

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
TPO - Top Extrusion Calender Roll [T3290]
 Machine Id
CALENDER 2 ROLL 1 (S/N G129615)
 Component
Gearbox
 Fluid
PETRO CANADA PURITY FG PAG GEAR OIL 220 (38 LTR)

DIAGNOSIS

- Recommendation**
 Resample at the next service interval to monitor.
- Wear**
 All component wear rates are normal.
- Contamination**
 There is no indication of any contamination in the oil.
- Fluid Condition**
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0106216	---	---
Sample Date	Client Info		12 Sep 2023	---	---
Machine Age	yrs	Client Info	3	---	---
Oil Age	yrs	Client Info	3	---	---
Oil Changed	Client Info		Not Chngd	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	5	---	---
Chromium	ppm	ASTM D5185m >15	0	---	---
Nickel	ppm	ASTM D5185m >15	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	0	---	---
Lead	ppm	ASTM D5185m >100	0	---	---
Copper	ppm	ASTM D5185m >200	0	---	---
Tin	ppm	ASTM D5185m >25	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	4	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m	0	---	---
Calcium	ppm	ASTM D5185m	0	---	---
Phosphorus	ppm	ASTM D5185m	516	---	---
Zinc	ppm	ASTM D5185m	0	---	---
Sulfur	ppm	ASTM D5185m	109	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	7	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	2	---	---

FLUID DEGRADATION

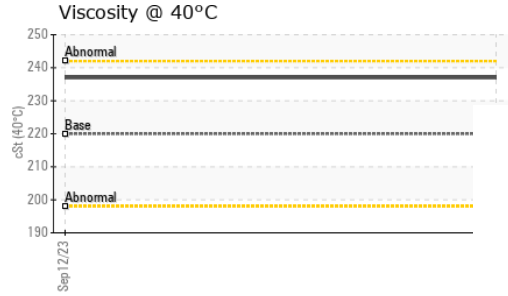
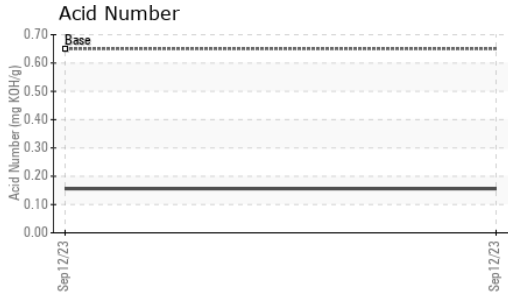
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.65	0.156	---	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.2	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---



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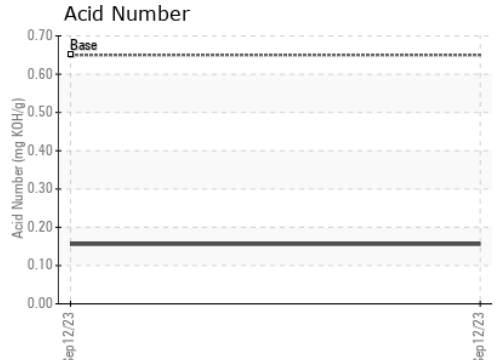
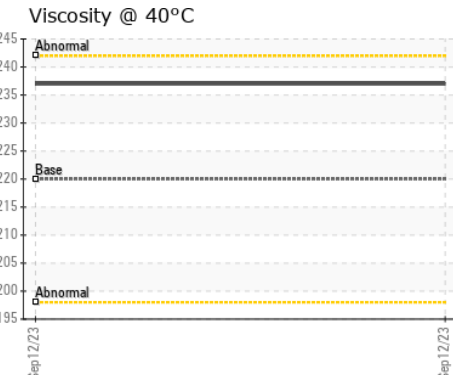
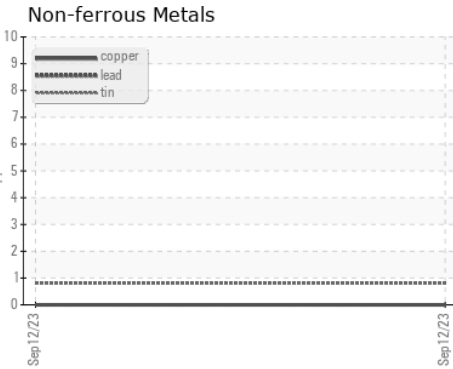
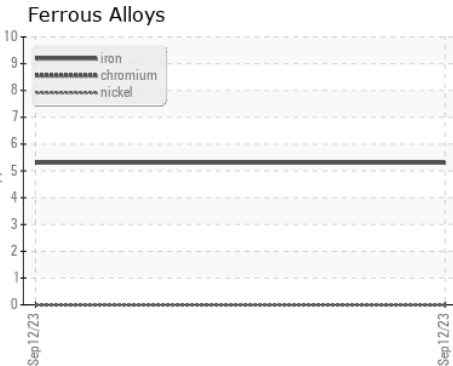
FLUID PROPERTIES

method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445 220	237	---	---

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0106216 **Received** : 14 Sep 2023
Lab Number : 05952187 **Diagnosed** : 18 Sep 2023
Unique Number : 10648146 **Diagnostician** : Doug Bogart
Test Package : PLANT

IKO HAGERSTOWN
 160 IKO WAY
 HAGERSTOWN, MD
 US 21740

Contact: LUIS FERNANDEZ
 luis.fernandez@iko.com

T: (240)267-4100

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)