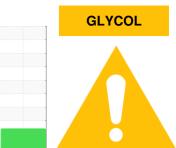


OIL ANALYSIS REPORT





INTERNATIONAL 32

Diesel Engine Fluid PETRO CANADA DURON HP 15W40 (--- Oz)

DIAGNOSIS

Recommendation

We advise that you check for possible coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Sodium and/or potassium levels remain high.

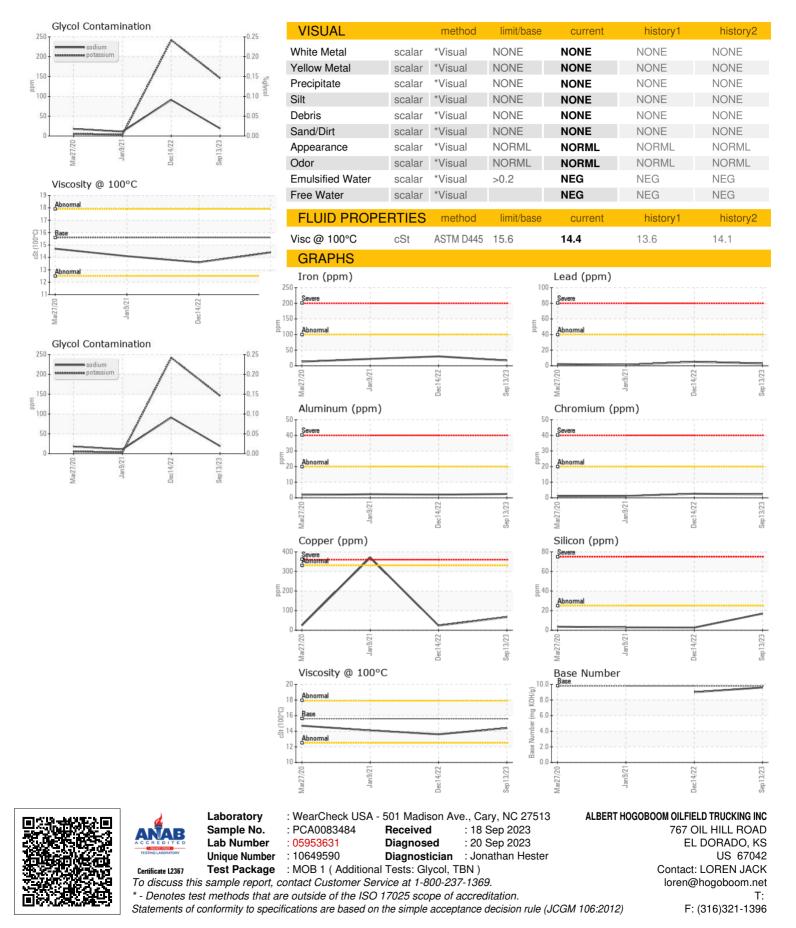
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil.

