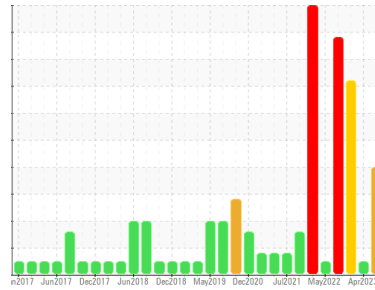


# OIL ANALYSIS REPORT

Area  
**Off-Road**  
Machine Id  
**E032**  
Component  
**Diesel Engine**  
Fluid

**PETRO CANADA DURON SHP 15W40 (--- GAL)**

Sample Rating Trend



## DIAGNOSIS

### Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

Cylinder, crank, or cam shaft wear is indicated.

### Contamination

There is an abnormal amount of solids and carbon present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0090495</b>	PCA0083070	PCA0083317
Sample Date	Client Info	<b>20 Sep 2023</b>	05 Apr 2023	30 Nov 2022
Machine Age	hrs	<b>133016</b>	133016	12746
Oil Age	hrs	<b>10420</b>	130690	10420
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	SEVERE

## CONTAMINATION

method	limit/base	current	history1	history2
Fuel	WC Method >2.1	<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >51	<b>▲ 97</b>	59	▲ 77
Chromium	ppm ASTM D5185m >11	<b>2</b>	<1	3
Nickel	ppm ASTM D5185m >5	<b>2</b>	<1	3
Titanium	ppm ASTM D5185m	<b>0</b>	<1	<1
Silver	ppm ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >31	<b>▲ 5</b>	5	▲ 8
Lead	ppm ASTM D5185m >26	<b>3</b>	2	4
Copper	ppm ASTM D5185m >26	<b>3</b>	1	2
Tin	ppm ASTM D5185m >4	<b>&lt;1</b>	0	<1
Vanadium	ppm ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 0	<b>6</b>	10	1
Barium	ppm ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m 60	<b>77</b>	67	79
Manganese	ppm ASTM D5185m 0	<b>&lt;1</b>	<1	<1
Magnesium	ppm ASTM D5185m 1010	<b>1165</b>	993	1123
Calcium	ppm ASTM D5185m 1070	<b>1366</b>	1143	1286
Phosphorus	ppm ASTM D5185m 1150	<b>1137</b>	972	1082
Zinc	ppm ASTM D5185m 1270	<b>1526</b>	1225	1412
Sulfur	ppm ASTM D5185m 2060	<b>3526</b>	2823	3432

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >22	<b>▲ 28</b>	15	■ 117
Sodium	ppm ASTM D5185m >31	<b>5</b>	4	3
Potassium	ppm ASTM D5185m >20	<b>4</b>	0	0

## INFRA-RED

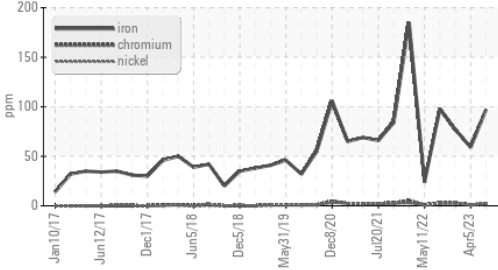
method	limit/base	current	history1	history2
Soot %	% *ASTM D7844 >3	<b>▲ 3</b>	1.7	▲ 3.2
Nitration	Abs/cm *ASTM D7624 >20	<b>13.8</b>	11.2	12.1
Sulfation	Abs/.1mm *ASTM D7415 >30	<b>30.4</b>	26.3	28.8

## FLUID DEGRADATION

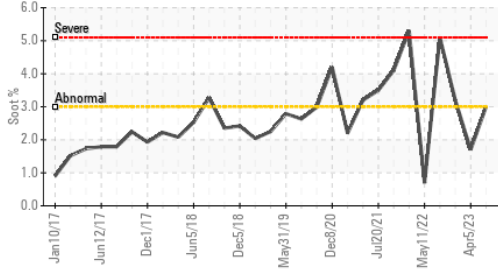
method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414 >25	<b>27.2</b>	23.6	22.7
Base Number (BN)	mg KOH/g ASTM D2896 9.8	<b>8.71</b>	10.07	7.52

# OIL ANALYSIS REPORT

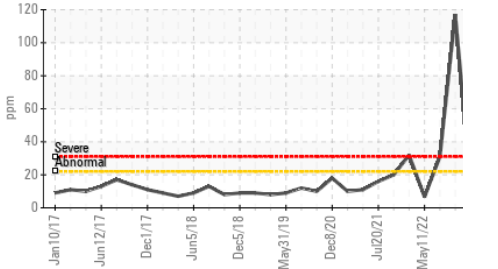
**▲ Ferrous Alloys**



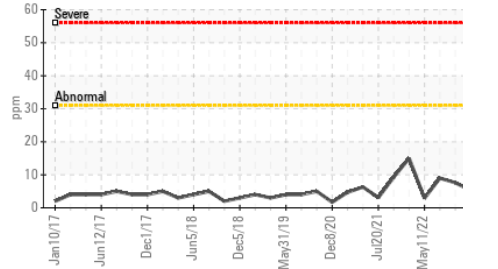
**▲ Soot %**



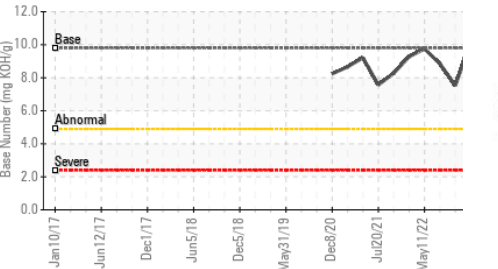
**▲ Silicon (ppm)**



**▲ Aluminum (ppm)**



**Base Number**

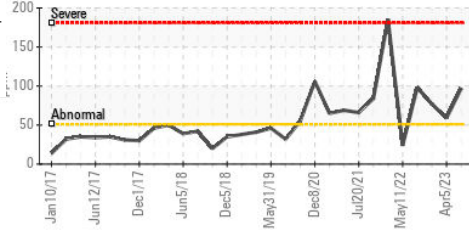


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.21	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

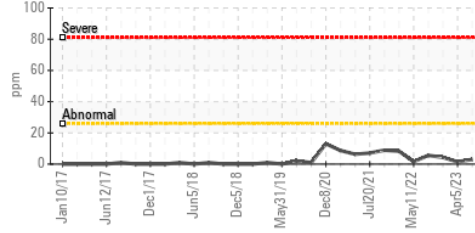
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	16.3	15.4

**GRAPHS**

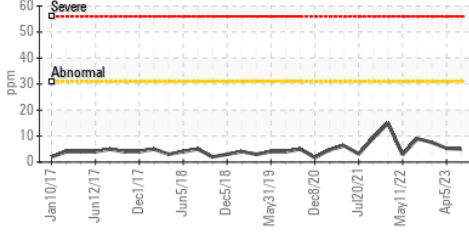
**▲ Iron (ppm)**



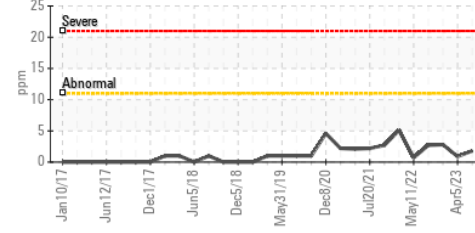
**▲ Lead (ppm)**



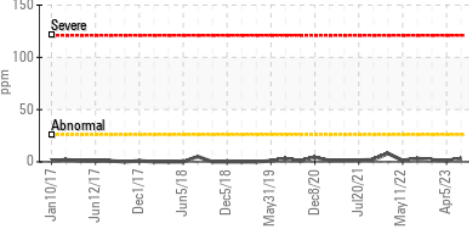
**▲ Aluminum (ppm)**



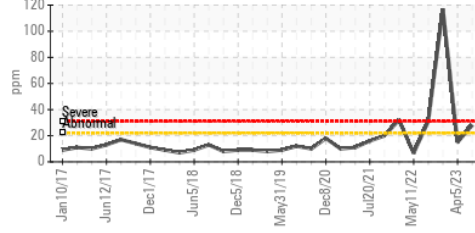
**▲ Chromium (ppm)**



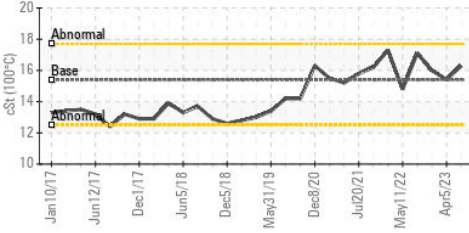
**▲ Copper (ppm)**



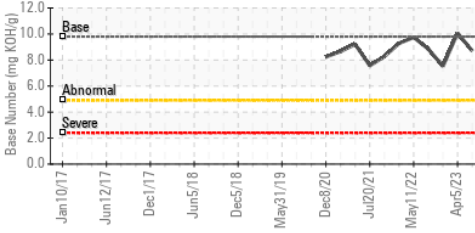
**▲ Silicon (ppm)**



**Viscosity @ 100°C**



**Base Number**



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0090495  
**Lab Number** : 05958737  
**Unique Number** : 10659950  
**Test Package** : MOB 2

**WIN Waste Innovations - Shop # - Taunton**  
 565 WINTHROP ST  
 TAUNTON, MA  
 US 02780  
 Contact: Dave Wilson  
 dwilson@win-waste.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)