

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
TPO - Extrusion [T3285]
 Machine Id
TOP EXTRUDER T3285
 Component
Top Gearbox
 Fluid
PETRO CANADA ENDURATEX SYNTHETIC EP 320 (132 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0106221	---	---
Sample Date	Client Info		20 Sep 2023	---	---
Machine Age	yrs	Client Info	3	---	---
Oil Age	yrs	Client Info	3	---	---
Oil Changed	Client Info		Not Chngd	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		17	---	---
Iron	ppm	ASTM D5185m >200	5	---	---
Chromium	ppm	ASTM D5185m >15	0	---	---
Nickel	ppm	ASTM D5185m >15	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	1	---	---
Lead	ppm	ASTM D5185m >100	0	---	---
Copper	ppm	ASTM D5185m >200	0	---	---
Tin	ppm	ASTM D5185m >25	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 33	25	---	---
Barium	ppm	ASTM D5185m 5	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m 5	2	---	---
Calcium	ppm	ASTM D5185m 5	0	---	---
Phosphorus	ppm	ASTM D5185m 437	433	---	---
Zinc	ppm	ASTM D5185m 5	1	---	---
Sulfur	ppm	ASTM D5185m 5000	6812	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	---	---
Sodium	ppm	ASTM D5185m	1	---	---
Potassium	ppm	ASTM D5185m >20	4	---	---

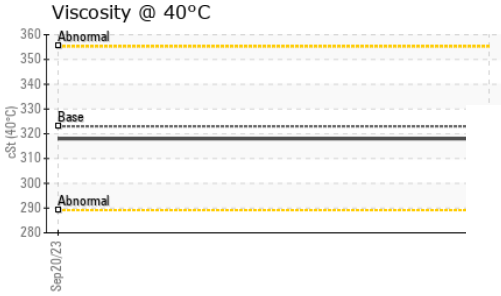
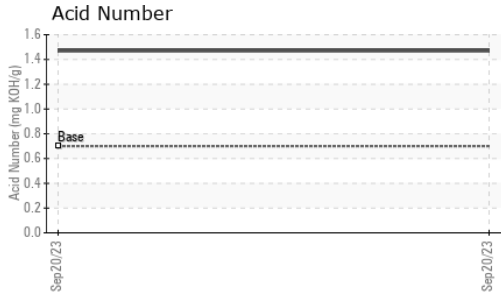
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.7	1.47	---	---


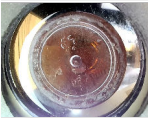
VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	NONE	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.2	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

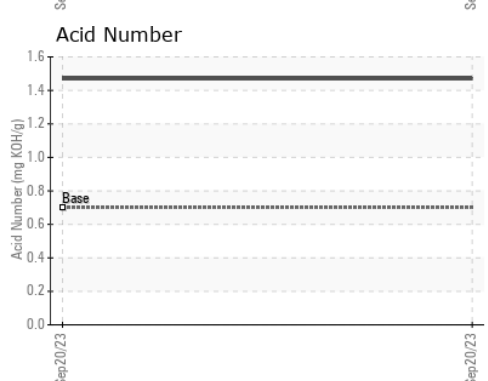
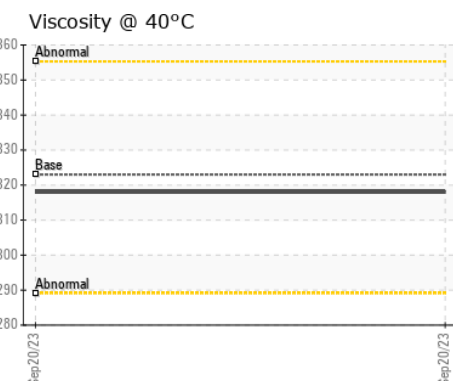
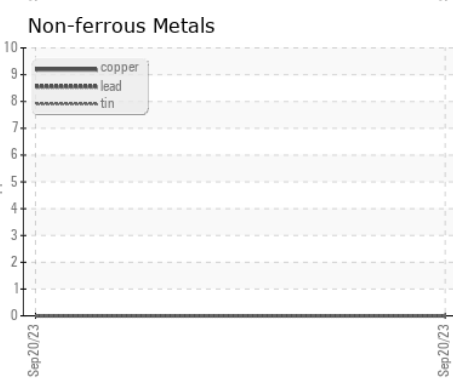
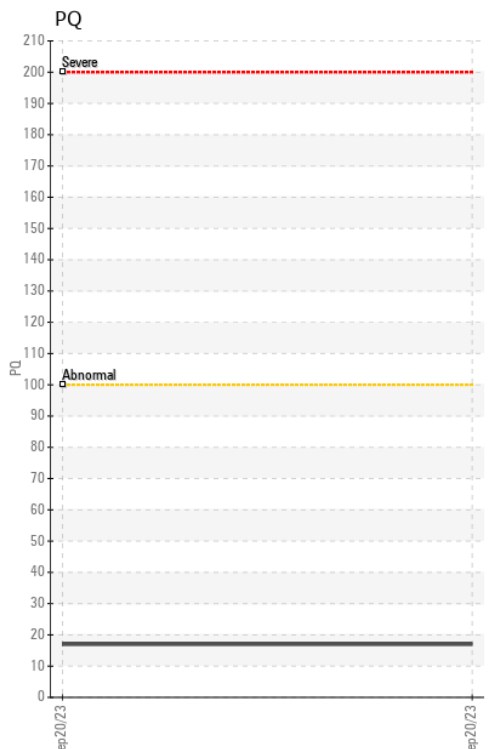
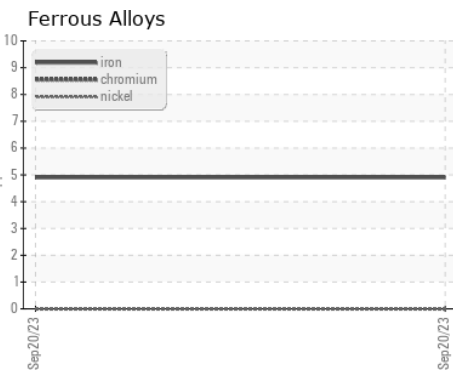
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 323	318	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0106221 **Received** : 22 Sep 2023
Lab Number : 05958713 **Diagnosed** : 24 Sep 2023
Unique Number : 10659926 **Diagnostician** : Wes Davis
Test Package : PLANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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