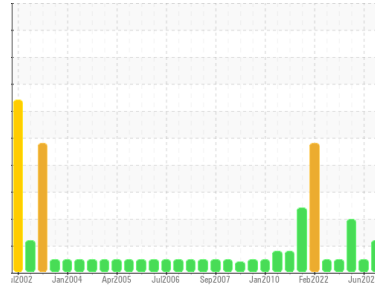




# PROBLEM SUMMARY

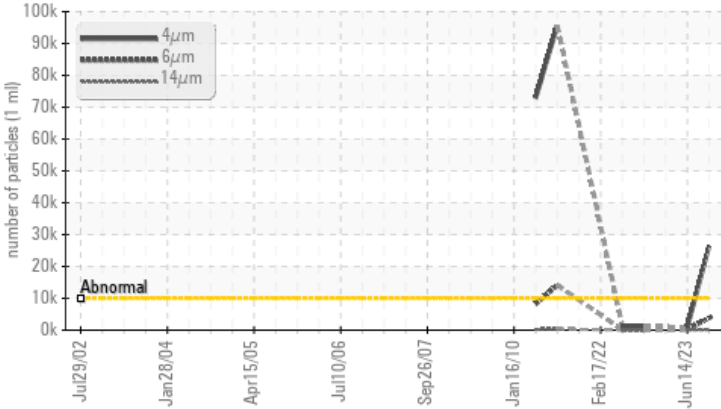
Sample Rating Trend



Area  
**Grinding Room**  
 Machine Id  
**#3 FEEDER AUGER**  
 Component  
**Gearbox**  
 Fluid  
**Mobilgear 600 XP 150 (16 GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>10000	▲ 26341	842	---
Particles >6µm	ASTM D7647	>2500	▲ 3814	230	---
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ 22/19/14	17/15/11	---

Customer Id: KRANEW  
 Sample No.: PCA0099629  
 Lab Number: 05957606  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

## HISTORICAL DIAGNOSIS

**14 Jun 2023 Diag: Doug Bogart**

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**09 May 2023 Diag: Jonathan Hester**

WATER



We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Free water present. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**27 Jan 2023 Diag: Angela Borella**

NORMAL

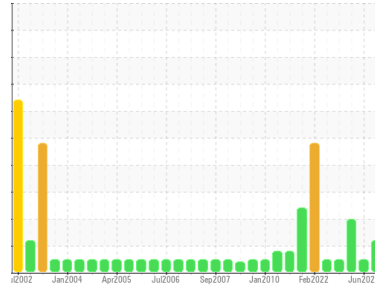


Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area  
**Grinding Room**  
 Machine Id  
**#3 FEEDER AUGER**  
 Component  
**Gearbox**  
 Fluid  
**Mobilgear 600 XP 150 (16 GAL)**



## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0099629</b>	PCA0094162	PCA0092055
Sample Date	Client Info	<b>08 Sep 2023</b>	14 Jun 2023	09 May 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	<b>10</b>	6	6
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >100	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>&lt;1</b>	0	6
Barium	ppm	ASTM D5185m	<b>0</b>	0	2
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	1	<1
Calcium	ppm	ASTM D5185m	<b>4</b>	2	4
Phosphorus	ppm	ASTM D5185m	<b>305</b>	334	318
Zinc	ppm	ASTM D5185m	<b>33</b>	27	23
Sulfur	ppm	ASTM D5185m	<b>14837</b>	16799	15241

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>8</b>	6	8
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	1

## FLUID CLEANLINESS

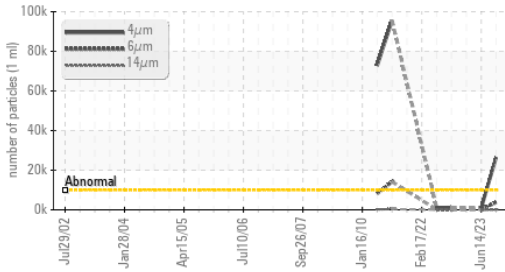
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>▲ 26341</b>	842	---
Particles >6µm	ASTM D7647 >2500	<b>▲ 3814</b>	230	---
Particles >14µm	ASTM D7647 >640	<b>111</b>	17	---
Particles >21µm	ASTM D7647 >160	<b>20</b>	3	---
Particles >38µm	ASTM D7647 >40	<b>0</b>	0	---
Particles >71µm	ASTM D7647 >10	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c) >20/18/16	<b>▲ 22/19/14</b>	17/15/11	---

## FLUID DEGRADATION

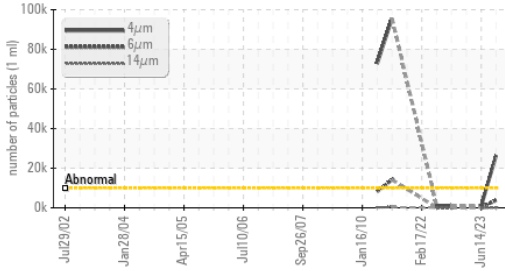
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.62</b>	0.63	0.72

# OIL ANALYSIS REPORT

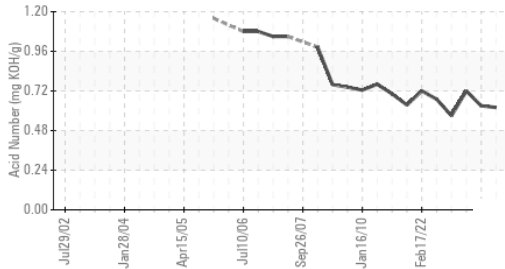
## ▲ Particle Trend



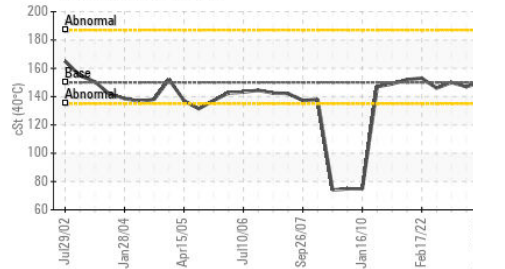
## ▲ Particle Trend



## Acid Number



## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%
Free Water	scalar	*Visual		NEG	▲ 1.0

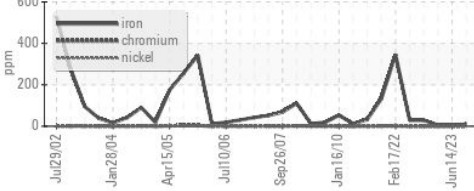
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	147	150

SAMPLE IMAGES	method	limit/base	current	history1	history2
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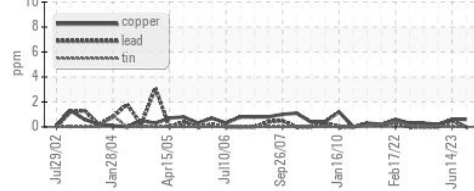


## GRAPHS

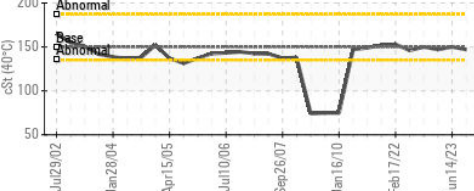
### Ferrous Alloys



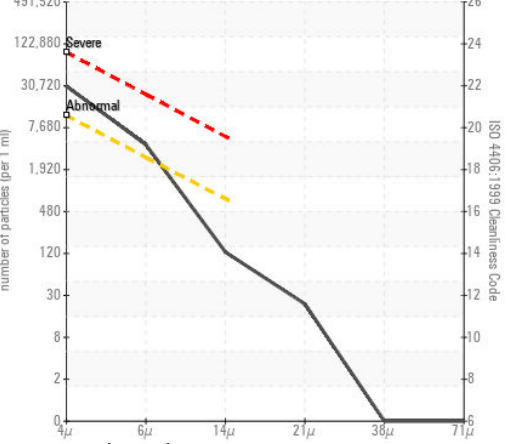
### Non-ferrous Metals



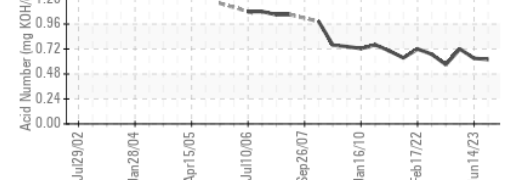
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0099629 **Received** : 21 Sep 2023  
**Lab Number** : 05957606 **Diagnosed** : 22 Sep 2023  
**Unique Number** : 10658819 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - New Ulm - Plant 8302**  
 2525 S BRIDGE STREET  
 NEW ULM, MN  
 US 56073  
 Contact: RYAN SCHMID  
 ryan.schmid@kraftheinz.com  
 T: (507)568-0338  
 F: (507)354-7927

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)