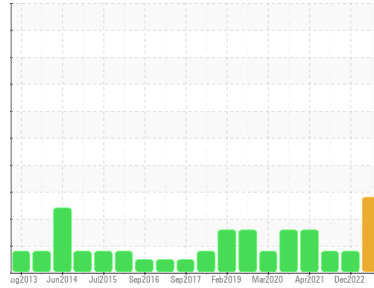


PROBLEM SUMMARY

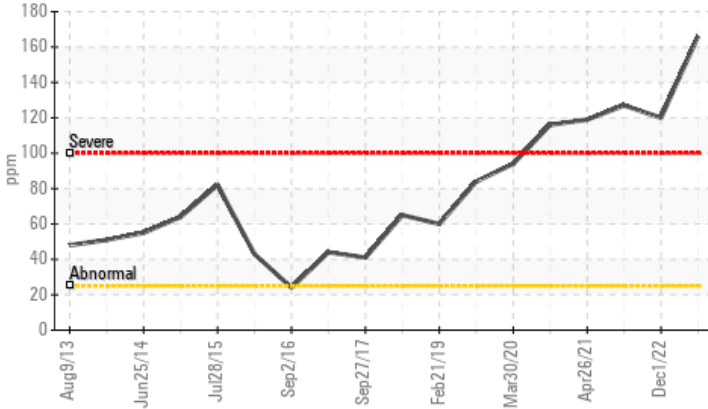
Area
LINE 7
 Machine Id
[LINE 7] L7 WRAPPER 18 L7 WRAPPER 18
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX SYNTHETIC EP 220 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Aluminum (ppm)



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Aluminum	ppm	ASTM D5185m	>25	▲ 166	▲ 120	▲ 127
Silt	scalar	*Visual	NONE	▲ HEAVY	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ MILKY	NORML	NORML

Customer Id: HERHER
 Sample No.: PCA0103739
 Lab Number: 05944715
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

01 Dec 2022 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



24 Jun 2022 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



26 Apr 2021 Diag: Don Baldrige

WEAR



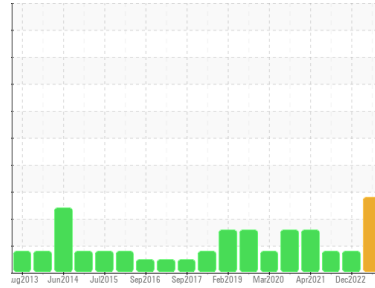
No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. Appearance is hazy. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
LINE 7
 Machine Id
[LINE 7] L7 WRAPPER 18 L7 WRAPPER 18
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX SYNTHETIC EP 220 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

Appearance is milky. Moderate concentration of visible dirt/debris present in the oil. There is a high amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0103739	PCA0080363	PCA0047552
Sample Date	Client Info		01 Sep 2023	01 Dec 2022	24 Jun 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		38	31	43
Iron	ppm	ASTM D5185m >200	41	35	32
Chromium	ppm	ASTM D5185m >15	1	1	1
Nickel	ppm	ASTM D5185m >15	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	▲ 166	▲ 120	▲ 127
Lead	ppm	ASTM D5185m >100	<1	<1	<1
Copper	ppm	ASTM D5185m >200	6	5	5
Tin	ppm	ASTM D5185m >25	<1	<1	<1
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 33	0	0	<1
Barium	ppm	ASTM D5185m 5	12	9	3
Molybdenum	ppm	ASTM D5185m	0	<1	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 5	4	5	4
Calcium	ppm	ASTM D5185m 5	2417	2018	1869
Phosphorus	ppm	ASTM D5185m 437	534	548	480
Zinc	ppm	ASTM D5185m 5	1016	738	748
Sulfur	ppm	ASTM D5185m 5000	1312	1149	1161

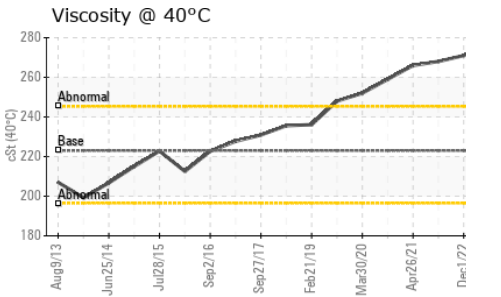
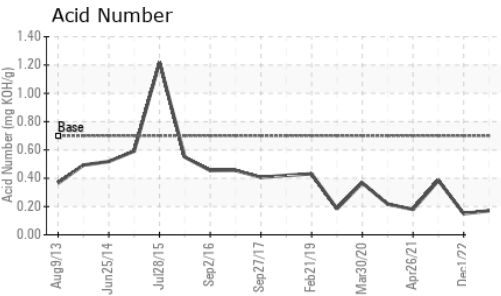
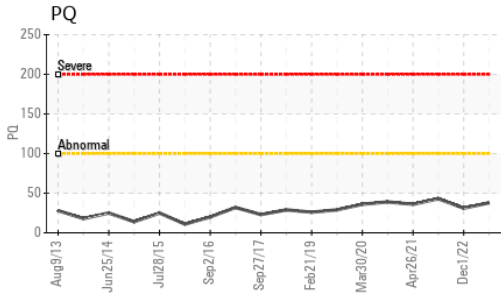
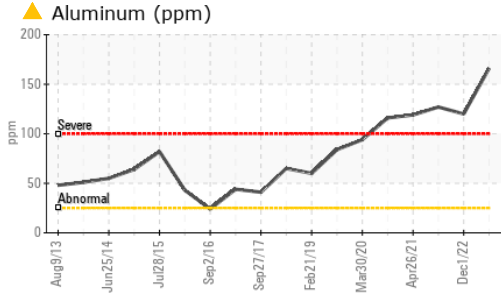
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	19	20	16
Sodium	ppm	ASTM D5185m	2	3	0
Potassium	ppm	ASTM D5185m >20	2	0	2

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.7	0.17	0.15	0.384

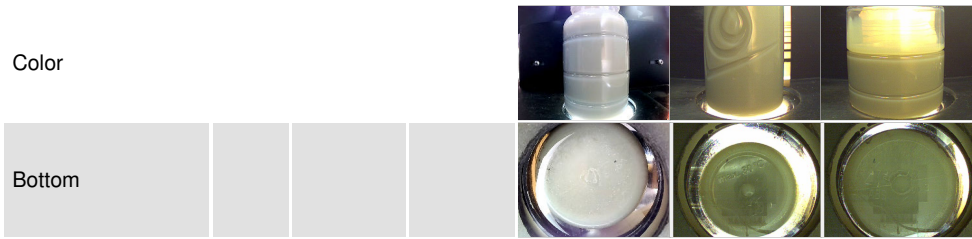
OIL ANALYSIS REPORT



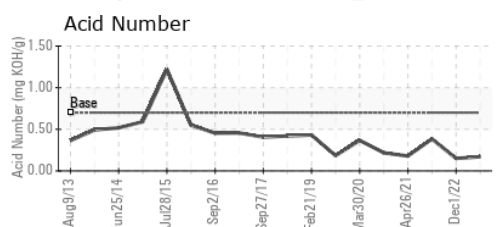
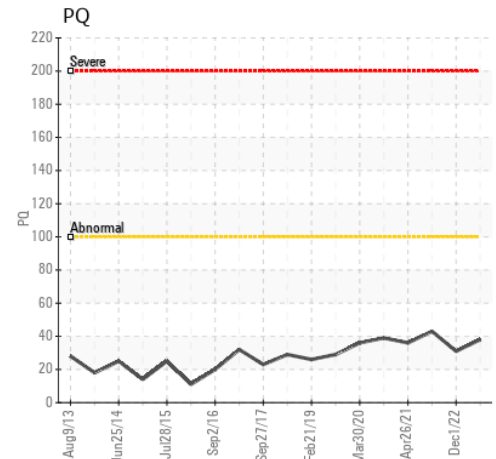
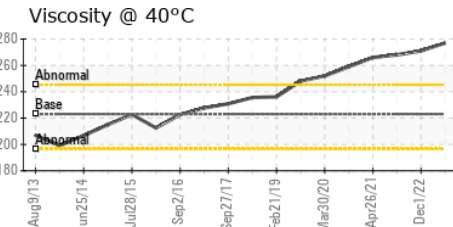
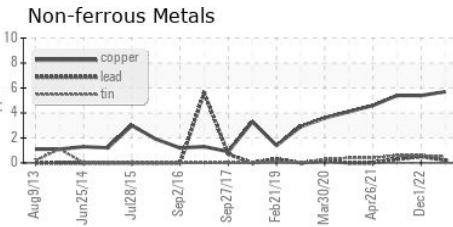
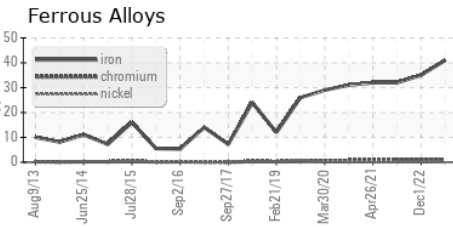
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ HEAVY	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	▲ MILKY	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	223	277	271

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0103739 **Received** : 07 Sep 2023
Lab Number : 05944715 **Diagnosed** : 09 Sep 2023
Unique Number : 10635327 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

THE HERSHEY COMPANY
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE
 HERSHEY, PA
 US 17033
 Contact: CLINTON ZOHNER
 clintzohner@hersheys.com
 T: (717)374-4846
 F: (717)374-4594

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)