



Machine Id
FEL239505

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 32 (--- GAL)



DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm.

Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0090814	---	---
Sample Date	Client Info	22 Aug 2023	---	---
Machine Age	hrs Client Info	1343	---	---
Oil Age	hrs Client Info	0	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		SEVERE	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>20	14	---	---
Chromium ppm ASTM D5185m	>10	0	---	---
Nickel ppm ASTM D5185m	>10	0	---	---
Titanium ppm ASTM D5185m		0	---	---
Silver ppm ASTM D5185m		0	---	---
Aluminum ppm ASTM D5185m	>10	0	---	---
Lead ppm ASTM D5185m	>10	0	---	---
Copper ppm ASTM D5185m	>75	<1	---	---
Tin ppm ASTM D5185m	>10	0	---	---
Vanadium ppm ASTM D5185m		0	---	---
Cadmium ppm ASTM D5185m		0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	5	0	---	---
Barium ppm ASTM D5185m	5	2	---	---
Molybdenum ppm ASTM D5185m	5	1	---	---
Manganese ppm ASTM D5185m		0	---	---
Magnesium ppm ASTM D5185m	25	28	---	---
Calcium ppm ASTM D5185m	200	64	---	---
Phosphorus ppm ASTM D5185m	300	307	---	---
Zinc ppm ASTM D5185m	370	381	---	---
Sulfur ppm ASTM D5185m	2500	889	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>20	2	---	---
Sodium ppm ASTM D5185m		0	---	---
Potassium ppm ASTM D5185m	>20	2	---	---

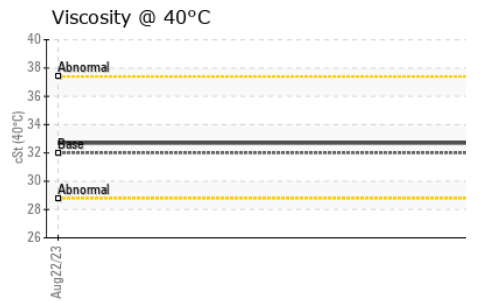
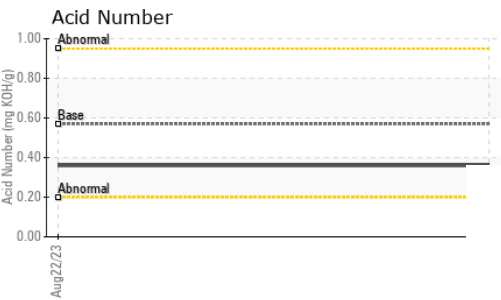
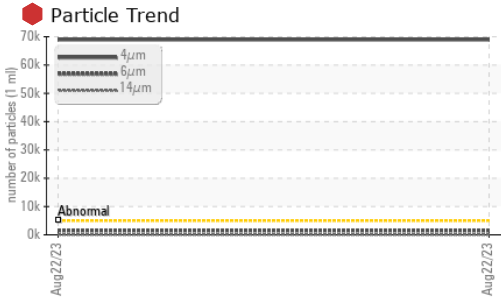
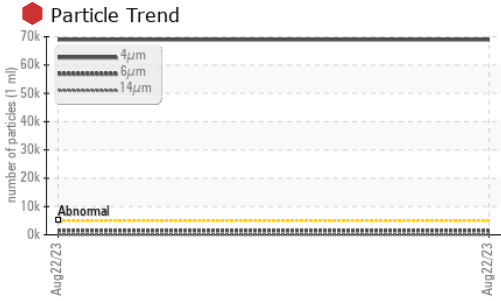
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>5000	68940	---	---
Particles >6µm ASTM D7647	>1300	1479	---	---
Particles >14µm ASTM D7647	>160	68	---	---
Particles >21µm ASTM D7647	>40	21	---	---
Particles >38µm ASTM D7647	>10	1	---	---
Particles >71µm ASTM D7647	>3	0	---	---
Oil Cleanliness ISO 4406 (c)	>19/17/14	23/18/13	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.57	0.36	---	---

OIL ANALYSIS REPORT



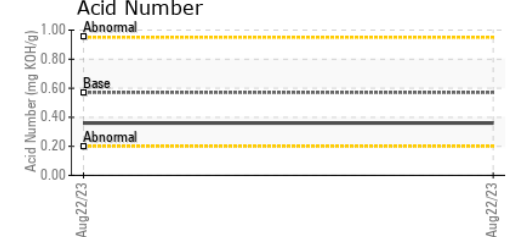
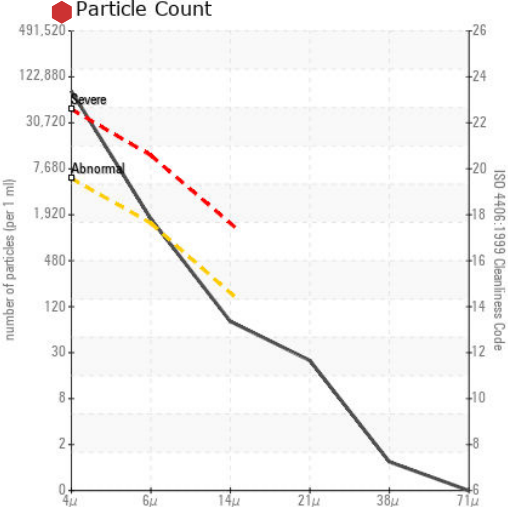
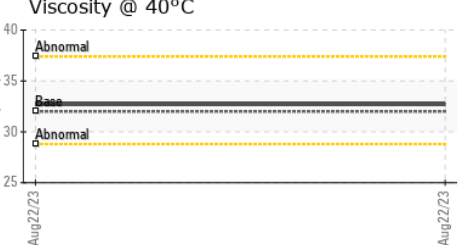
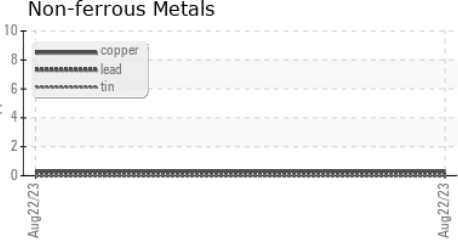
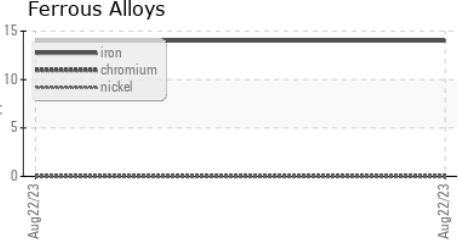
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 32	32.7	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0090814 **Received** : 05 Sep 2023
Lab Number : 05942116 **Diagnosed** : 06 Sep 2023
Unique Number : 10632728 **Diagnostician** : Wes Davis
Test Package : MOB 2

UMM - Shop 401 - Norton
 186 South Washington Street
 Norton, MA
 US 02766
 Contact: Dave Wilson Jr.
 Dwilson1@win-waste.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)