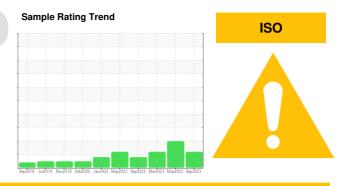


OIL ANALYSIS REPORT





G.LOPES CONSTRUCTION INC./Off-Road Machine I Component

Hydraulic System

PETRO CANADA DURATRAN (--- GAL)

DIAGNOSIS	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
A Recommendation	Sample Number		Client Info		PCA0104752	PCA0098555	PCA0083073
No corrective action is recommended at this time.	Sample Date		Client Info		20 Sep 2023	12 May 2023	29 Mar 2023
Resample at the next service interval to monitor.	Machine Age	hrs	Client Info		11861	11861	11250
Wear	Oil Age	hrs	Client Info		11861	11589	11250
All component wear rates are normal.	Oil Changed		Client Info		N/A	N/A	N/A
Contamination	Sample Status				ABNORMAL	SEVERE	ABNORMAL
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	WEAR METAL	S	method	limit/base	current	history1	history2
Fluid Condition	Iron	ppm	ASTM D5185m	>20	20	15	13
The AN level is acceptable for this fluid. The	Chromium	ppm	ASTM D5185m	>10	<1	1	1
condition of the oil is suitable for further service.	Nickel	ppm	ASTM D5185m	>10	0	<1	0
	Titanium	ppm	ASTM D5185m		0	<1	0
	Silver	ppm	ASTM D5185m		0	<1	0
	Aluminum	ppm	ASTM D5185m	>10	1	2	<1
	Lead	ppm	ASTM D5185m	>10	0	<1	<1
	Copper	ppm	ASTM D5185m	>75	4	3	3
	Tin	ppm	ASTM D5185m	>10	0	1	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	110	67	61	71
	Barium	ppm	ASTM D5185m	0.0	0	0	0
	Molybdenum	ppm	ASTM D5185m	0.0	7	8	5
	Manganese	ppm	ASTM D5185m	1	0	<1	<1
	Magnesium	ppm	ASTM D5185m	13	84	81	60
	Calcium	ppm	ASTM D5185m	3610	3104	2992	3141
	Phosphorus	ppm	ASTM D5185m	1192	1006	1034	1091
	Zinc	ppm	ASTM D5185m	1455	1259	1280	1422
	Sulfur	ppm	ASTM D5185m	2641	4342	4434	4362
	CONTAMINAN	ITS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>20	12	12	11
	Sodium	ppm	ASTM D5185m		3	2	2
	Potassium	ppm	ASTM D5185m	>20	2	1	2
	FLUID CLEAN	LINESS	method	limit/base	current	history1	history2
	Particles >4µm		ASTM D7647	>5000	69485	82546	▲ 59252
	Particles >6µm		ASTM D7647	>1300	<u> </u>	4 015	1 703
	Particles >14µm		ASTM D7647		33	43	30
	Particles >21µm		ASTM D7647	>40	12	8	7
	Particles >38µm		ASTM D7647		1	1	1
	Particles >71µm		ASTM D7647		0	0	0
	Oil Cleanliness			>19/17/14		• 24/19/13	▲ 23/18/12
	FLUID DEGRA		method	limit/base		history1	history2
	Acid Number (AN)				1.28	1.23	1.93
		manonag	. 10 1 11 000-10	1.0			1.00



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KOH/g) 5 iber (mg) 1.00

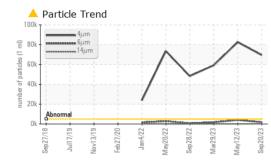
- Pg 0.50

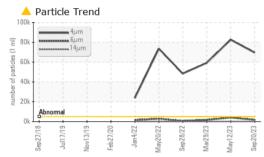
0.00

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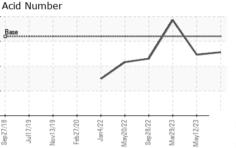
Sep27/

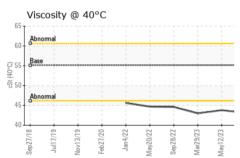
OIL ANALYSIS REPORT



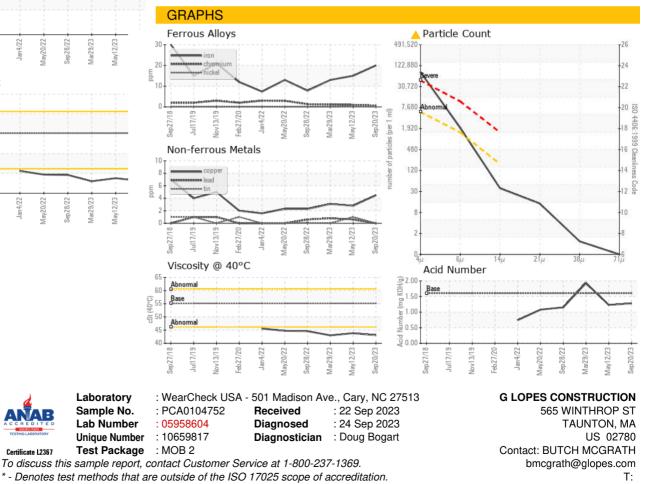


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	55.14	43.1	43.8	43.0
SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Color						





Bottom





* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: MATT MANOLI

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