



Machine Id  
**CRANE 7 NORTH BRIDGE**  
 Component  
**Gearbox**  
 Fluid  
**PETRO CANADA ENDURATEX EP 220 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

**Wear**

All component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0101549</b>	PCA0080269	---
Sample Date	Client Info			<b>28 Aug 2023</b>	22 Sep 2022	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	Not Changd	---
Sample Status				<b>NORMAL</b>	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>18</b>	15	---
Iron	ppm	ASTM D5185m	>200	<b>14</b>	10	---
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	---
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	0	---
Copper	ppm	ASTM D5185m	>200	<b>2</b>	1	---
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

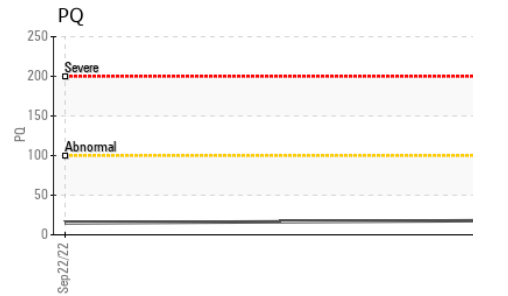
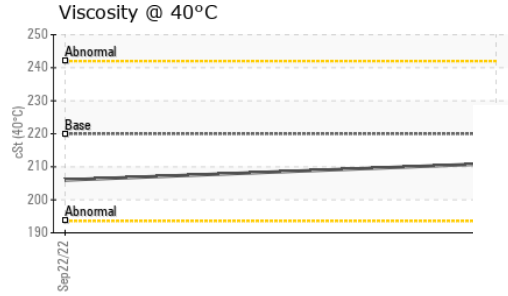
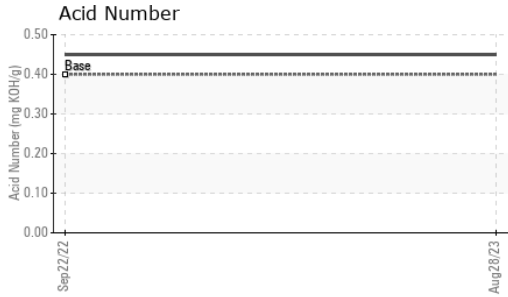
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	60	<b>&lt;1</b>	0	---
Barium	ppm	ASTM D5185m	0	<b>21</b>	15	---
Molybdenum	ppm	ASTM D5185m	0	<b>&lt;1</b>	0	---
Manganese	ppm	ASTM D5185m	0	<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m	0	<b>2</b>	<1	---
Calcium	ppm	ASTM D5185m	0	<b>15</b>	9	---
Phosphorus	ppm	ASTM D5185m	270	<b>202</b>	179	---
Zinc	ppm	ASTM D5185m	0	<b>15</b>	10	---
Sulfur	ppm	ASTM D5185m	11200	<b>13494</b>	12883	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>32</b>	19	---
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.40	<b>0.45</b>	0.45	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	VLITE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	ocatio	---

# OIL ANALYSIS REPORT



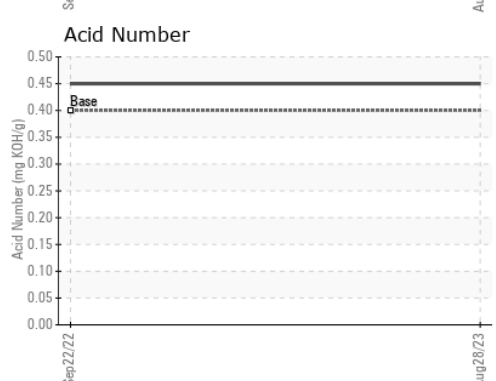
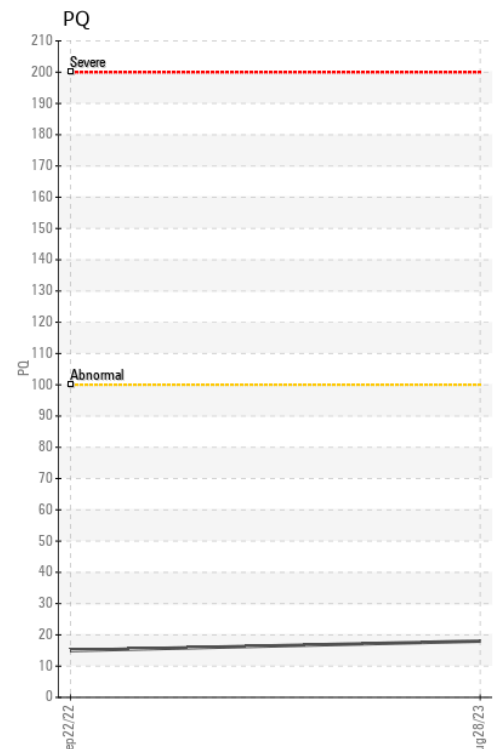
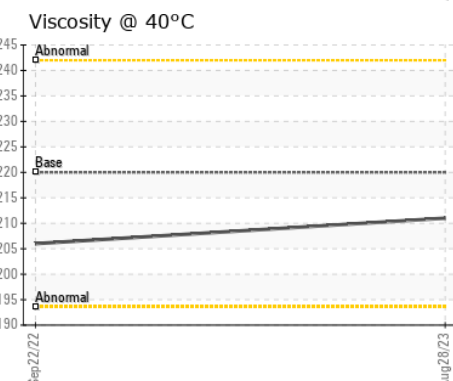
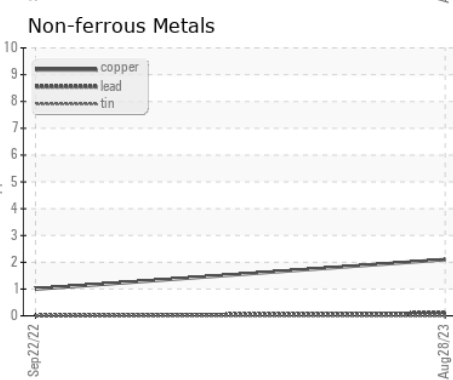
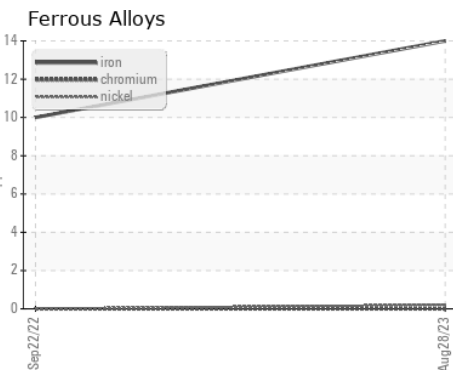
### FLUID PROPERTIES

method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445	220	211	206

### SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				no image
Bottom				no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0101549 **Received** : 29 Aug 2023  
**Lab Number** : **05937388** **Diagnosed** : 30 Aug 2023  
**Unique Number** : 10622659 **Diagnostician** : Wes Davis  
**Test Package** : PLANT

**SDI - Steel Dynamics Inc. - Heartland**  
 455 West Industrial Drive  
 Terre Haute, IN  
 US 47802  
 Contact: BRAD ELLIS  
 brad.ellis@steeldynamics.com  
 T:  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)