

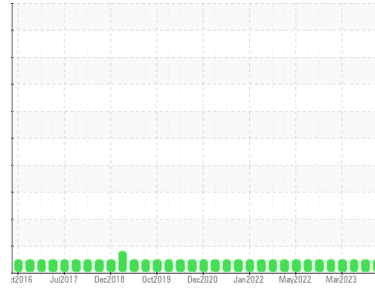
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
KEMP QUARRIES / RIVER VALLEY OZARK
Machine Id
WL112
Component
Front Right Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0069729	PCA0069766	PCA0084579
Sample Date	Client Info		25 Aug 2023	05 Jul 2023	10 May 2023
Machine Age	hrs	Client Info	34674	34304	33945
Oil Age	hrs	Client Info	31552	31552	31552
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >800	28	101	101
Chromium	ppm	ASTM D5185m >10	<1	<1	0
Nickel	ppm	ASTM D5185m >5	0	<1	0
Titanium	ppm	ASTM D5185m >15	<1	<1	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >75	2	3	2
Lead	ppm	ASTM D5185m >10	<1	0	0
Copper	ppm	ASTM D5185m >75	2	8	8
Tin	ppm	ASTM D5185m >8	1	<1	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	<1	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	<1	<1
Manganese	ppm	ASTM D5185m 0	<1	1	<1
Magnesium	ppm	ASTM D5185m 9	21	15	0
Calcium	ppm	ASTM D5185m 3114	3498	3105	3259
Phosphorus	ppm	ASTM D5185m 1099	995	1011	951
Zinc	ppm	ASTM D5185m 1245	1247	1245	1182
Sulfur	ppm	ASTM D5185m 7086	5140	8272	7196

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >400	18	15	14
Sodium	ppm	ASTM D5185m	2	1	2
Potassium	ppm	ASTM D5185m >20	0	2	0

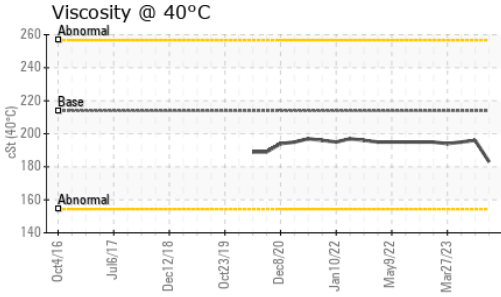
VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	MODER
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES

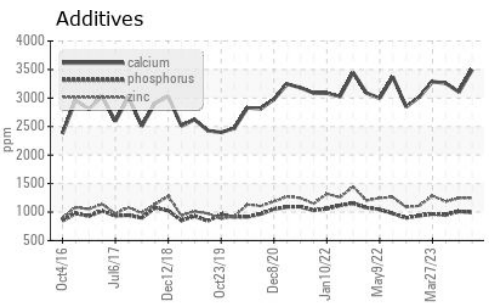
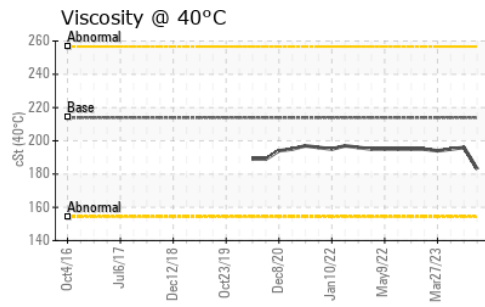
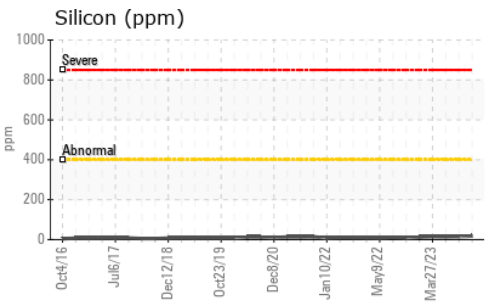
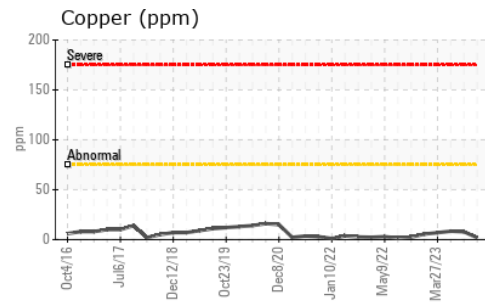
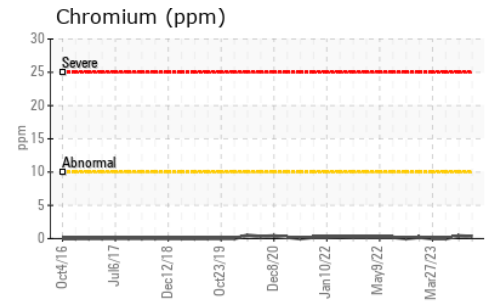
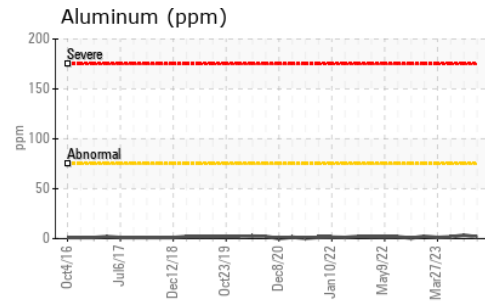
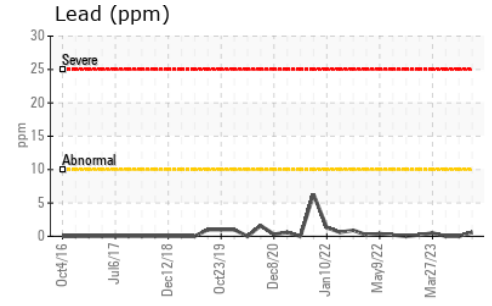
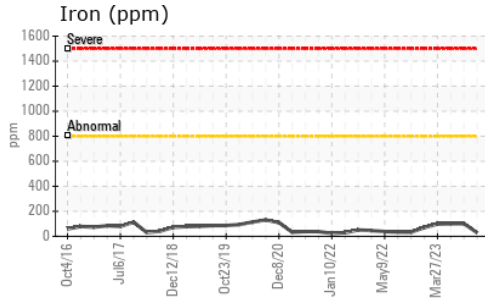
	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 213.9	183	196	195

OIL ANALYSIS REPORT



SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			no image	no image	no image
Bottom			no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0069729
Lab Number : 05941562
Unique Number : 10632174
Test Package : MOB 1

Kemp Quarries - River Valley - Ozark
 9446 N Hwy 309
 Ozark, AR
 US 72949
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

ozark@rivervalleyquarries.com

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F: