

Machine Id  
**111 (S/N 3HSPAAPR6PN664804)**

Component  
**Diesel Engine**

Fluid  
**SHELL ROTELLA T4 15W40 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

**Fluid Condition**

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0089626</b>	PCA0097109	PCA0097114
Sample Date	Client Info			<b>14 Sep 2023</b>	12 Jul 2023	08 May 2023
Machine Age	mls	Client Info		<b>100293</b>	79015	59560
Oil Age	mls	Client Info		<b>21278</b>	19555	19788
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>3.0		<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	<b>19</b>	13	14
Chromium	ppm	ASTM D5185m	>20	<b>2</b>	2	2
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>20	<b>17</b>	17	17
Lead	ppm	ASTM D5185m	>40	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>330	<b>0</b>	<1	2
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

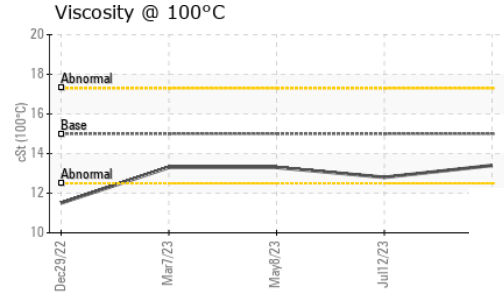
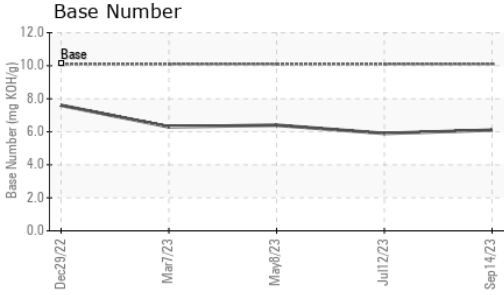
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>83</b>	77	109
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>15</b>	12	18
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>62</b>	102	133
Calcium	ppm	ASTM D5185m		<b>2137</b>	2248	2028
Phosphorus	ppm	ASTM D5185m		<b>954</b>	970	950
Zinc	ppm	ASTM D5185m		<b>1167</b>	1244	1200
Sulfur	ppm	ASTM D5185m		<b>3301</b>	4119	3698

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>5</b>	6	6
Sodium	ppm	ASTM D5185m		<b>2</b>	1	2
Potassium	ppm	ASTM D5185m	>20	<b>46</b>	38	43

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>6	<b>0.2</b>	0.2	0.2
Nitration	Abs/cm	*ASTM D7624	>20	<b>8.2</b>	8.1	8.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>20.2</b>	20.8	22.0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>16.0</b>	16.2	18.0
Base Number (BN)	mg KOH/g	ASTM D2896	10.1	<b>6.1</b>	5.9	6.4

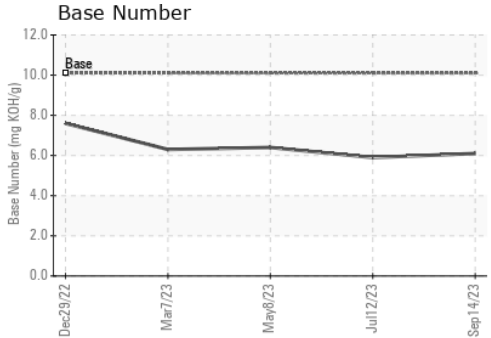
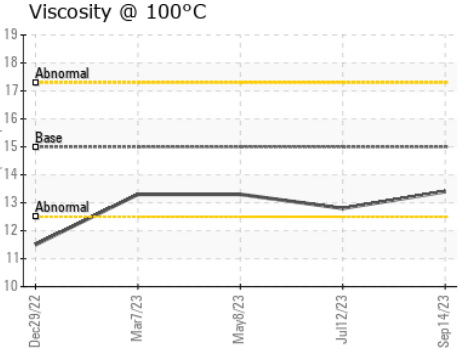
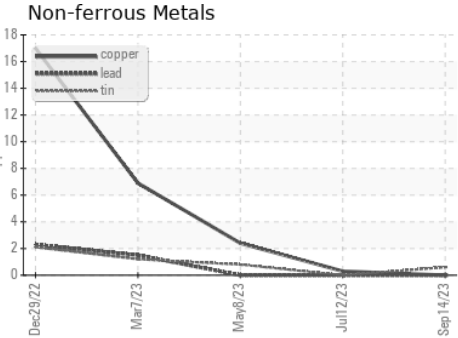
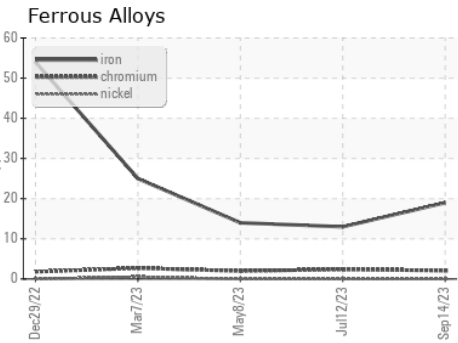
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445 15	<b>13.4</b>	12.8	13.3

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0089626 **Received** : 29 Sep 2023  
**Lab Number** : **05965222** **Diagnosed** : 02 Oct 2023  
**Unique Number** : 10671773 **Diagnostician** : Wes Davis  
**Test Package** : FLEET

**VULCRAFT**  
 1501 W DARLINGTON ST  
 FLORENCE, SC  
 US 29501  
 Contact: DAVID VOUGHT  
 david.vought@vulcraft-sc.com  
 T: (843)409-3910  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)