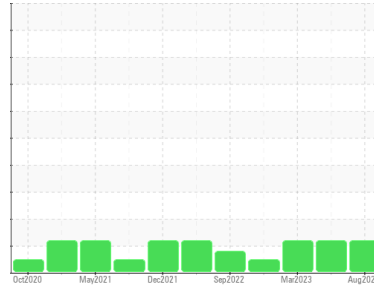


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / PRYOR STONE [65796]
Machine Id
OHT110
Component
Diesel Engine
Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

Sample Rating Trend



FUEL



DIAGNOSIS

Recommendation

We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: Pm2 performed. All oil samples taken. Engine oil, transmission oil, and all filters changed.)

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of fuel present in the oil.

Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0084252	PCA0083989	PCA0083921
Sample Date	Client Info	25 Aug 2023	06 Jun 2023	24 Mar 2023
Machine Age	hrs	28083	27575	27095
Oil Age	hrs	508	480	515
Oil Changed	Client Info	Changed	Changed	Changed
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Glycol	WC Method	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >100	28	22	23
Chromium	ppm	ASTM D5185m >20	<1	0	0
Nickel	ppm	ASTM D5185m >2	<1	0	0
Titanium	ppm	ASTM D5185m >2	<1	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >25	1	7	<1
Lead	ppm	ASTM D5185m >40	0	0	0
Copper	ppm	ASTM D5185m >330	2	<1	1
Tin	ppm	ASTM D5185m >15	<1	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	<1
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 60	62	61	59
Manganese	ppm	ASTM D5185m 0	<1	0	<1
Magnesium	ppm	ASTM D5185m 1010	983	1052	936
Calcium	ppm	ASTM D5185m 1070	1117	1167	1051
Phosphorus	ppm	ASTM D5185m 1150	1044	1095	984
Zinc	ppm	ASTM D5185m 1270	1248	1397	1247
Sulfur	ppm	ASTM D5185m 2060	3575	3905	3235

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	5	2	4
Sodium	ppm	ASTM D5185m	2	2	<1
Potassium	ppm	ASTM D5185m >20	0	0	<1
Fuel	%	ASTM D3524 >5	▲ 8.0	▲ 5.9	▲ 7.3

INFRA-RED

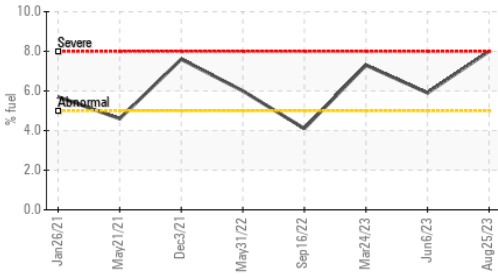
method	limit/base	current	history1	history2	
Soot %	%	*ASTM D7844 >3	0.8	0.8	0.7
Nitration	Abs/cm	*ASTM D7624 >20	9.0	10.0	9.4
Sulfation	Abs/.1mm	*ASTM D7415 >30	19.3	20.0	17.7

FLUID DEGRADATION

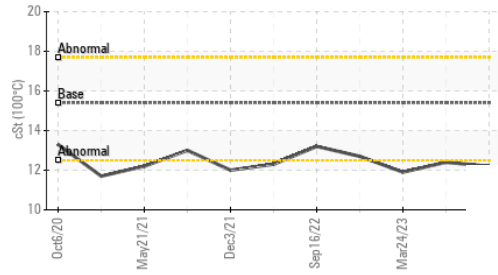
method	limit/base	current	history1	history2	
Oxidation	Abs/.1mm	*ASTM D7414 >25	16.2	17.1	16.5
Base Number (BN)	mg KOH/g	ASTM D2896 9.8	8.1	9.0	7.5

