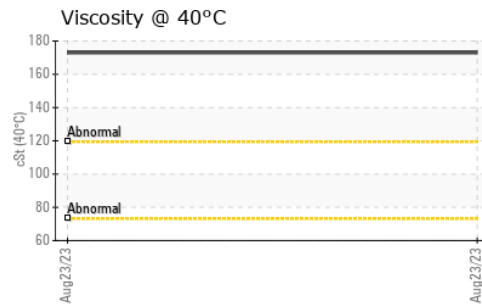
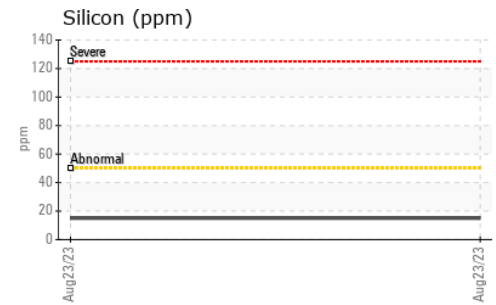
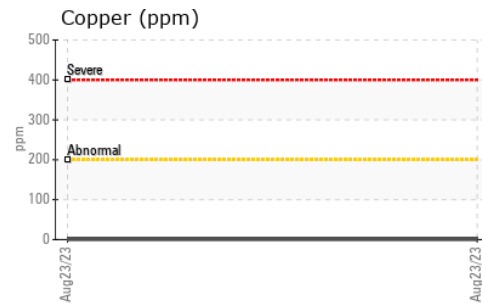
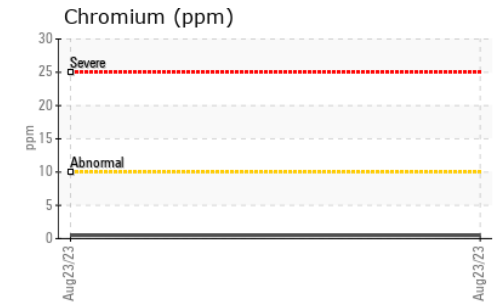
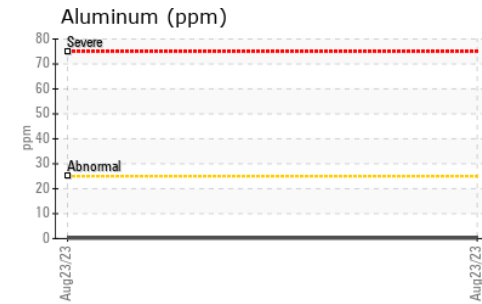
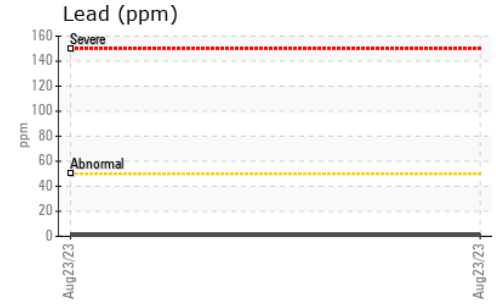
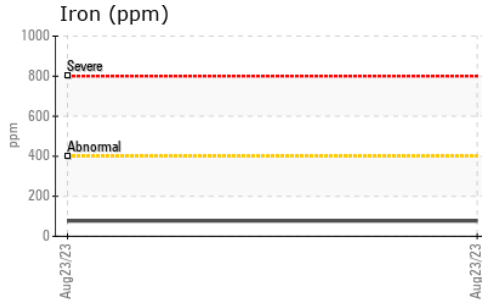
method	limit/base	current	history1	history2
Visc @ 40°C cSt	ASTM D445	173	---	---

OIL ANALYSIS REPORT



SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0064443 **Received** : 28 Aug 2023
Lab Number : 05936853 **Diagnosed** : 29 Aug 2023
Unique Number : 10622124 **Diagnostician** : Sean Felton
Test Package : MOB 1

D-CONSTRUCTION
 1488 S BROADWAY
 COAL CITY, IL
 US 60416
 Contact: MICHAEL MCKEE
 m.mckee@dconstruction.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: