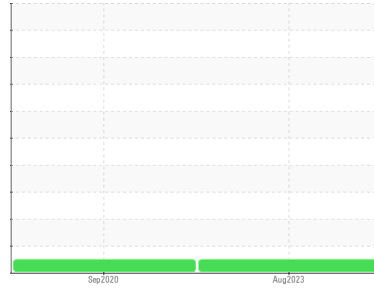


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**10057684 10057684 - TANK 44**  
 Component  
**Gearbox**  
 Fluid  
**220 BLUE SQUARE (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0093722</b>	PCA0020727	---
Sample Date	Client Info			<b>27 Aug 2023</b>	25 Sep 2020	---
Machine Age	hrs	Client Info		<b>1</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	400	---
Oil Changed	Client Info			<b>N/A</b>	Not Changd	---
Sample Status				<b>NORMAL</b>	NORMAL	---

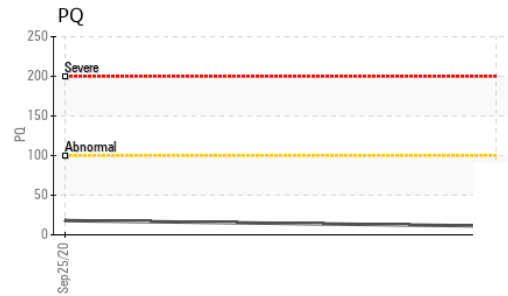
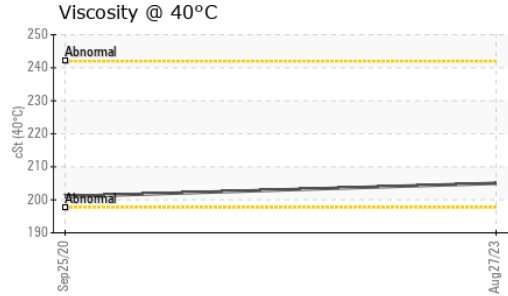
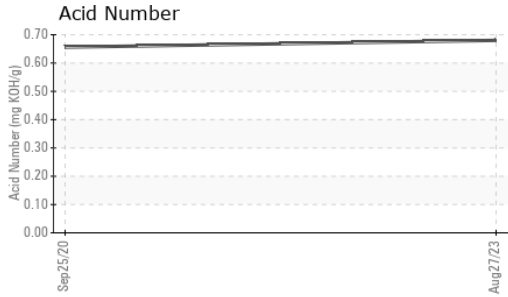
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>11</b>	18	---
Iron	ppm	ASTM D5185m	>200	<b>2</b>	2	---
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	1	---
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>200	<b>0</b>	0	---
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	2	---
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m		<b>2</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	---
Calcium	ppm	ASTM D5185m		<b>0</b>	15	---
Phosphorus	ppm	ASTM D5185m		<b>534</b>	576	---
Zinc	ppm	ASTM D5185m		<b>4</b>	6	---
Sulfur	ppm	ASTM D5185m		<b>590</b>	417	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>32</b>	44	---
Sodium	ppm	ASTM D5185m		<b>0</b>	0	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.68</b>	0.656	---

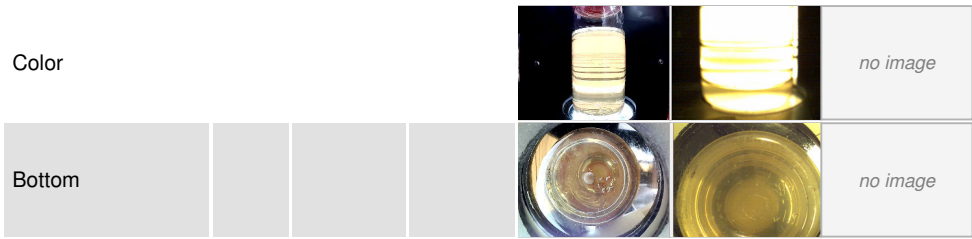
# OIL ANALYSIS REPORT



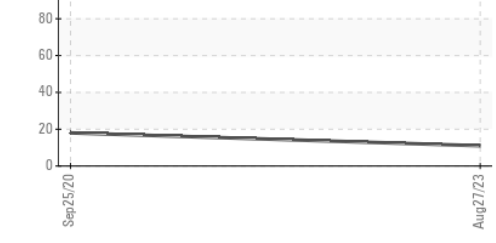
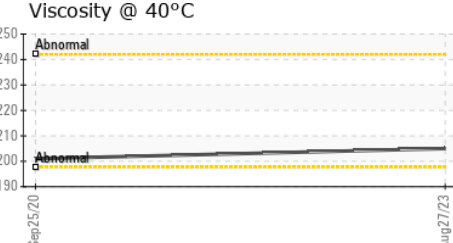
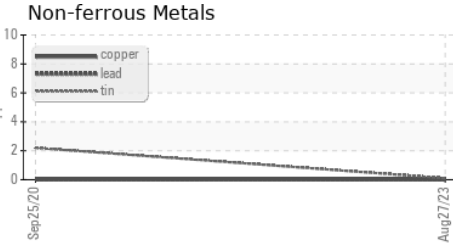
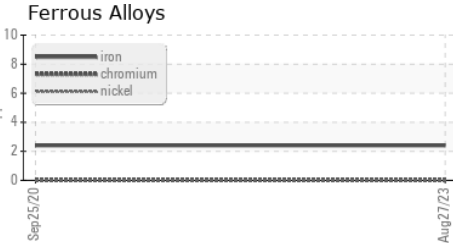
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	205	201	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0093722 **Received** : 07 Sep 2023  
**Lab Number** : 05944717 **Diagnosed** : 08 Sep 2023  
**Unique Number** : 10635329 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: PQ )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**THE HERSHEY COMPANY**  
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE  
 HERSHEY, PA  
 US 17033

Contact: CLINTON ZOHNER  
 clintzohner@hersheys.com

T: (717)374-4846

F: (717)374-4594