OIL ANALYSIS REPORT

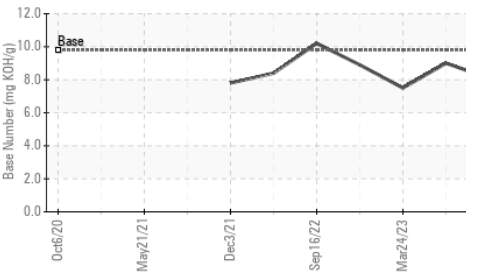
▲ Fuel Dilution



▲ Viscosity @ 100°C



Base Number

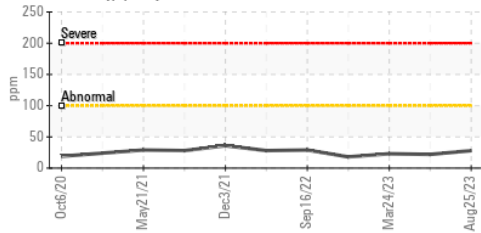


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

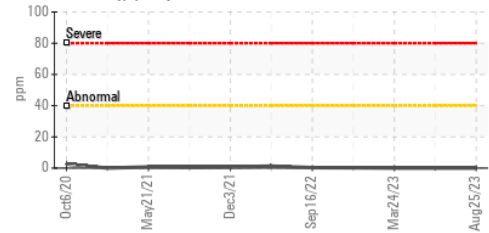
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4 ▲ 12.2	▲ 12.4	▲ 11.9

GRAPHS

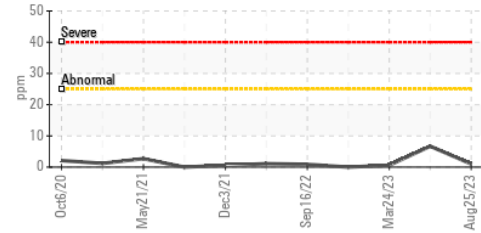
Iron (ppm)



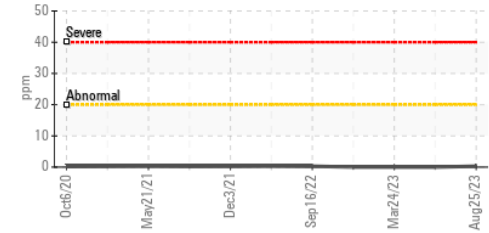
Lead (ppm)



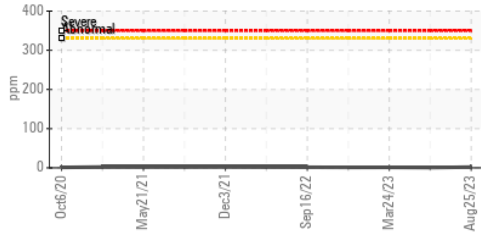
Aluminum (ppm)



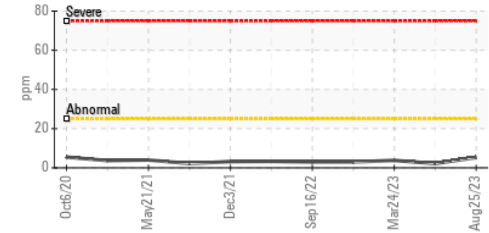
Chromium (ppm)



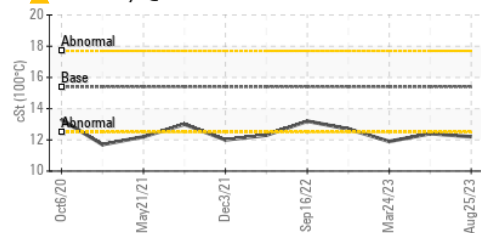
Copper (ppm)



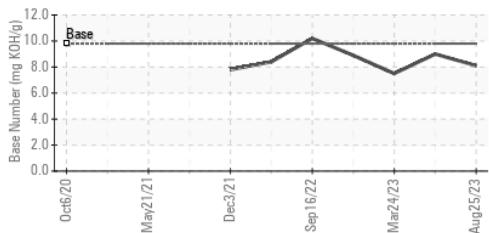
Silicon (ppm)



▲ Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0084252 **Received** : 05 Sep 2023
Lab Number : 05941992 **Diagnosed** : 07 Sep 2023
Unique Number : 10632604 **Diagnostician** : Don Baldrige
Test Package : MOB 1 (Additional Tests: PercentFuel, TBN)

Kemp Quarries - Pryor Stone - Pryor
 1050 E 520 Rd
 Pryor, OK
 US 74361
 Contact:
 pryor@pryorstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)