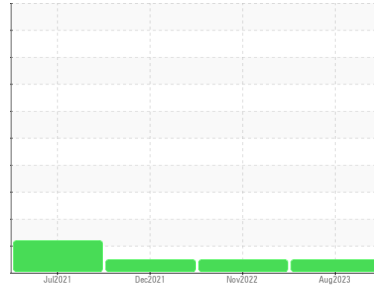


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**KEMP QUARRIES / BCS - GRAVETTE [66607]**  
 Machine Id  
**MLIFT004**  
 Component  
**Center Diesel Engine**  
 Fluid  
**PETRO CANADA DURON SHP 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: PM-4 changed fluid and filters )

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0086399</b>	PCA0070226	PCA0034093
Sample Date	Client Info			<b>23 Aug 2023</b>	15 Nov 2022	01 Dec 2021
Machine Age	hrs	Client Info		<b>6634</b>	6496	6353
Oil Age	hrs	Client Info		<b>6634</b>	6496	0
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<b>&lt;1.0</b>	<1.0	0.8
Glycol	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	<b>6</b>	6	6
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>20	<b>2</b>	2	2
Lead	ppm	ASTM D5185m	>40	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>330	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	<1
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

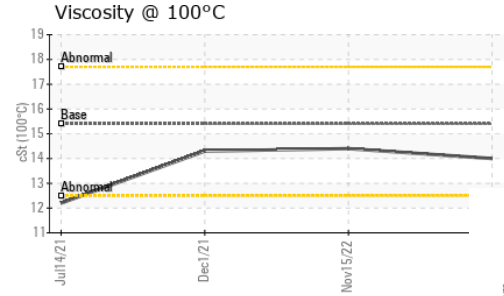
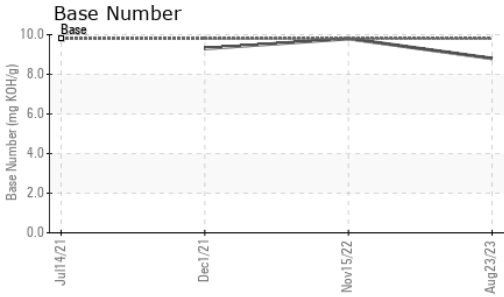
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>13</b>	15	43
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	60	<b>65</b>	61	64
Manganese	ppm	ASTM D5185m	0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	1010	<b>1026</b>	884	988
Calcium	ppm	ASTM D5185m	1070	<b>1178</b>	1074	1198
Phosphorus	ppm	ASTM D5185m	1150	<b>1091</b>	997	1093
Zinc	ppm	ASTM D5185m	1270	<b>1302</b>	1144	1232
Sulfur	ppm	ASTM D5185m	2060	<b>3878</b>	3571	2911

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>4</b>	4	4
Sodium	ppm	ASTM D5185m		<b>2</b>	0	2
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	<1

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>6.2</b>	7.0	6.3
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>17.0</b>	19.4	18.4

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>13.4</b>	15.1	14.5
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	<b>8.8</b>	9.8	9.3

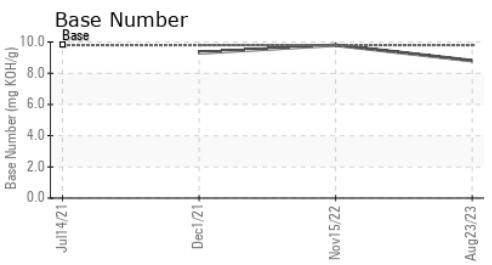
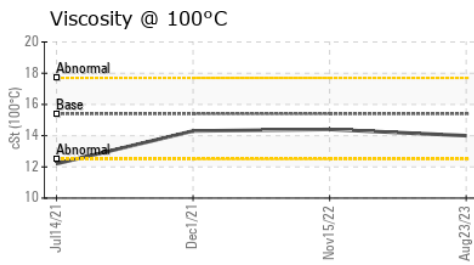
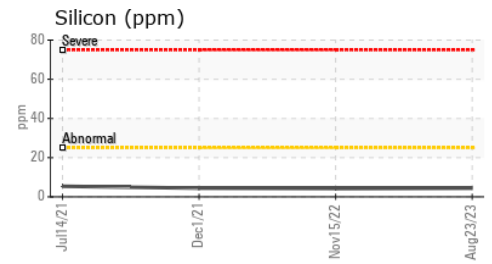
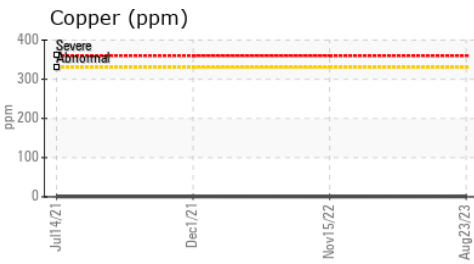
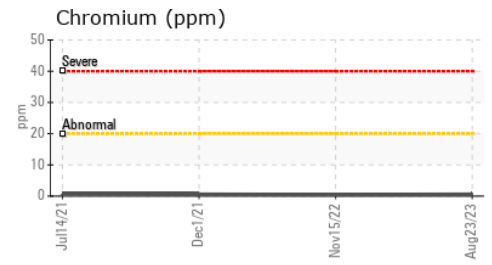
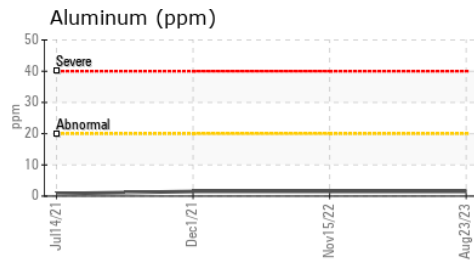
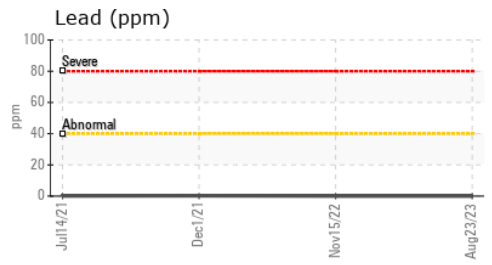
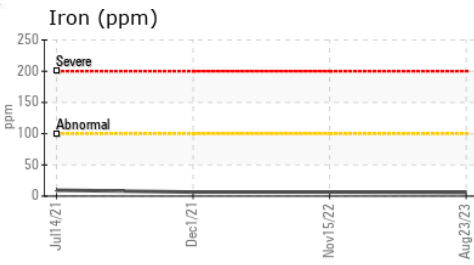
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.4	<b>14.0</b>	14.4	14.3

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0086399 **Received** : 05 Sep 2023  
**Lab Number** : **05941988** **Diagnosed** : 07 Sep 2023  
**Unique Number** : 10632600 **Diagnostician** : Don Baldrige  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**Kemp Quarries - Benton County Stone - Gravette**  
 15100 N Hwy 59  
 Sulphur Springs, AR  
 US 72768  
 Contact: gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: