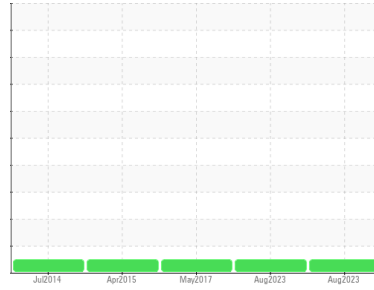


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
EVAPORATION [907945706]
 Machine Id
[EVAPORATION] PX-12028 PX-12028
 Component
Gearbox
 Fluid
PETRO CANADA PURITY FG COMPRESSOR 68 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0100818	PCA0100815	PCAI210528
Sample Date	Client Info	25 Aug 2023	18 Aug 2023	21 May 2017
Machine Age	hrs	Client Info	4201	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	11	8	15
Iron	ppm	ASTM D5185m >200	0	0
Chromium	ppm	ASTM D5185m >15	0	0
Nickel	ppm	ASTM D5185m >15	0	<1
Titanium	ppm	ASTM D5185m	0	0
Silver	ppm	ASTM D5185m	0	0
Aluminum	ppm	ASTM D5185m >25	<1	<1
Lead	ppm	ASTM D5185m >100	0	0
Copper	ppm	ASTM D5185m >200	<1	<1
Tin	ppm	ASTM D5185m >25	0	0
Antimony	ppm	ASTM D5185m >5	---	<1
Vanadium	ppm	ASTM D5185m	0	0
Cadmium	ppm	ASTM D5185m	0	<1

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1
Barium	ppm	ASTM D5185m	2	2
Molybdenum	ppm	ASTM D5185m	0	0
Manganese	ppm	ASTM D5185m	0	0
Magnesium	ppm	ASTM D5185m	0	<1
Calcium	ppm	ASTM D5185m	0	0
Phosphorus	ppm	ASTM D5185m	406	326
Zinc	ppm	ASTM D5185m	3	20
Sulfur	ppm	ASTM D5185m	488	436

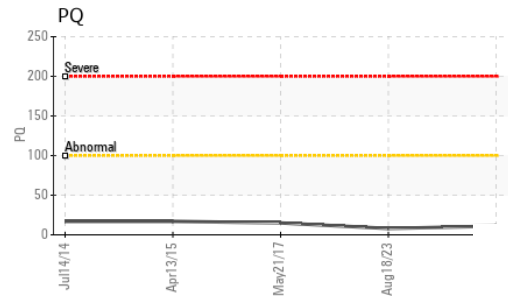
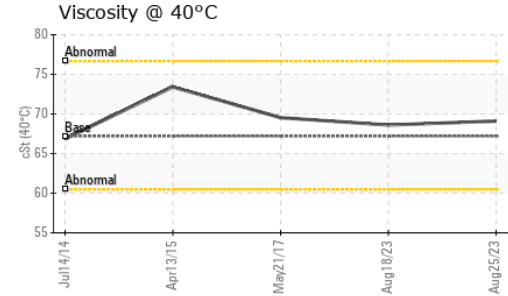
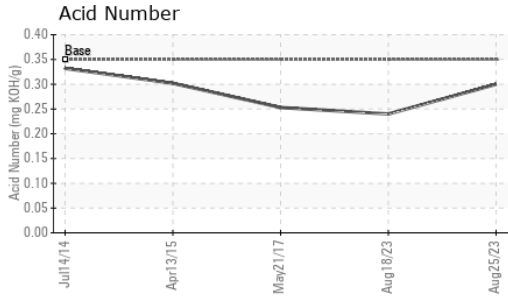
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	1	<1
Sodium	ppm	ASTM D5185m	0	<1
Potassium	ppm	ASTM D5185m >20	<1	0

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.35	0.30	0.24

OIL ANALYSIS REPORT



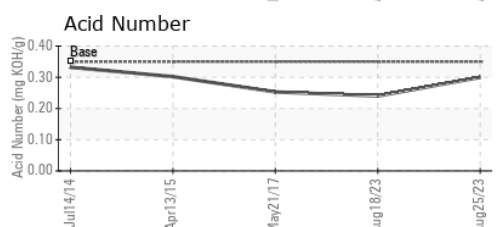
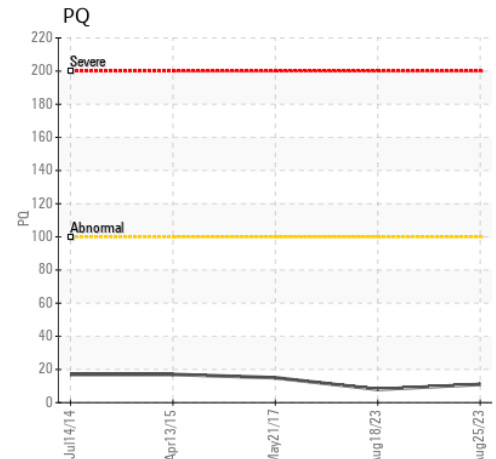
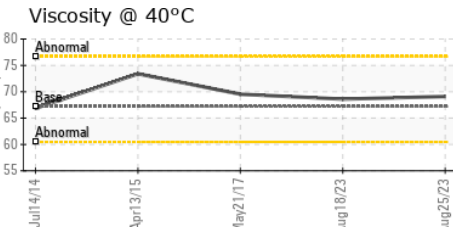
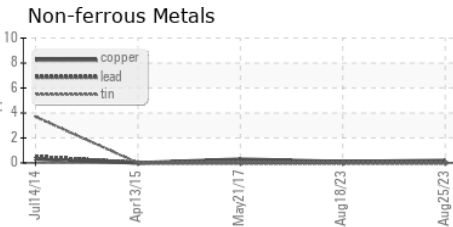
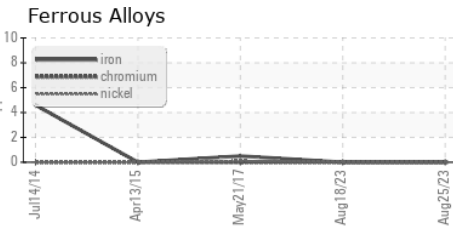
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.2	69.1	68.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0100818 **Received** : 07 Sep 2023
Lab Number : 05944720 **Diagnosed** : 08 Sep 2023
Unique Number : 10635332 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

THE HERSHEY COMPANY
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 HERSHEY, PA
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