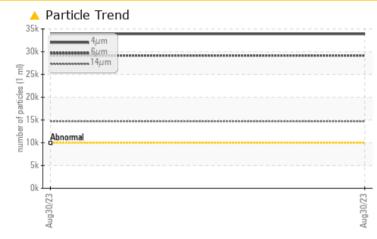


PROBLEM SUMMARY

Area SCOF [98467499] Machine Id 6210/6220

Component North Gearbox Fluid GEAR OIL ISO 460 (--- QTS)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	
Particles >4µm	ASTM D7647 >	>10000 🔺 33891	
Particles >6µm	ASTM D7647 >	>2500 🔺 29160	
Particles >14µm	ASTM D7647 >	>640 🔺 14717	
Particles >21µm	ASTM D7647 >	>160 🔺 7899	
Particles >38µm	ASTM D7647 >	>40 ^ 598	
Oil Cleanliness	ISO 4406 (c) >	>20/18/16 🔺 22/22/21	

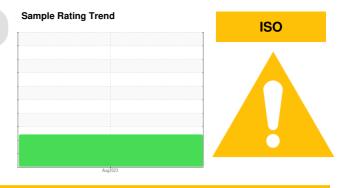
Customer Id: KRANEW Sample No.: PCA0094572 Lab Number: 05945702 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component if applicable.		

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Area SCOF [98467499] Machine Id 6210/6220

Component North Gearbox Fluid GEAR OIL ISO 460 (--- QTS)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

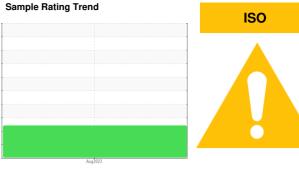
All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0094572		
Sample Date		Client Info		30 Aug 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Filtered		
Sample Status				ABNORMAL		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	2		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	4		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	0		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	0		
Barium	ppm	ASTM D5185m	15	0		
Molybdenum	ppm	ASTM D5185m	15	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	50	0		
Calcium	ppm	ASTM D5185m	50	0		
Phosphorus	ppm	ASTM D5185m	350	310		
Zinc	ppm	ASTM D5185m	100	0		
Sulfur	ppm	ASTM D5185m	12500	357		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID CLEAN	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	A 33891		
Particles >6µm		ASTM D7647	>2500	<u> </u>		
Particles >14µm		ASTM D7647	>640	🔺 14717		
Particles >21µm		ASTM D7647	>160	<u> </u>		
Particles >38µm		ASTM D7647	>40	<u> </u>		
		ASTM D7647	>10	8		
Particles >71µm						
Particles >71µm Oil Cleanliness		ISO 4406 (c)	>20/18/16	A 22/22/21		
	DATION	ISO 4406 (c)			 history1	 history2



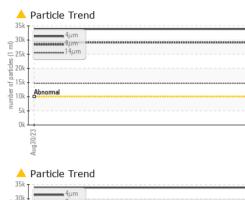
OIL ANALYSIS REPORT

VISUAL

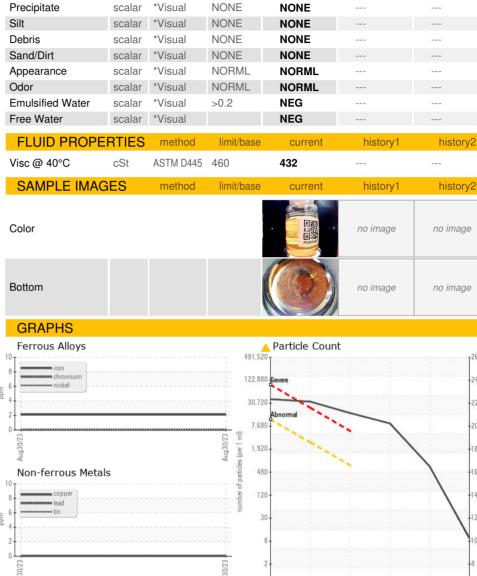
White Metal

Yellow Metal

ua30/23







method

*Visual

*Visual

scalar

scalar

limit/base

NONE

NONE

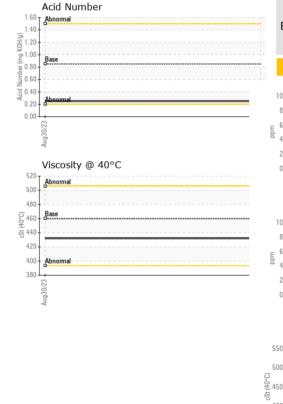
current

NONE

NONE

history1

history2





Test Package : IND 2 (Additional Tests: PrtCount) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. ryan.schmid@kraftheinz.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Diagnostician

Received

Diagnosed

Viscosity @ 40°C

550 500

400 Abnorma

350

: PCA0094572

: 05945702

: 10636314

Laboratory

Sample No.

Lab Number

Unique Number

214

KraftHeinz - New Ulm - Plant 8302

2525 S BRIDGE STREET

Contact: RYAN SCHMID

NEW ULM, MN

T: (507)568-0338

F: (507)354-7927

US 56073

Acid Number

2.0' 1 (MO KOH/a) 1 مر (ma

1.00

J 0.5

0.00

Acid

Aug30/23

: 08 Sep 2023

: 13 Sep 2023 : Jonathan Hester 38

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