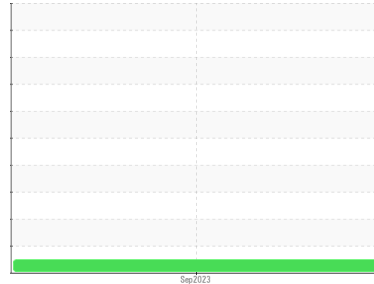


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
TPO - Bottom Extrusion Calender Roll [T3211]
 Machine Id
CALENDER 1 ROLL 2 (S/N G129613)
 Component
Gearbox
 Fluid
PETRO CANADA PURITY FG PAG GEAR OIL 220 (38 LTR)

DIAGNOSIS

- Recommendation**
Resample at the next service interval to monitor.
- Wear**
All component wear rates are normal.
- Contamination**
There is no indication of any contamination in the oil.
- Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0106214	---	---
Sample Date	Client Info		12 Sep 2023	---	---
Machine Age	yrs	Client Info	3	---	---
Oil Age	yrs	Client Info	3	---	---
Oil Changed	Client Info		Not Chngd	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		34	---	---
Iron	ppm	ASTM D5185m >200	<1	---	---
Chromium	ppm	ASTM D5185m >15	0	---	---
Nickel	ppm	ASTM D5185m >15	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	0	---	---
Lead	ppm	ASTM D5185m >100	0	---	---
Copper	ppm	ASTM D5185m >200	0	---	---
Tin	ppm	ASTM D5185m >25	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m	0	---	---
Calcium	ppm	ASTM D5185m	0	---	---
Phosphorus	ppm	ASTM D5185m	513	---	---
Zinc	ppm	ASTM D5185m	0	---	---
Sulfur	ppm	ASTM D5185m	0	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	7	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	2	---	---

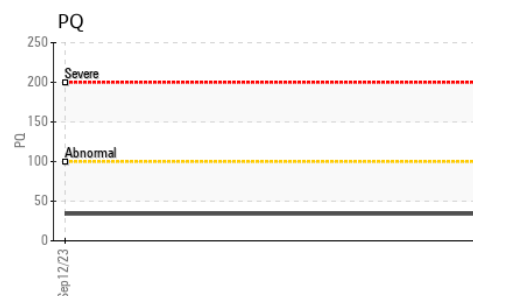
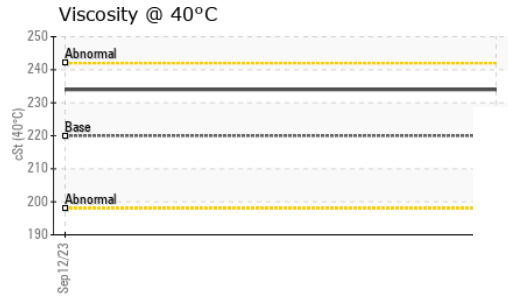
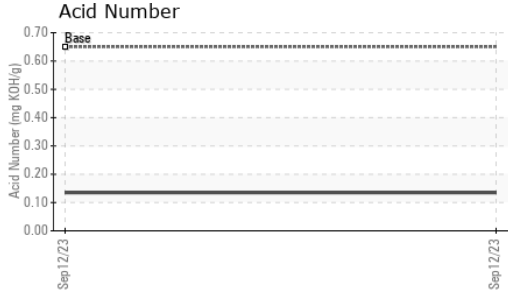
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.65	0.135	---	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	NONE	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.2	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

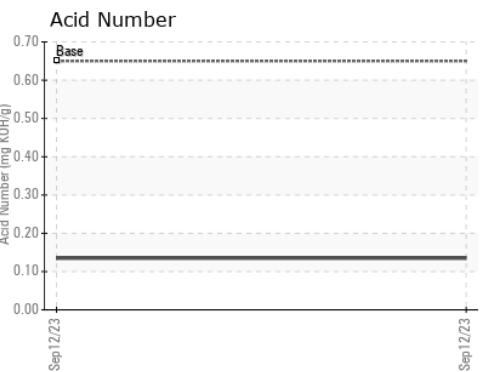
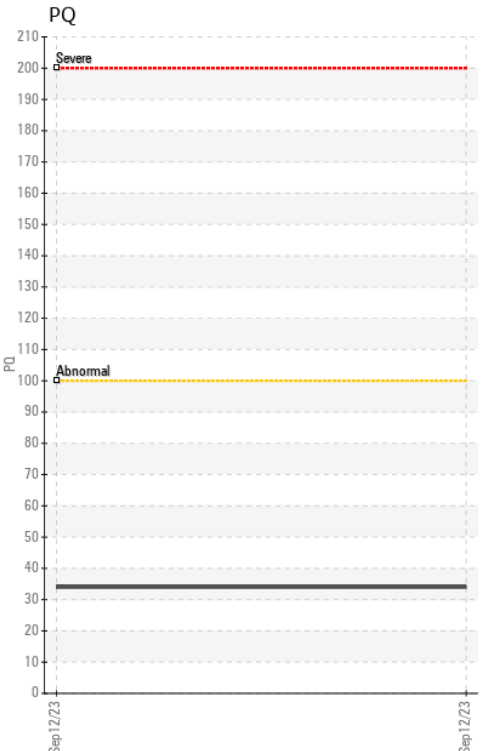
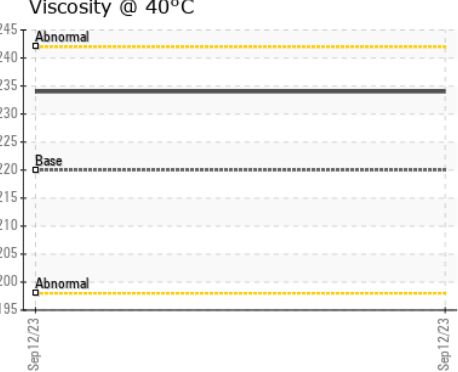
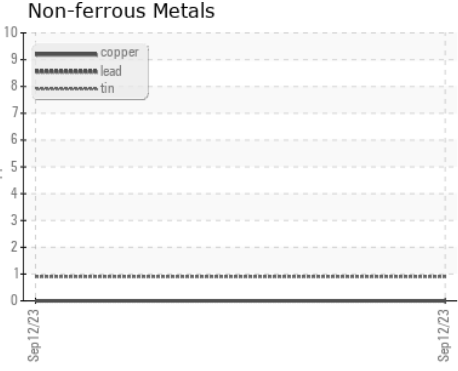
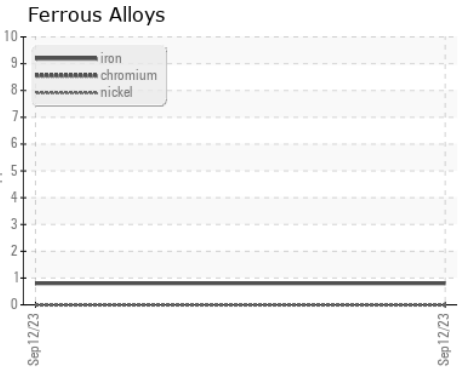
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	234	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0106214 **Received** : 14 Sep 2023
Lab Number : 05952191 **Diagnosed** : 18 Sep 2023
Unique Number : 10648150 **Diagnostician** : Doug Bogart
Test Package : PLANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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