-						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0083484	PCA0028058	PCA0028048
Sample Date		Client Info		13 Sep 2023	14 Dec 2022	09 Jan 2021
Machine Age	mls	Client Info		726637	3822	5566
Oil Age	mls	Client Info		10000	3822	5566
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	NORMAL
CONTAMINATI	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>2.0	<1.0	<1.0	<1.0
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	17	30	22
Chromium	ppm	ASTM D5185m	>20	2	3	1
Nickel	ppm	ASTM D5185m	>4	0	<1	0
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	2	2
Lead	ppm	ASTM D5185m	>40	3	5	1
Copper	ppm	ASTM D5185m	>330	67	24	371
Tin	ppm	ASTM D5185m	>15	1	2	3
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		0	0	<1
ADDITIVES		method	limit/base	current	historv1	history2
ADDITIVES Boron	nnm	Method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	limit/base	0	2	1
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	0 0	2 0	1 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 57	2 0 61	1 0 51
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 57 <1	2 0 61 <1	1 0 51 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 57 <1 1002	2 0 61 <1 968	1 0 51 <1 890
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 57 <1 1002 1153	2 0 61 <1 968 1044	1 0 51 <1 890 989
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 57 <1 1002 1153 1034	2 0 61 <1 968 1044 1002	1 0 51 <1 890 989 892
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 57 <1 1002 1153 1034 1311	2 0 61 <1 968 1044 1002 1281	1 0 51 <1 890 989 892 1057
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 0 57 <1 1002 1153 1034 1311 3764	2 0 61 <1 968 1044 1002 1281 3405	1 0 51 <1 890 989 892 1057 2099
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 57 <1 1002 1153 1034 1311 3764 current	2 0 61 <1 968 1044 1002 1281 3405 history1	1 0 51 <1 890 989 892 1057 2099 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	limit/base	0 0 57 <1 1002 1153 1034 1311 3764 current 17	2 0 61 <1 968 1044 1002 1281 3405 history1 3	1 0 51 <1 890 989 892 1057 2099 history2 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm TS ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25	0 0 57 <1 1002 1153 1034 1311 3764 current 17 ▲ 19	2 0 61 <1 968 1044 1002 1281 3405 history1 3 3	1 0 51 <1 890 989 892 1057 2099 history2 3 11
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25	0 0 57 <1 1002 1153 1034 1311 3764 current 17 17 19 ▲ 19 ▲ 146	2 0 61 968 1044 1002 1281 3405 history1 3 91 ▲ 91 ▲ 242	1 0 51 <1 890 989 892 1057 2099 history2 3 11 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm TS ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25	0 0 57 <1 1002 1153 1034 1311 3764 current 17 ▲ 19	2 0 61 <1 968 1044 1002 1281 3405 history1 3 3	1 0 51 <1 890 989 892 1057 2099 history2 3 11
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25	0 0 57 <1 1002 1153 1034 1311 3764 current 17 17 19 ▲ 19 ▲ 146	2 0 61 968 1044 1002 1281 3405 history1 3 91 ▲ 91 ▲ 242	1 0 51 <1 890 989 892 1057 2099 history2 3 11 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Zinc Sulfur Sulfur Sulfur Silicon Sodium Potassium Glycol	ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20	0 0 57 <1 1002 1153 1034 1311 3764 <u>current</u> 17 ▲ 19 ▲ 146 NEG	2 0 61 <1 968 1044 1002 1281 3405 history1 3 3 ∮ 91 ▲ 242 NEG	1 0 51 <1 890 989 892 1057 2099 history2 3 11 3 NEG
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m *ASTM D2982	limit/base >25 >20 limit/base	0 0 57 <1 1002 1153 1034 1311 3764 current 17 ▲ 19 146 NEG	2 0 61 968 1044 1002 1281 3405 history1 3 91 242 NEG history1	1 0 51 <1 890 989 892 1057 2099 history2 3 11 3 NEG history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAM Silicon Sodium Potassium Glycol INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m *ASTM D2982 method *ASTM D7844	limit/base >25 >20 limit/base >3 >20	0 0 57 <1 1002 1153 1034 1311 3764 <i>current</i> 17 ▲ 19 ▲ 146 NEG <i>current</i> 0.1	2 0 61 <1 968 1044 1002 1281 3405 history1 3 3 ↓ 91 242 NEG history1 0.3	1 0 51 <1 890 989 892 1057 2099 history2 3 11 3 NEG history2 0.3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAM Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D2982 *ASTM D2982 *ASTM D7844 *ASTM D7844	limit/base >25 >20 limit/base >3 >20	0 0 57 <1 1002 1153 1034 1311 3764 Current 17 ▲ 19 ▲ 146 NEG Current 0.1 6.7	2 0 61 ≤1 968 1044 1002 1281 3405 history1 3 3 91 ≥42 NEG history1 0.3 9.6	1 0 51 <1 890 989 892 1057 2099 history2 3 11 3 NEG history2 0.3 7.9
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D2982 *ASTM D2982 *ASTM D7844 *ASTM D7844	Iimit/base >25 >20 Iimit/base >3 >20 >3 >20 >3 >20 >30 Iimit/base	0 0 57 <1 1002 1153 1034 1311 3764 Current 17 ▲ 19 ▲ 19 ▲ 146 NEG Current 0.1 6.7 18.5	2 0 61 <1 968 1044 1002 1281 3405 history1 3 3 ↓ 91 242 NEG history1 0.3 9.6 21.1	1 0 51 <1 890 989 892 1057 2099 history2 3 11 3 NEG history2 0.3 7.9 20.5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm ppm % % Abs/cm Abs/cm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D2982 method *ASTM D7844 *ASTM D7624 *ASTM D7415	Iimit/base >25 >20 Iimit/base >3 >20 >3 >20 >3 >20 >30 Iimit/base	0 0 57 <1 1002 1153 1034 1311 3764 current 17 ▲ 19 ▲ 146 NEG current 0.1 6.7 18.5	2 0 61 ≤1 968 1044 1002 1281 3405 history1 3 3 91 ≥42 NEG NEG NEG 0.3 9.6 21.1 history1	1 0 51 <1 890 989 892 1057 2099 history2 3 11 3 NEG history2 0.3 7.9 20.5 history2



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