

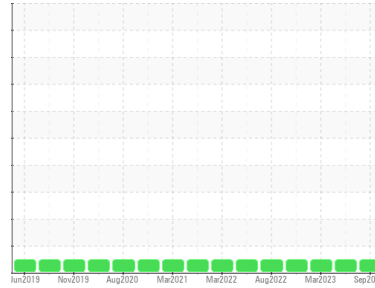
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**KEMP QUARRIES / BCS - GRAVETTE [65703]**  
Machine Id  
**WL127**  
Component  
**Front Right Final Drive**  
Fluid  
**PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: PM-4 changed fluid )

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the fluid.

### Fluid Condition

The condition of the fluid is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0086480</b>	PCA0086347	PCA0086061
Sample Date	Client Info		<b>01 Sep 2023</b>	09 Jun 2023	24 Mar 2023
Machine Age	hrs	Client Info	<b>32702</b>	32254	31807
Oil Age	hrs	Client Info	<b>32702</b>	32254	31807
Oil Changed	Client Info		<b>Changed</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >800	<b>6</b>	8	7
Chromium	ppm	ASTM D5185m >10	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >75	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >10	<b>0</b>	1	<1
Copper	ppm	ASTM D5185m >75	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >8	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	<b>2</b>	4	4
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>1</b>	2	2
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 9	<b>20</b>	21	22
Calcium	ppm	ASTM D5185m 3114	<b>3339</b>	3005	3060
Phosphorus	ppm	ASTM D5185m 1099	<b>1041</b>	1036	1038
Zinc	ppm	ASTM D5185m 1245	<b>1295</b>	1321	1375
Sulfur	ppm	ASTM D5185m 7086	<b>5891</b>	6146	6030

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >400	<b>10</b>	5	6
Sodium	ppm	ASTM D5185m	<b>1</b>	2	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	2	1

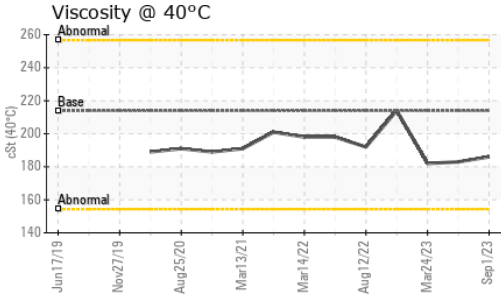
## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>LIGHT</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

## FLUID PROPERTIES

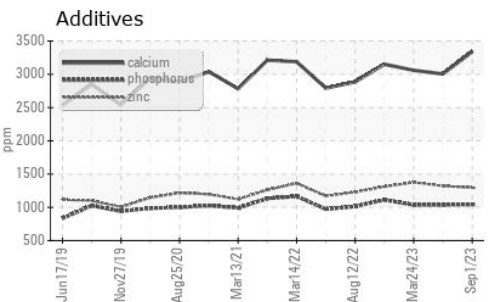
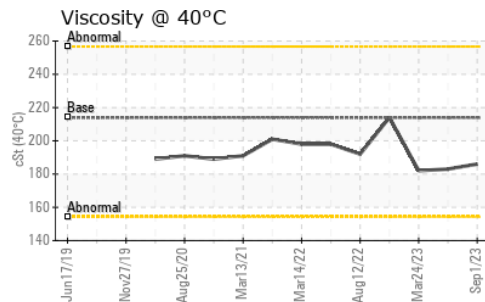
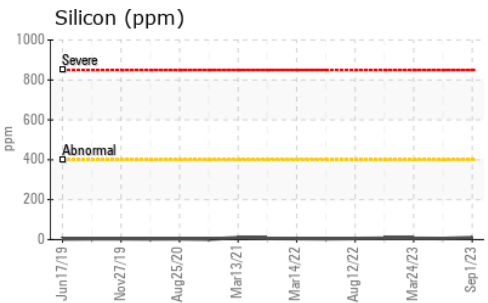
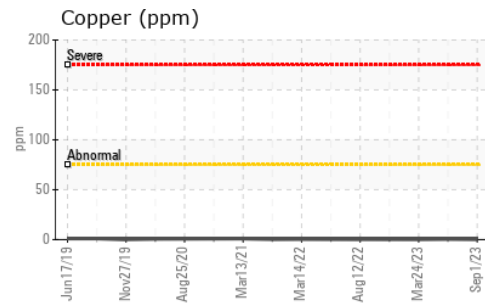
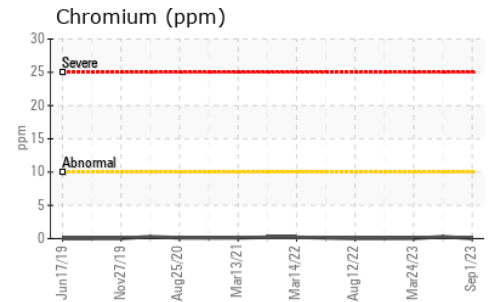
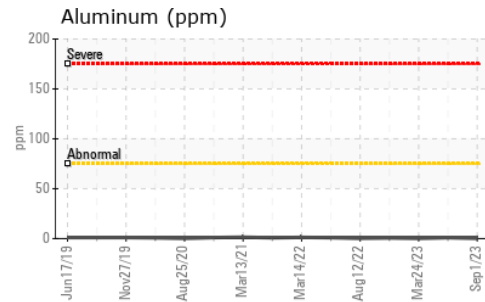
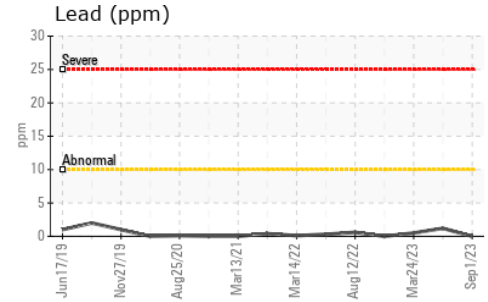
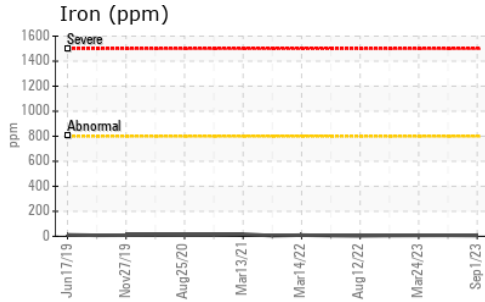
	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 213.9	<b>186</b>	183	182

# OIL ANALYSIS REPORT



SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			no image	no image	no image
Bottom			no image	no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0086480 **Received** : 12 Sep 2023  
**Lab Number** : 05948292 **Diagnosed** : 14 Sep 2023  
**Unique Number** : 10644251 **Diagnostician** : Don Baldrige  
**Test Package** : MOB 1

**Kemp Quarries - Benton County Stone - Gravette**  
 15100 N Hwy 59  
 Sulphur Springs, AR  
 US 72768  
 Contact:  
 gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: