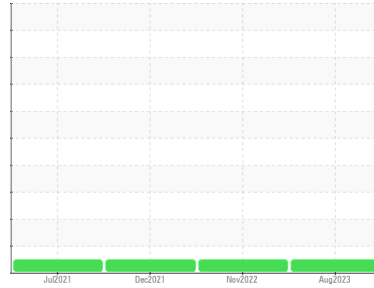


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
KEMP QUARRIES / BCS - GRAVETTE [66607]
 Machine Id
MLIFT004
 Component
Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 68 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid and filters)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0086398	PCA0070225	PCA0034094
Sample Date	Client Info		23 Aug 2023	15 Nov 2022	01 Dec 2021
Machine Age	hrs	Client Info	6634	6496	6353
Oil Age	hrs	Client Info	6634	6496	0
Oil Changed		Client Info	Changed	N/A	Not Chngd
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	1	3
Chromium	ppm	ASTM D5185m >10	0	0	<1
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >10	<1	0	<1
Lead	ppm	ASTM D5185m >10	0	0	<1
Copper	ppm	ASTM D5185m >75	<1	<1	5
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	4	42
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	2	1	1
Manganese	ppm	ASTM D5185m 0	<1	0	<1
Magnesium	ppm	ASTM D5185m 0	40	7	18
Calcium	ppm	ASTM D5185m 50	165	182	1449
Phosphorus	ppm	ASTM D5185m 330	384	352	644
Zinc	ppm	ASTM D5185m 430	506	482	781
Sulfur	ppm	ASTM D5185m 760	1210	1078	2406

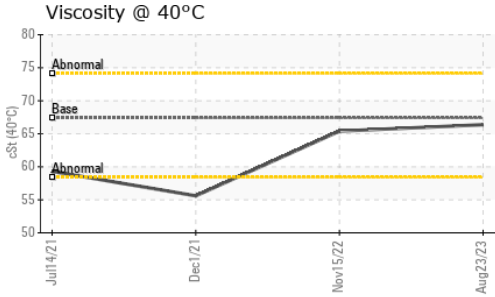
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<1	1	3
Sodium	ppm	ASTM D5185m	0	0	2
Potassium	ppm	ASTM D5185m >20	0	<1	0

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

OIL ANALYSIS REPORT

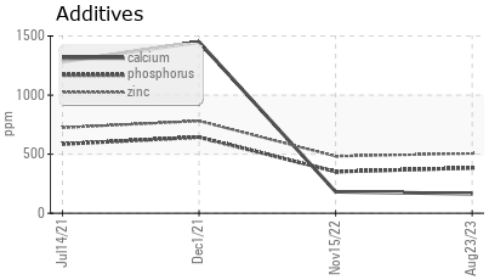
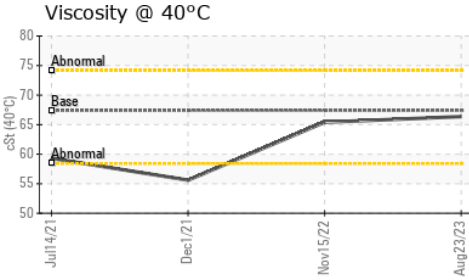
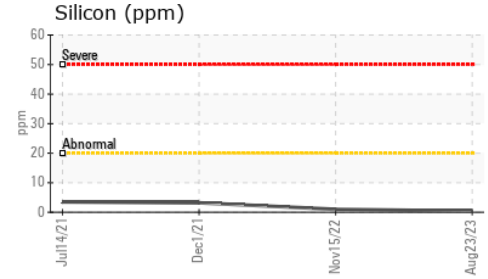
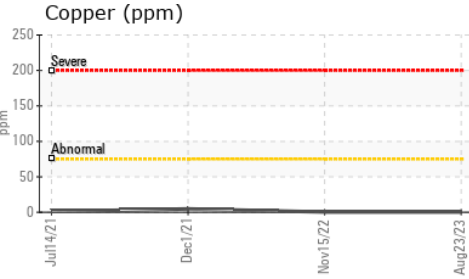
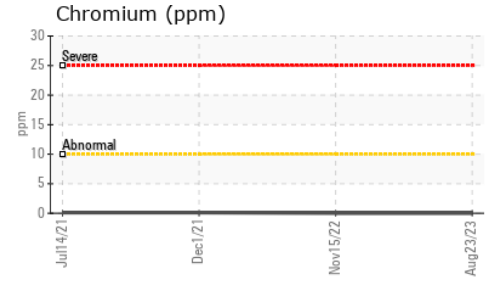
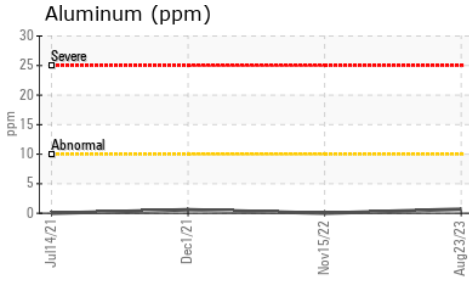
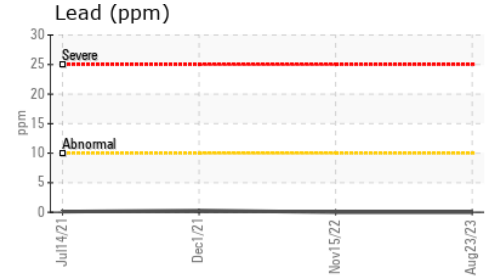
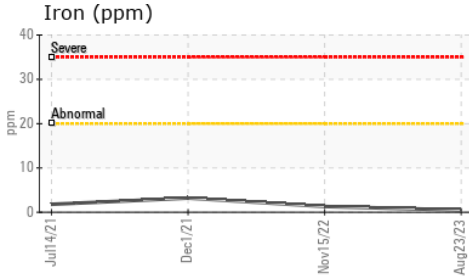


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.4	66.37	65.4	55.6

SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color		no image	no image	no image
Bottom		no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0086398 **Received** : 05 Sep 2023
Lab Number : 05942733 **Diagnosed** : 08 Sep 2023
Unique Number : 10633345 **Diagnostician** : Doug Bogart
Test Package : MOB 1

Kemp Quarries - Benton County Stone - Gravette
 15100 N Hwy 59
 Sulphur Springs, AR
 US 72768
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

gravette@bentoncountystone.com

T:
F: