

OIL ANALYSIS REPORT

Sample Status

Sample Rating Trend

NORMAL

NORMAL

KEMP QUARRIES / MUSKOGEE SAND [64005] **WL001**

Component

Front Left Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-1 sampled fluid)

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

Fluid Condition

The condition of the oil is acceptable for the time in service.

| - (GAL) | - | Dec2012 | Jul2013 Dec2014 | Apr2016 Jan2017 Nov2021 | Sep.2023 | |
|---------------|--------|-------------|-----------------|-------------------------|-------------|-------------|
| SAMPLE INFORI | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | PCA0048604 | PCA0070490 | PCA0034549 |
| Sample Date | | Client Info | | 06 Sep 2023 | 08 Jul 2022 | 06 Nov 2021 |
| Machine Age | hrs | Client Info | | 9513 | 2975 | 2835 |
| Oil Age | hrs | Client Info | | 3441 | 613 | 473 |
| Oil Changed | | Client Info | | N/A | Changed | Not Changd |

| WEAR METAL | .S | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|---------|----------|----------|
| Iron | ppm | ASTM D5185m | >800 | 29 | 265 | 252 |
| Chromium | ppm | ASTM D5185m | >10 | <1 | 1 | 1 |
| Nickel | ppm | ASTM D5185m | >5 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >15 | 0 | <1 | <1 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >75 | 2 | 12 | 10 |
| Lead | ppm | ASTM D5185m | >10 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185m | >75 | 0 | <1 | <1 |
| Tin | ppm | ASTM D5185m | >8 | <1 | 0 | <1 |
| Antimony | ppm | ASTM D5185m | >50 | | | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | <1 | 0 |

NORMAL

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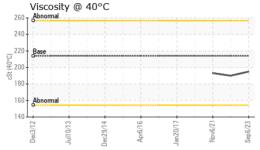
| Boron ppn | n ASTM D5185m | 2 | | | |
|----------------|---------------|------|-------|-------|------|
| | | ~ | <1 | 1 | 2 |
| Barium ppn | ASTM D5185m | 0 | 1 | 25 | 0 |
| Molybdenum ppn | n ASTM D5185m | 0 | 0 | <1 | <1 |
| Manganese ppn | ASTM D5185m | 0 | <1 | 7 | 6 |
| Magnesium ppn | n ASTM D5185m | 9 | 22 | 11 | 0 |
| Calcium ppn | ASTM D5185m | 3114 | 3605 | 3062 | 3340 |
| Phosphorus ppn | n ASTM D5185m | 1099 | 913 | 1020 | 997 |
| Zinc ppn | ASTM D5185m | 1245 | 1119 | 1222 | 1279 |
| Sulfur ppn | ASTM D5185m | 7086 | 10118 | 10281 | 9920 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|---------|----------|----------|
| Silicon | ppm | ASTM D5185m | >400 | 21 | 43 | 41 |
| Sodium | ppm | ASTM D5185m | | 2 | 4 | 3 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 5 | <1 |
| | | | | | | |

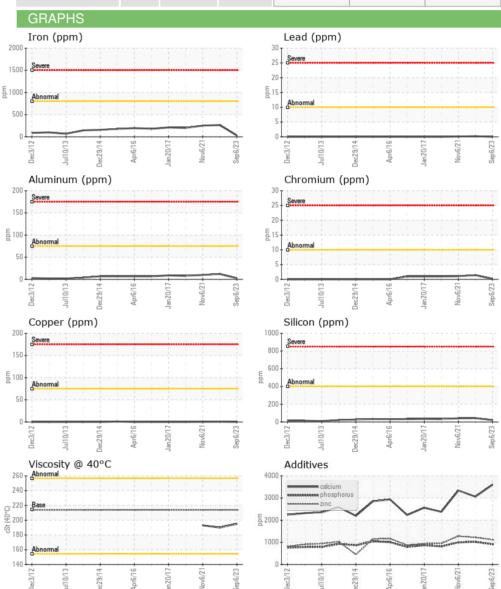
| Potassium | ppm | ASTM D5185m | >20 | 0 | 5 | <1 |
|-------------------------|--------|-------------|------------|---------|----------|----------|
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |



OIL ANALYSIS REPORT









Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

Test Package : MOB 1

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : PCA0048604 : 05952297 : 10648256

Received Diagnosed

: 14 Sep 2023 : 18 Sep 2023 Diagnostician : Doug Bogart Kemp Quarries - Muskogee Sand 3395 W 50th St N

Porter, OK US 74454

Contact: muskogee@muskogeesand.com

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

To discuss this sample report, contact Customer Service at 1-800-237-1369.

T: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: