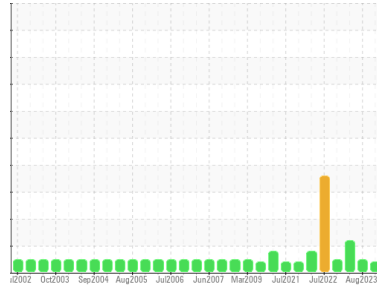


PROBLEM SUMMARY

Area
[98421916]
 Machine Id
BLENDER 10
 Component
Gearbox
 Fluid
MOBIL SHC 630 (15 GAL)

Sample Rating Trend

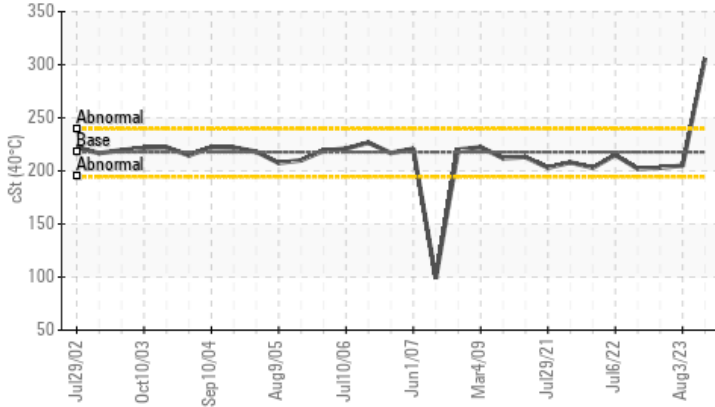


VISCOSITY



COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	NORMAL	ABNORMAL
Visc @ 40°C	cSt	ASTM D445	217.7	▲ 306.0	205	203

Customer Id: KRANEW
 Sample No.: PCA0094568
 Lab Number: 05937192
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

03 Aug 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



02 Jun 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



08 Aug 2022 Diag: Doug Bogart

NORMAL



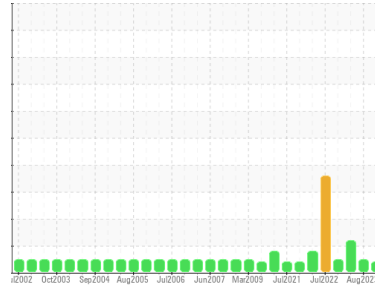
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area
[98421916]
Machine Id
BLENDER 10
Component
Gearbox
Fluid
MOBIL SHC 630 (15 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0094568	PCA0094150	PCA0092058
Sample Date	Client Info	28 Aug 2023	03 Aug 2023	02 Jun 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	Filtered	N/A	N/A
Sample Status		ATTENTION	NORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	0	19	21
Chromium	ppm	ASTM D5185m >15	<1	0	0
Nickel	ppm	ASTM D5185m >15	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	<1	<1
Lead	ppm	ASTM D5185m >100	<1	0	0
Copper	ppm	ASTM D5185m >200	<1	<1	<1
Tin	ppm	ASTM D5185m >25	<1	0	0
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	1
Manganese	ppm	ASTM D5185m	<1	1	1
Magnesium	ppm	ASTM D5185m	6	2	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	361	483	435
Zinc	ppm	ASTM D5185m	18	6	35
Sulfur	ppm	ASTM D5185m	560	8780	10771

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	2	16	15
Sodium	ppm	ASTM D5185m	<1	1	2
Potassium	ppm	ASTM D5185m >20	3	<1	<1

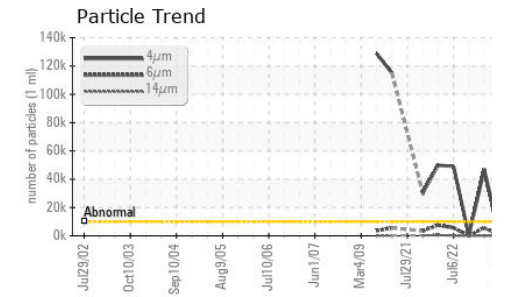
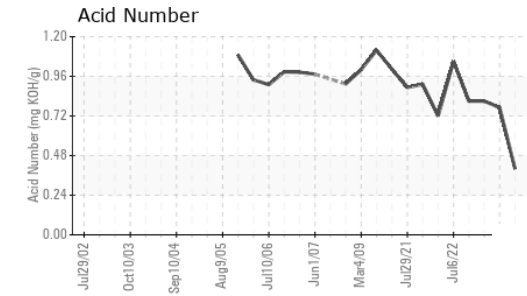
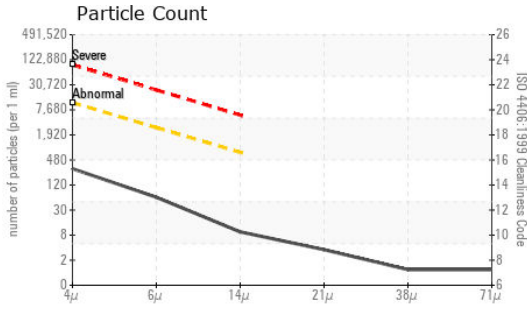
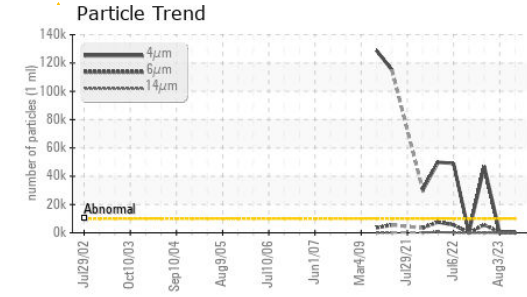
FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>10000	261	340	▲ 46851
Particles >6µm	ASTM D7647	>2500	54	80	▲ 5636
Particles >14µm	ASTM D7647	>640	8	10	176
Particles >21µm	ASTM D7647	>160	3	2	26
Particles >38µm	ASTM D7647	>40	1	1	3
Particles >71µm	ASTM D7647	>10	1	0	1
Oil Cleanliness	ISO 4406 (c)	>20/18/16	15/13/10	16/13/10	▲ 23/20/15

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.40	0.77	0.81

OIL ANALYSIS REPORT



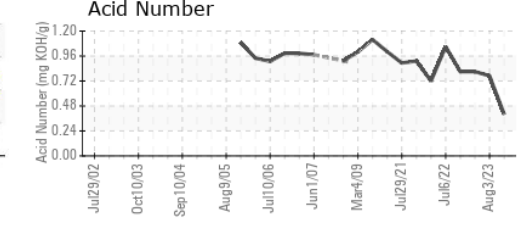
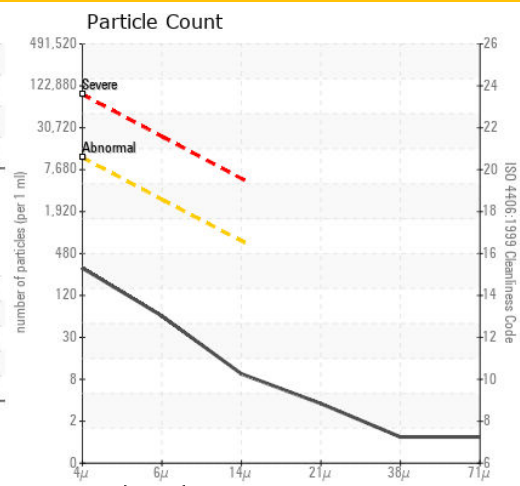
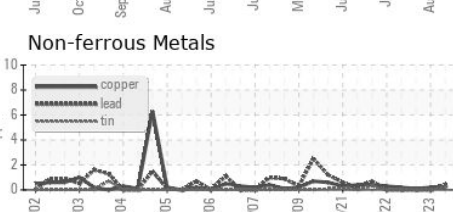
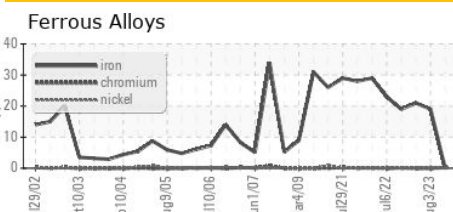
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7 ▲ 306.0	205	203

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0094568 **Received** : 29 Aug 2023
Lab Number : 05937192 **Diagnosed** : 04 Sep 2023
Unique Number : 10622463 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - New Ulm - Plant 8302
 2525 S BRIDGE STREET
 NEW ULM, MN
 US 56073
 Contact: RYAN SCHMID
 ryan.schmid@kraftheinz.com
 T: (507)568-0338
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)