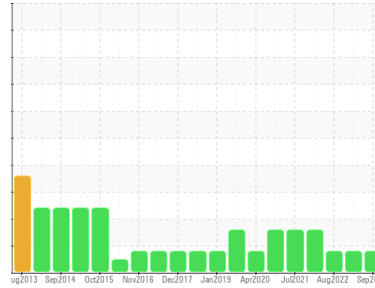




# PROBLEM SUMMARY

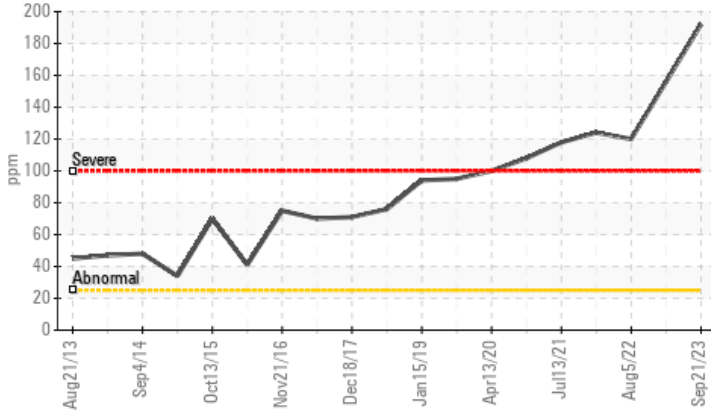
Sample Rating Trend



Area  
**LINE 7**  
 Machine Id  
**[LINE 7] L7 WRAPPER 1 L7 WRAPPER 1**  
 Component  
**Gearbox**  
 Fluid  
**NOT GIVEN (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Aluminum (ppm)



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status	ABNORMAL	ABNORMAL	ABNORMAL
Aluminum	ppm	ASTM D5185m	>25
	▲ 192	▲ 156	▲ 120

Customer Id: HERHER  
 Sample No.: PCA0103730  
 Lab Number: 05966477  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 28 Feb 2023 Diag: Don Baldrige

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 05 Aug 2022 Diag: Don Baldrige

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 31 Jan 2022 Diag: Jonathan Hester

#### WEAR



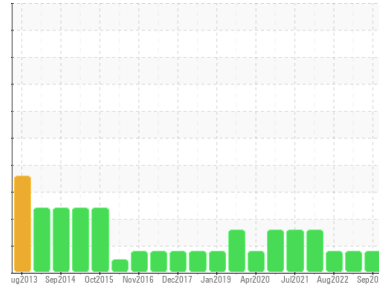
No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. Appearance is milky. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**LINE 7**  
 Machine Id  
**[LINE 7] L7 WRAPPER 1 L7 WRAPPER 1**  
 Component  
**Gearbox**  
 Fluid  
**NOT GIVEN (--- GAL)**

**DIAGNOSIS**

**▲ Recommendation**

No corrective action is recommended at this time. Resample at the next service interval to monitor.

**▲ Wear**

The aluminum level is abnormal. All other component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0103730</b>	PCA0089753	PCA0075444
Sample Date	Client Info		<b>21 Sep 2023</b>	28 Feb 2023	05 Aug 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	Not Changd
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

**WEAR METALS**

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>44</b>	34	7
Iron	ppm	ASTM D5185m >200	<b>36</b>	31	28
Chromium	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>▲ 192</b>	▲ 156	▲ 120
Lead	ppm	ASTM D5185m >100	<b>1</b>	<1	0
Copper	ppm	ASTM D5185m >200	<b>4</b>	4	4
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	0
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

**ADDITIVES**

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	11	8
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>5</b>	5	5
Calcium	ppm	ASTM D5185m	<b>2579</b>	2233	1878
Phosphorus	ppm	ASTM D5185m	<b>554</b>	494	528
Zinc	ppm	ASTM D5185m	<b>1169</b>	970	785
Sulfur	ppm	ASTM D5185m	<b>1257</b>	1171	1152

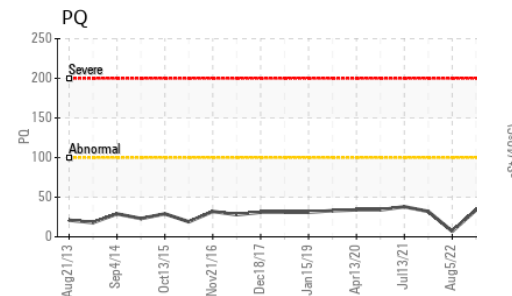
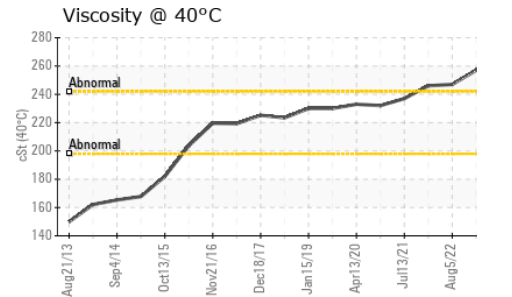
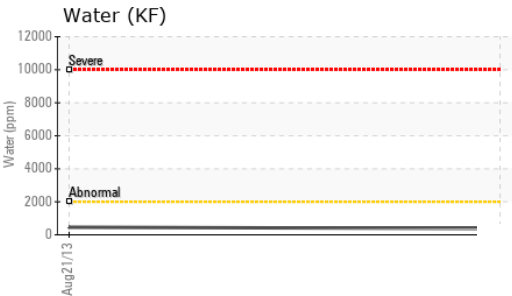
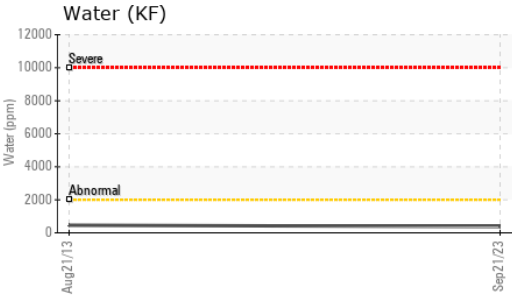
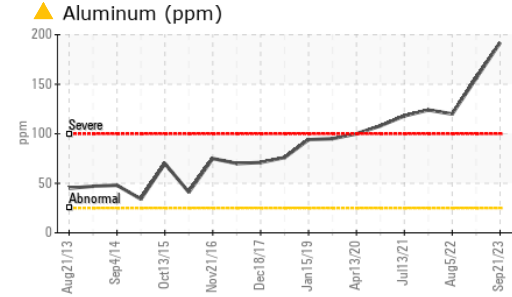
**CONTAMINANTS**

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>37</b>	30	30
Sodium	ppm	ASTM D5185m	<b>3</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	2	0
Water	%	ASTM D6304 >0.2	<b>0.038</b>	---	---
ppm Water	ppm	ASTM D6304 >2000	<b>380</b>	---	---

**FLUID DEGRADATION**

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.96</b>	0.12	0.402

# OIL ANALYSIS REPORT



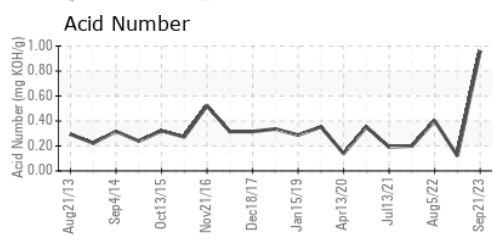
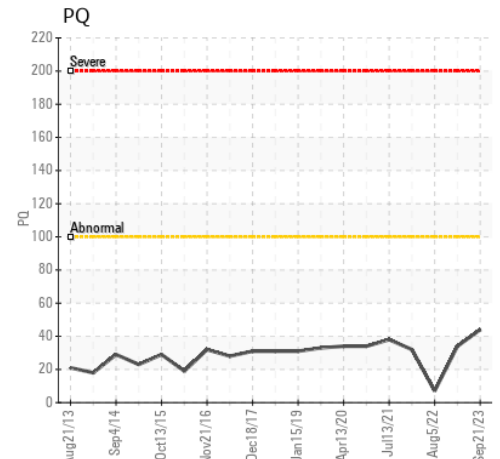
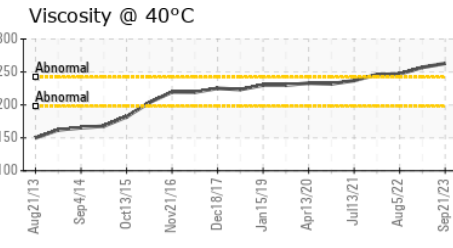
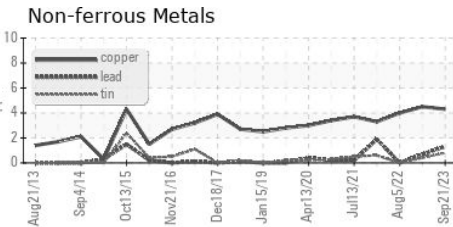
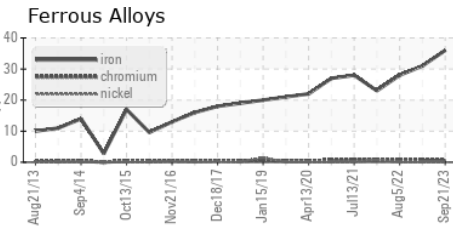
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	263	257	247

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0103730 **Received** : 02 Oct 2023  
**Lab Number** : 05966477 **Diagnosed** : 04 Oct 2023  
**Unique Number** : 10673028 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PQ )

**THE HERSHEY COMPANY**  
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE  
 HERSHEY, PA  
 US 17033  
 Contact: CLINTON ZOHNER  
 clintzohner@hersheys.com  
 T: (717)374-4846  
 F: (717)374-4594

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)