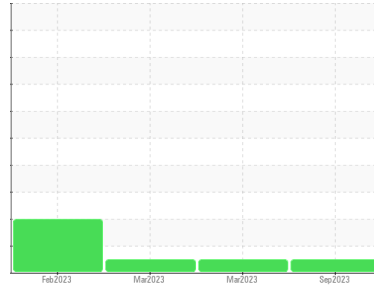


# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**116 (S/N 3HSPAAPR4PN664803)**

Component  
**Diesel Engine**

Fluid  
**SHELL ROTELLA T4 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0089625</b>	PCA0089615	PCA0097112
Sample Date	Client Info			<b>19 Sep 2023</b>	20 Mar 2023	19 Mar 2023
Machine Age	mls Client Info			<b>97215</b>	36288	56543
Oil Age	mls Client Info			<b>20237</b>	18181	20255
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method		>3.0	<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	<b>10</b>	22	15
Chromium	ppm	ASTM D5185m	>20	<b>1</b>	2	1
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>7</b>	13	6
Lead	ppm	ASTM D5185m	>40	<b>0</b>	1	0
Copper	ppm	ASTM D5185m	>330	<b>0</b>	6	3
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

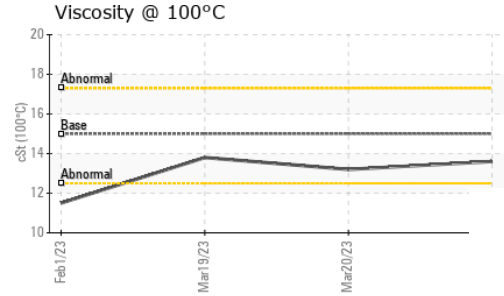
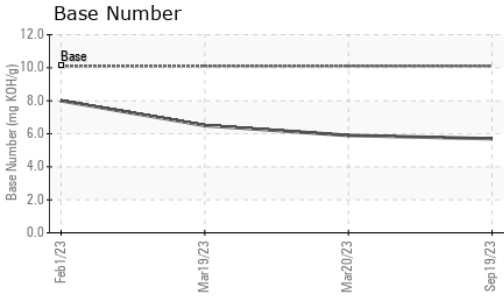
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>68</b>	104	80
Barium	ppm	ASTM D5185m		<b>1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>15</b>	23	8
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	1	<1
Magnesium	ppm	ASTM D5185m		<b>58</b>	161	74
Calcium	ppm	ASTM D5185m		<b>2212</b>	1933	2136
Phosphorus	ppm	ASTM D5185m		<b>984</b>	936	907
Zinc	ppm	ASTM D5185m		<b>1217</b>	1162	1151
Sulfur	ppm	ASTM D5185m		<b>3388</b>	3057	3744

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>4</b>	10	6
Sodium	ppm	ASTM D5185m		<b>1</b>	3	3
Potassium	ppm	ASTM D5185m	>20	<b>26</b>	42	34

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>6	<b>0.3</b>	0.3	0.3
Nitration	Abs/cm	*ASTM D7624	>20	<b>8.8</b>	7.9	8.9
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>21.0</b>	19.2	22.4

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>16.8</b>	16.4	18.1
Base Number (BN)	mg KOH/g	ASTM D2896	10.1	<b>5.7</b>	5.9	6.5

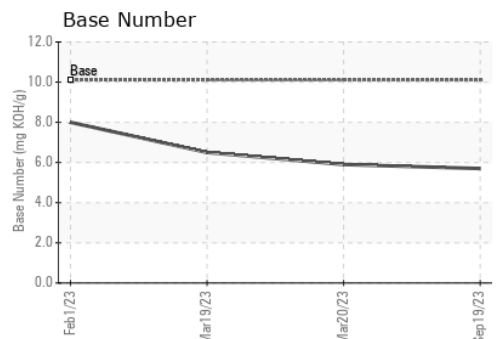
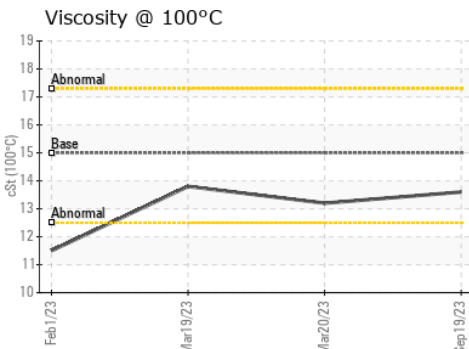
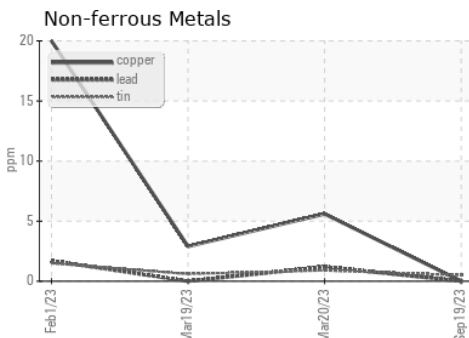
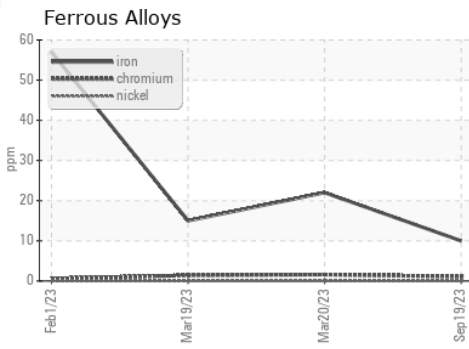
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445 15	<b>13.6</b>	13.2	13.8

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0089625 **Received** : 29 Sep 2023  
**Lab Number** : 05965224 **Diagnosed** : 02 Oct 2023  
**Unique Number** : 10671775 **Diagnostician** : Wes Davis  
**Test Package** : FLEET

**VULCRAFT**  
 1501 W DARLINGTON ST  
 FLORENCE, SC  
 US 29501  
 Contact: DAVID VOUGHT  
 david.vought@vulcraft-sc.com  
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)