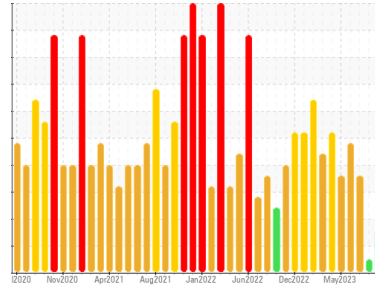


PROBLEM SUMMARY

Area
[98437412]
 Machine Id
KR-GR-003118 - CONDIMENT DUMPER (S/N STUFF A - 11513097)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (10 GAL)

Sample Rating Trend

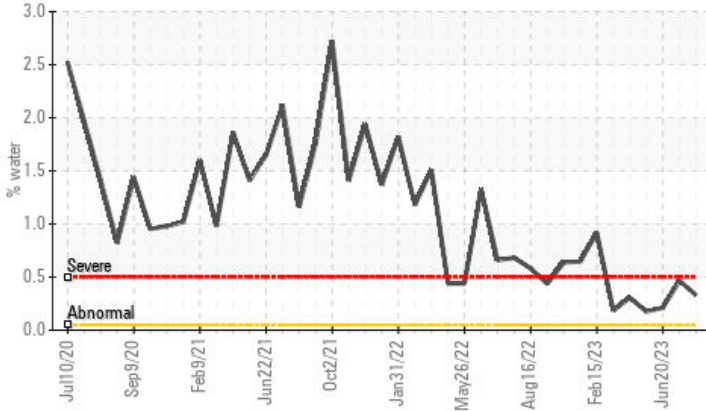


WATER



COMPONENT CONDITION SUMMARY

▲ Water



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	ABNORMAL
Water	%	ASTM D6304	>0.05	▲ 0.329	---	▲ 0.465
ppm Water	ppm	ASTM D6304	>500	▲ 3290	---	▲ 4650

Customer Id: KRAKIR
 Sample No.: PCA0091767
 Lab Number: 05946209
 Test Package: IND 1



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

31 Jul 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



06 Jul 2023 Diag: Angela Borella

WATER



We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. Free water present. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. There is a moderate amount of visible silt present in the sample. The condition of the oil is acceptable for the time in service.

view report



20 Jun 2023 Diag: Don Baldrige

WATER



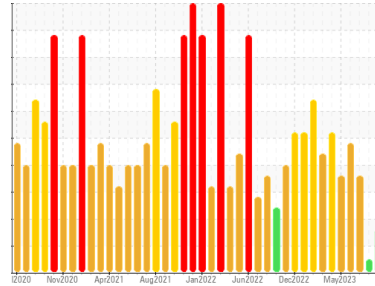
We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a light concentration of water present in the oil. There is a moderate amount of visible silt present in the sample. Free water present. The condition of the oil is acceptable for the time in service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area
[98437412]
 Machine Id
KR-GR-003118 - CONDIMENT DUMPER (S/N STUFF A - 11513097)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (10 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0091767	PCA0103230	PCA0099358
Sample Date	Client Info	05 Sep 2023	31 Jul 2023	06 Jul 2023
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	NORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<1	0	1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	<1	0	<1
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	0	0	0
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m 25	<1	0	0
Calcium	ppm	ASTM D5185m 200	1	0	0
Phosphorus	ppm	ASTM D5185m 300	441	463	416
Zinc	ppm	ASTM D5185m 370	0	0	0
Sulfur	ppm	ASTM D5185m 2500	581	560	598

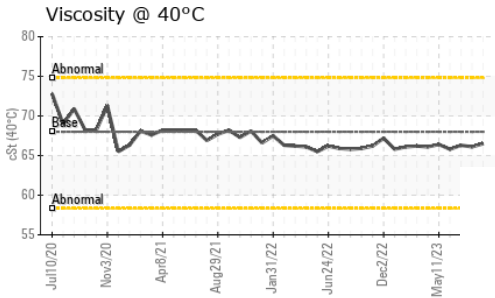
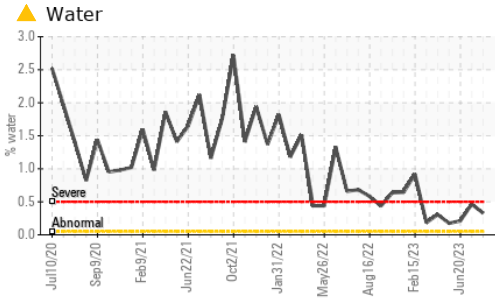
CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	2	2	2
Sodium	ppm	ASTM D5185m	2	0	2
Potassium	ppm	ASTM D5185m >20	0	<1	<1
Water	%	ASTM D6304 >0.05	▲ 0.329	---	▲ 0.465
ppm Water	ppm	ASTM D6304 >500	▲ 3290	---	▲ 4650

VISUAL

method	limit/base	current	history1	history2	
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	▲ MODER
Debris	scalar	*Visual NONE	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	▲ HAZY
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	0.2%	NEG	0.2%
Free Water	scalar	*Visual	NEG	NEG	NEG

OIL ANALYSIS REPORT

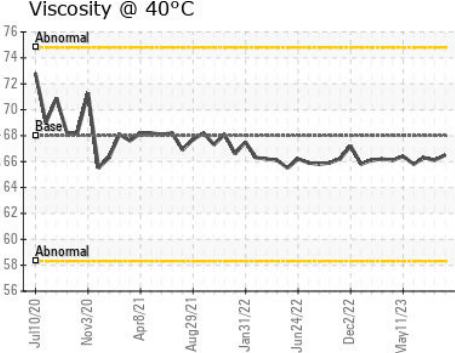
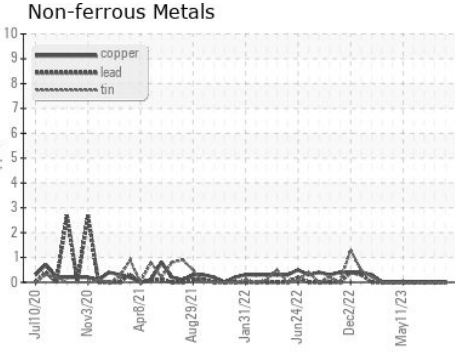
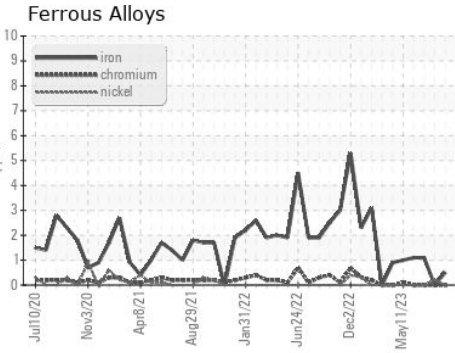


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	66.5	66.1	66.3

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0091767 **Received** : 08 Sep 2023
Lab Number : **05946209** **Diagnosed** : 13 Sep 2023
Unique Number : 10642168 **Diagnostician** : Jonathan Hester
Test Package : IND 1 (Additional Tests: KF)

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501
 Contact: WALLACE WARD
 wallace.ward@kraftheinzcompany.com
 T: (660)627-1031
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)