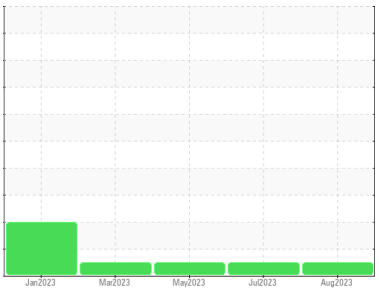
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
115 (S/N 3HSPAAPR4PN664798)
Component
Diesel Engine
Fluid
SHELL ROTELLA T4 15W40 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0097124**	PCA0097119	PCA0097115
Sample Date		Client Info		**31 Aug 2023**	10 Jul 2023	04 May 2023
Machine Age	mls	Client Info		**97653**	79135	58506
Oil Age	mls	Client Info		**20336**	18811	19758
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method		**<1.0**	<1.0	<1.0
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m		**11**	12	11
Chromium	ppm	ASTM D5185m		**3**	2	1
Nickel	ppm	ASTM D5185m		**<1**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m		**14**	20	15
Lead	ppm	ASTM D5185m		**<1**	0	0
Copper	ppm	ASTM D5185m		**<1**	0	<1
Tin	ppm	ASTM D5185m		**<1**	0	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

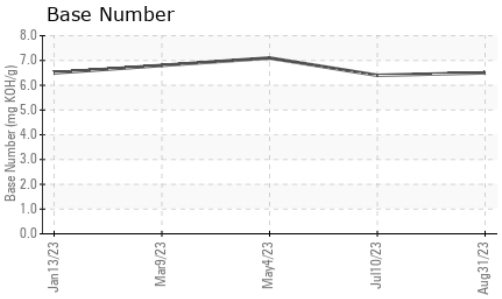
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**96**	89	125
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**16**	11	18
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**59**	87	127
Calcium	ppm	ASTM D5185m		**2310**	2229	2020
Phosphorus	ppm	ASTM D5185m		**999**	960	953
Zinc	ppm	ASTM D5185m		**1271**	1230	1197
Sulfur	ppm	ASTM D5185m		**4284**	4151	3758

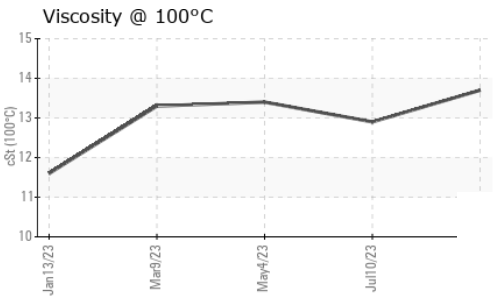
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		**6**	5	6
Sodium	ppm	ASTM D5185m		**3**	1	2
Potassium	ppm	ASTM D5185m		**43**	50	38

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		**0.2**	0.2	0.2
Nitration	Abs/cm	*ASTM D7624		**7.9**	7.9	7.8
Sulfation	Abs/.1mm	*ASTM D7415		**20.0**	20.3	21.2

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414		**15.7**	15.8	17.0
Base Number (BN)	mg KOH/g	ASTM D2896		**6.5**	6.4	7.1

OIL ANALYSIS REPORT

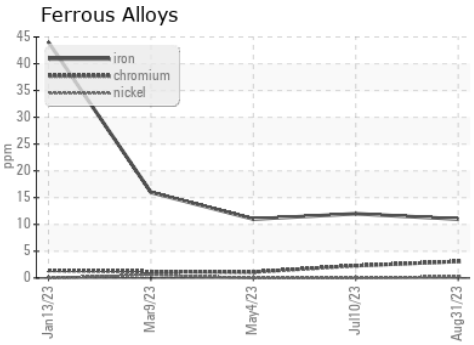


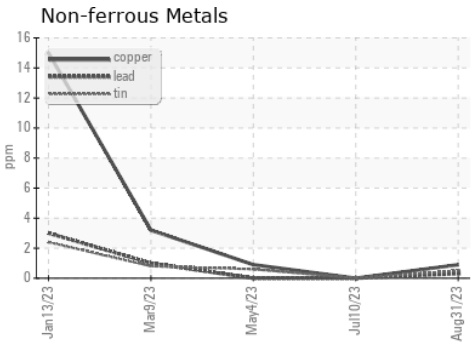


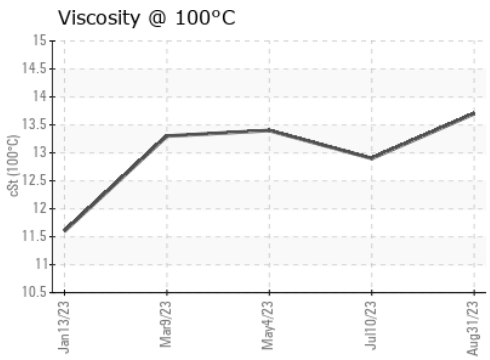
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual		**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

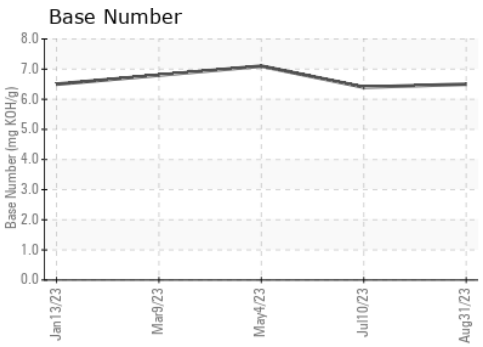
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445		**13.7**	12.9	13.4

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0097124 **Received** : 18 Sep 2023
Lab Number : 05953611 **Diagnosed** : 20 Sep 2023
Unique Number : 10649570 **Diagnostician** : Wes Davis
Test Package : FLEET

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

VULCRAFT
1501 W DARLINGTON ST
FLORENCE, SC
US 29501
Contact: DAVID VOUGHT
david.vought@vulcraft-sc.com
T: (843)409-3910
F: