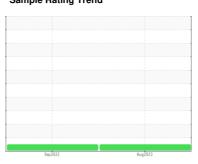


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id CRANE 12 EAST BRIDGE

Gearbox

PETRO CANADA ENDURATEX EP 220 (---

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

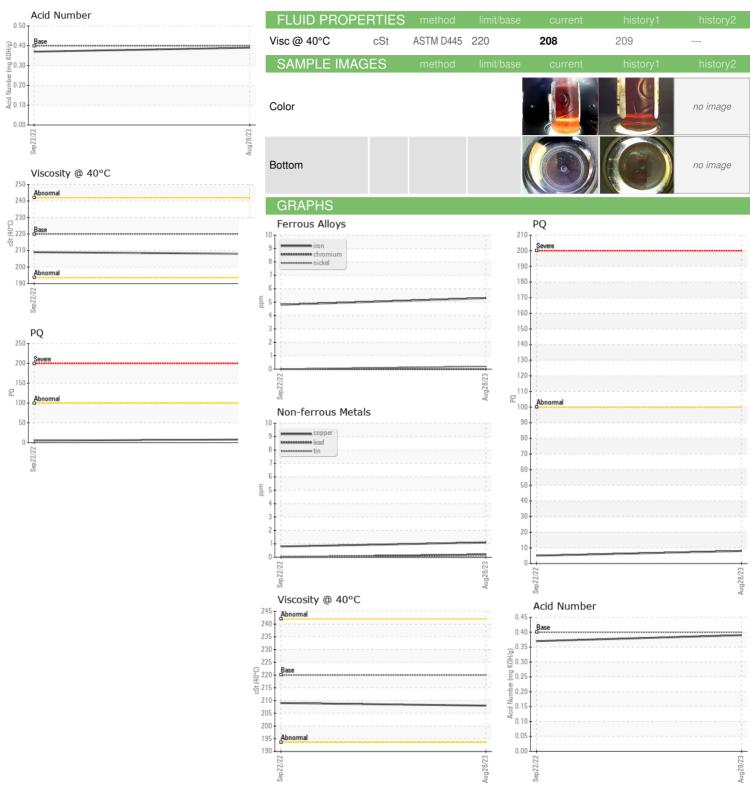
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

GAL)			Sep 2022	Aug ² 023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0101533	PCA0077452	
Sample Date		Client Info		28 Aug 2023	22 Sep 2022	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	Not Changd	
Sample Status				NORMAL	NORMAL	
WEAR METAL	_S	method	limit/base	current	history1	history2
PQ		ASTM D8184		8	5	
Iron	ppm	ASTM D5185m	>200	5	5	
Chromium	ppm	ASTM D5185m	>15	0	0	
Nickel	ppm		>15	<1	0	
Titanium	ppm	ASTM D5185m	710	0	0	
Silver		ASTM D5185m		0	0	
Aluminum	ppm		>25	0		
	ppm	ASTM D5185m	- =0		0	
Lead	ppm	ASTM D5185m	>100	<1	0	
Copper	ppm	ASTM D5185m	>200	1	<1	
Tin	ppm	ASTM D5185m	>25	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	60	1	3	
Barium	ppm	ASTM D5185m	0	12	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0	0	<1	
Magnesium	ppm	ASTM D5185m	0	<1	<1	
Calcium	ppm	ASTM D5185m	0	9	9	
Phosphorus	ppm	ASTM D5185m	270	275	262	
Zinc	ppm	ASTM D5185m	0	15	11	
Sulfur	ppm	ASTM D5185m	11200	11503	11921	
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	11	10	
Sodium	ppm	ASTM D5185m		0	0	
Potassium	ppm	ASTM D5185m		<1	1	
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.40	0.39	0.37	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris		*Visual	NONE	NONE	NONE	
	scalar					
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	TILIC ODITED
1 Free Water	scalar	*Visual		NEG	DCSINEGRAD I	ELLIS - SDITER



OIL ANALYSIS REPORT





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: PCA0101533 : 05937369 : 10622640 Test Package : PLANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 29 Aug 2023 : 30 Aug 2023 Diagnosed

Diagnostician : Wes Davis

SDI - Steel DynamicsInc. - Heartland 455 West Industrial Drive

Terre Haute, IN US 47802

Contact: BRAD ELLIS brad.ellis@steeldynamics.com

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: SDITER [WUSCAR] 05937369 (Generated: 08/30/2023 11:24:20) Rev: 1

Contact/Location: BRAD ELLIS - SDITER

T:

F: