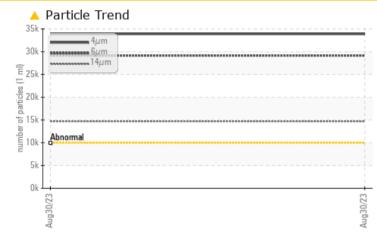


# **PROBLEM SUMMARY**

#### Area SCOF [98467499] Machine Id 6210/6220

Component North Gearbox Fluid GEAR OIL ISO 460 (--- QTS)

#### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

### PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	 
Particles >4µm	ASTM D7647 >	>10000 🔺 33891	 
Particles >6µm	ASTM D7647 >	>2500 🔺 <b>29160</b>	 
Particles >14µm	ASTM D7647 >	>640 🔺 <b>14717</b>	 
Particles >21µm	ASTM D7647 >	>160 🔺 <b>7899</b>	 
Particles >38µm	ASTM D7647 >	>40 <b>^ 598</b>	 
Oil Cleanliness	ISO 4406 (c) >	>20/18/16 🔺 22/22/21	 

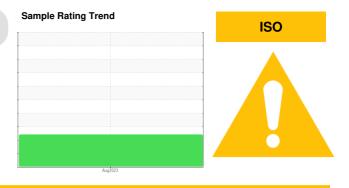
Customer Id: KRANEW Sample No.: PCA0094572 Lab Number: 05945702 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component if applicable.		

### HISTORICAL DIAGNOSIS



## **OIL ANALYSIS REPORT**

#### Area SCOF [98467499] Machine Id 6210/6220

Component North Gearbox Fluid GEAR OIL ISO 460 (--- QTS)

#### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

#### Wear

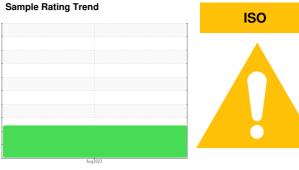
All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0094572		
Sample Date		Client Info		30 Aug 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Filtered		
Sample Status				ABNORMAL		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	2		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	4		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	0		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	0		
Barium	ppm	ASTM D5185m	15	0		
Molybdenum	ppm	ASTM D5185m	15	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	50	0		
Calcium	ppm	ASTM D5185m	50	0		
Phosphorus	ppm	ASTM D5185m	350	310		
Zinc	ppm	ASTM D5185m	100	0		
Sulfur	ppm	ASTM D5185m	12500	357		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID CLEAN	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>A</b> 33891		
Particles >6µm		ASTM D7647	>2500	<u> </u>		
Particles >14µm		ASTM D7647	>640	🔺 14717		
Particles >21µm		ASTM D7647	>160	<u> </u>		
Particles >38µm		ASTM D7647	>40	<u> </u>		
		ASTM D7647	>10	8		
Particles >71µm						
Particles >71µm Oil Cleanliness		ISO 4406 (c)	>20/18/16	<b>A</b> 22/22/21		
	DATION	ISO 4406 (c)			 history1	 history2



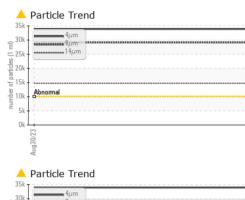
## **OIL ANALYSIS REPORT**

VISUAL

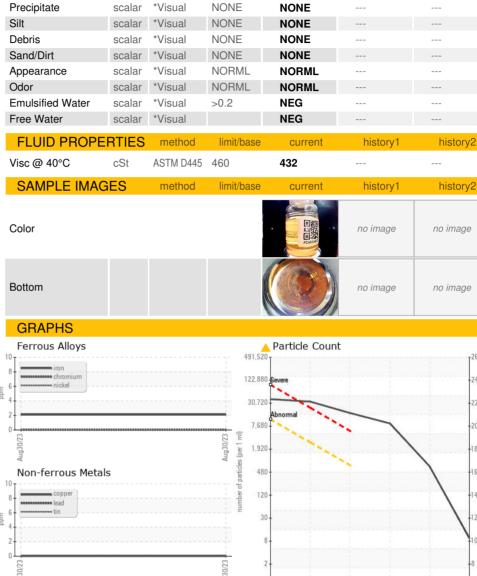
White Metal

Yellow Metal

ua30/23







method

\*Visual

\*Visual

scalar

scalar

limit/base

NONE

NONE

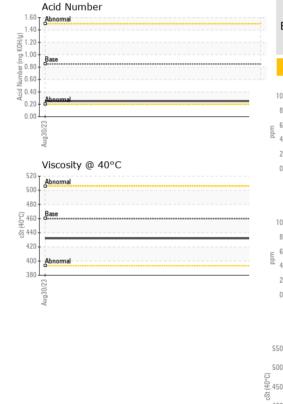
current

NONE

NONE

history1

history2





Test Package : IND 2 (Additional Tests: PrtCount) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. ryan.schmid@kraftheinz.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Diagnostician

Received

Diagnosed

Viscosity @ 40°C

550 500

400 Abnorma

350

: PCA0094572

: 05945702

: 10636314

Laboratory

Sample No.

Lab Number

Unique Number

214

KraftHeinz - New Ulm - Plant 8302

2525 S BRIDGE STREET

Contact: RYAN SCHMID

NEW ULM, MN

T: (507)568-0338

F: (507)354-7927

US 56073

Acid Number

2.0' 1 (MO KOH/a) 1 مر (ma

1.00

J 0.5

0.00

Acid

Aug30/23

: 08 Sep 2023

: 13 Sep 2023 : Jonathan Hester 38

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